

Industrial Development Report

Industrializing in the digital age



Industrial Development Report 2020

Industrializing in the digital age



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Foreword



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Technical notes and abbreviations

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: industrialized economies, emerging industrial economies, other developing economies, least developed countries.
developing and emerging industrial economies. .1

-	-\$		\$-	
1IR			ISCED	
2IR				
3IR			ISID	
4IR				
AI			KIBS	-
ADP			LDC	L
BRICS	,	,	M2M	- -
CAD	-		MVA	
CAM	-		OECD	-
CIM	-			
CNC			PPP	
CIP			RCA	
CPS	-		R&D	
DIY	()	RFID	-
DRI			SDG	
DPT			SME	-
EPO			STEM	,
FDI				,
GDP			STEP	
GVC				
HS			TDI	-
ICIO	-	-	TVET	-
ICT				
			UN	
IDR			UNIDO	
ILO		L		
IoT			VA	V
IPR			WIOD	-

Glossary

Additive manufacturing:

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Big data:

(2017).

Advanced manufacturing:

Cloud computing:

Advanced digital production technologies:

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Artificial intelligence:

Computer-aided design and manufacturing:

(2018).



Collaborative robot (cobot):

Competitive Industrial Performance Index:

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Global value chain:

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Latecomers:

Inclusive and sustainable industrial development:

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. *Latecomers in production*

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comers in use

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2, 2013,

Machine-to-machine:

Internet of things:

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. *Internet of Things.*

Knowledge-intensive business services (KIBS) machine learning:

2020,

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New technology:

Laggards:



Process innovation: (/ 2005).

Product innovation: (/ 2005).

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Overview

Industrializing in the digital age

Advanced digital production technologies can foster inclusive and sustainable industrial development and the achievements of the SDGs

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Why should we care about new technologies?

Technologies drive ISID through new products and new processes

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New technologies and inclusive and sustainable industrial development

Only a few economies and firms are creating and adopting ADP technologies

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New industries come from new technologies

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But ADP technologies open new opportunities for catching up

green

Industrial competitiveness ultimately depends on technological upgrading

“ New technologies are at the core of successful ISID

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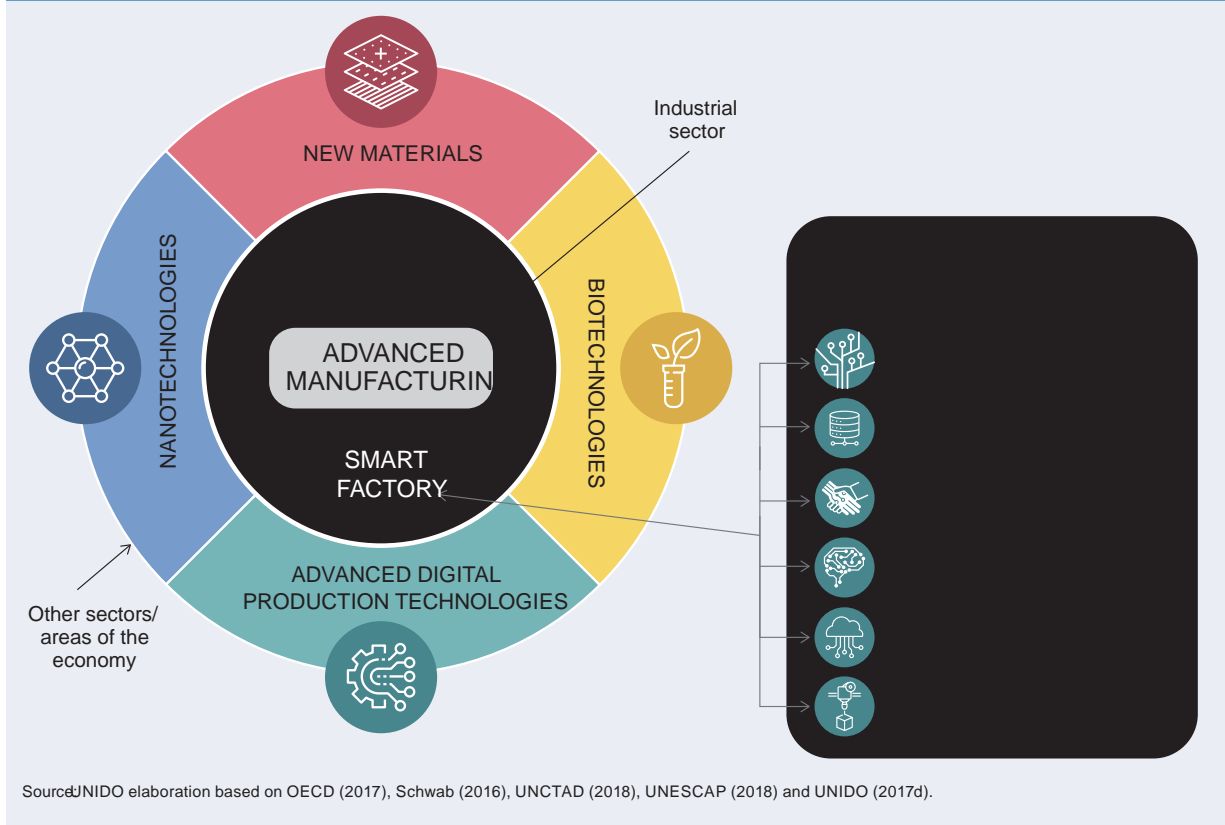
What are the new technologies shaping the industrial landscape?

First came the steam, electricity and computing-driven industrial revolutions

(1).

“ ADP technologies give rise to smart manufacturing production systems

Figure 2
Broad technological domains of the fourth industrial revolution



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1960 (

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ADP hardware is a mix of old and new

An evolutionary transition to ADP technologies

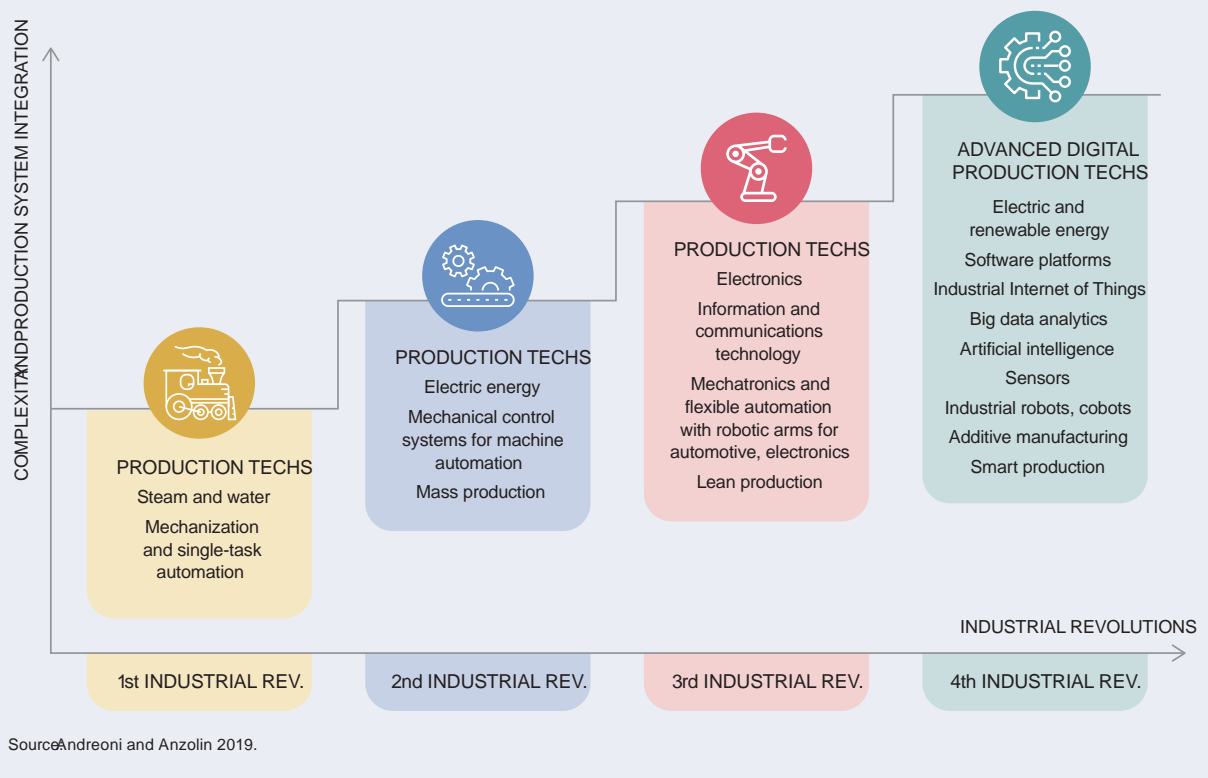
(4).

Technologies of the fourth industrial revolution arise from traditional industrial production

(3).

“ History’s technological revolutions have divided the world into leading and following economies

Figure 3
Production technologies: From the first industrial revolution to the fourth



OVERVIEW

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ADP connectivity is a big change from older manufacturing

Who is creating, and who is using ADP technologies?

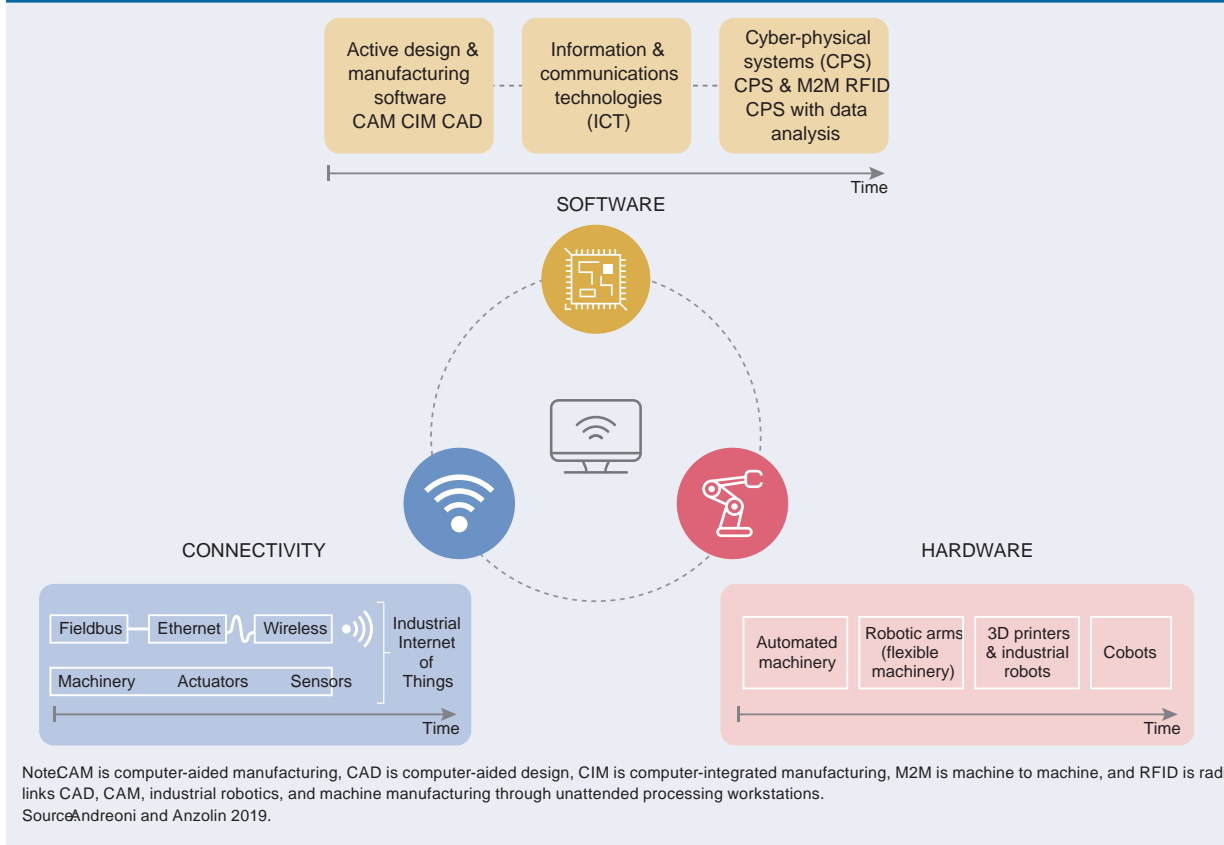
A concentrated global landscape

Connectivity leads to smart networked systems

Industrial revolutions have leading and following economies

“ Ten economies account for 91 percent of global patenting in ADP technologies

Figure 4
Building blocks of ADP technologies



OVERVIEW

Ten frontrunner economies account for 90 percent of patents and 70 percent of exports

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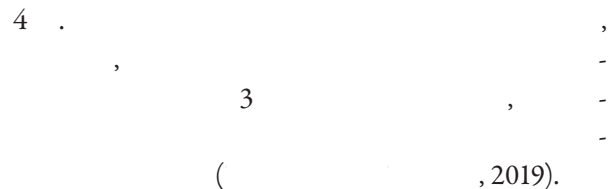
The very top economies express the most ADP activity

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“ In most countries, different generations of digital technology applied to manufacturing coexist

Within countries, only a handful of firms are fully adopting ADP technologies

The 4IR affects a small portion of the economy in most countries



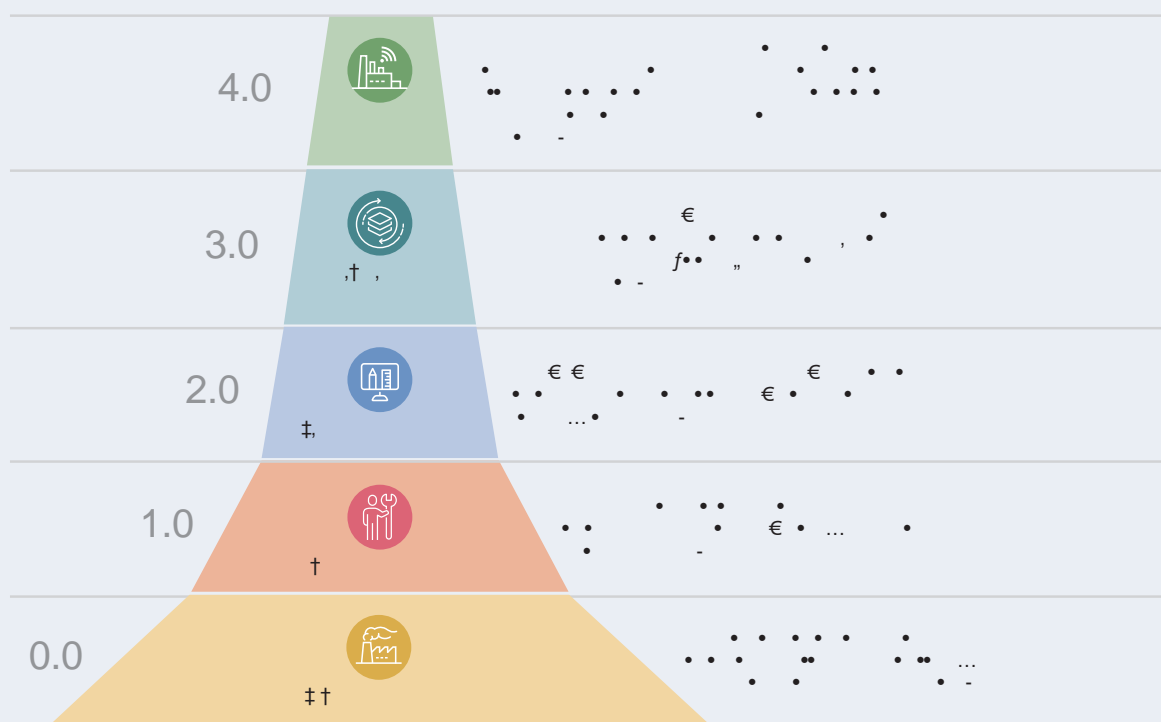
Different technological generations coexist

Developing countries retrofit 4IR technologies to incomplete 3IR systems

2020



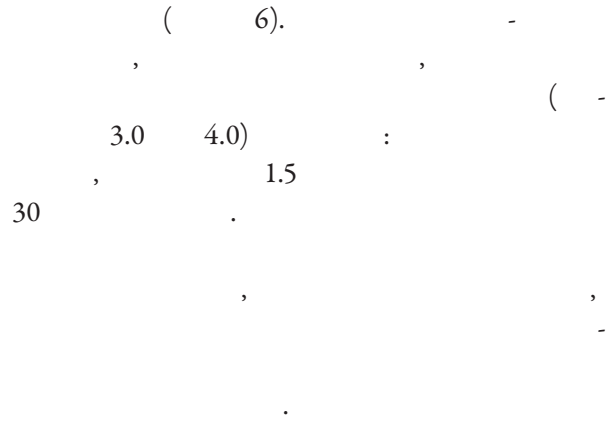
Figure 5
Four generations of digital production technologies applied to manufacturing



Note: DPT is digital production technology, CAD is computer-aided design, and CAM is computer-aided manufacturing. Source: UNIDO elaboration based on Kupfer et al. (2019).

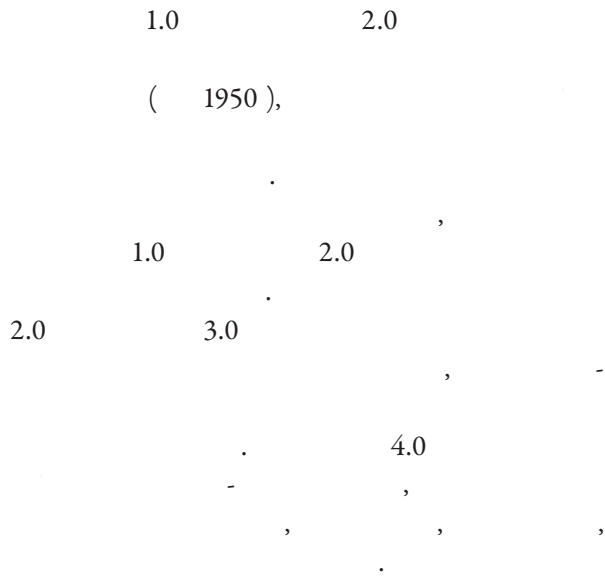
“ Only a handful of manufacturing firms are adopting ADP technologies

As many as 70 percent of firms are still in analog production

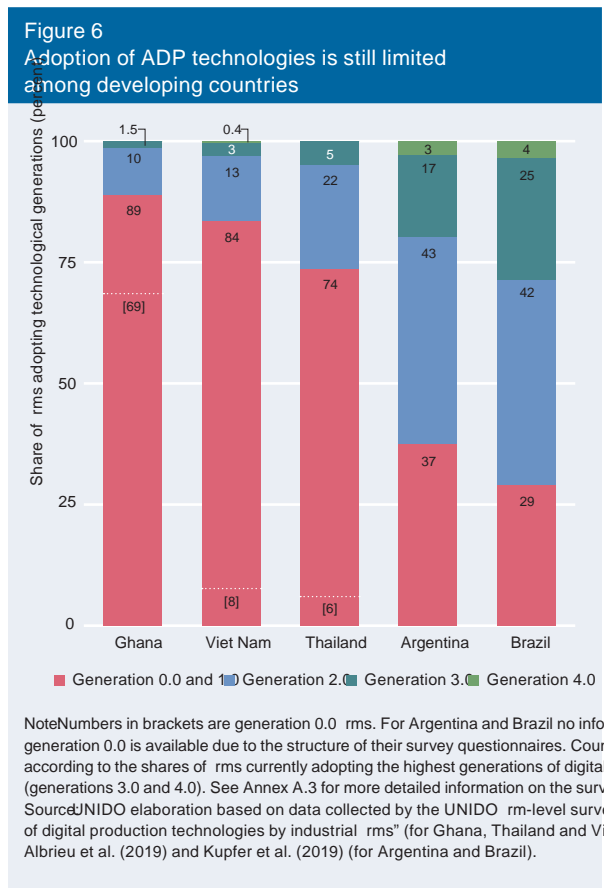


Leapfrogging into the 4IR depends on country and industry conditions

Moving to the next generation requires big changes



Few firms use the most advanced technologies



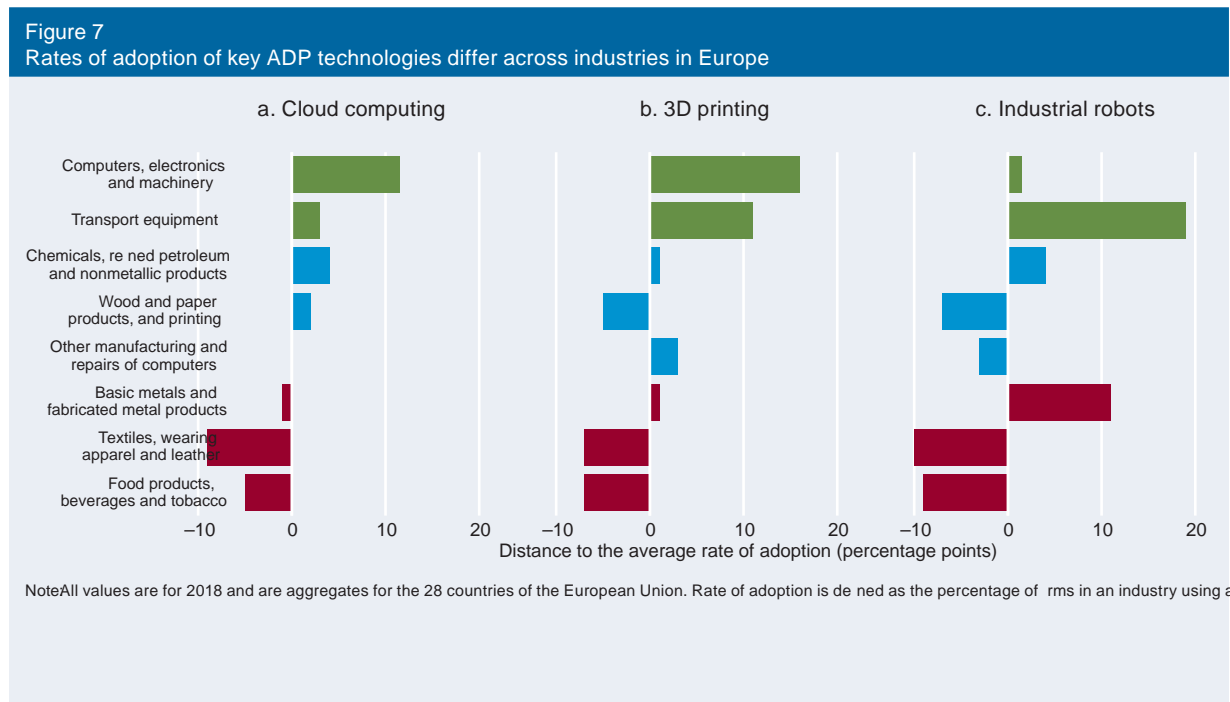
“ Some manufacturing industries are more likely to adopt ADP technologies

Frontrunners and followers tend to specialize in these industries

New technology diffusion is also concentrated by industry and size

The diffusion of ADP technologies is uneven across industries

Larger firms adopt more ADP technologies



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What is needed to engage with ADP technologies?

Engaging requires industrial capabilities at the country level

Developing countries face five broad challenges

(, 2019):
Basic capabilities.

Industrial capabilities distinguish frontrunners and followers from latecomers and laggards

2017,

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(8).

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“ In developing countries, a large number of low-capability actors coexists with more advanced ones

Table 2
Accumulating investment, technology and production capabilities for advanced digital production

	Investment	Technology	Production
Simple, routine-based	Feasibility study Basic market and competitors analysis Basic finance and financial flow management	External sourcing of information (for example from suppliers, industry networking, public information) Basic training and skills upgrading Recruitment of skilled personnel	Plant routine coordination Routine engineering Routine maintenance Minor adaptation of production processes and process optimization Basic product design, prototyping and customization Product and process standards compliance, product quality management Quality management Basic bookkeeping Basic packaging and logistics Basic advertising Supplier monitoring Basic export analysis and some links with foreign buyers
BASIC			

OVERVIEW

Each company has a “unique bundle of capabilities”

The digital capability gap may harm both advanced and low-capability firms

(2019).

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“ The gap turns a technology upgrading opportunity into a digital industrialization bottleneck

Table 2 (continued)
Accumulating investment, technology and production capabilities for advanced digital production

	Investment	Technology	Production	
ADVANCED	Innovative, risky, based on advanced forms of collaboration and R&D	World-class project management capabilities Risk management Equipment design	Research in process and product, R&D Formal training system Continuous links with R&D institutions and universities, cooperative R&D Innovative links with other firms and market actors Licensing own technology to others Open innovation ecosystem	Process engineering Continuous process improvement New process innovation New product innovation Mastering product design Advanced organizational capacity for innovation World-class industrial engineering, supply chain and logistics Inventory management Brand creation and brand deepening Advanced distribution system and coordination with retailers/buyers Own marketing channels and affiliates abroad Foreign acquisition and foreign direct investment
	Production system integration capabilities	Seizing technology integration solutions Seizing organizational integration solutions Data analytics for decision-making and risk management	Integrated product and process R&D Advanced digital skills development Internal/own software platform development	Predictive and real-time maintenance Cyber- physical systems for virtual product/process design Technological and organizational integration Agile and smart production Digital and automated inventory control Real-time production and supply chain data Fully integrated information systems across all functions (for example, enterprise resource planning) Big data analytics throughout all production stages (product design, production, marketing, logistics...)
SYSTEMIC				
Enabling institutional and infrastructure capabilities	Reliable energy supply Reliable connectivity Bandwidth connectivity infrastructure (ethernet and wireless) Digital technology institutions infrastructure Data ownership policy and software licensing accessibility			

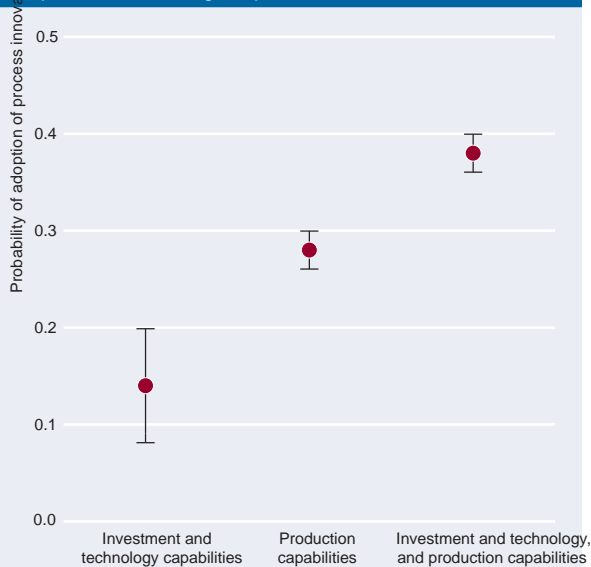
Source: UNIDO elaboration based on UNIDO (2002) and Andreoni and Anzolin (2019).

Engaging in industrial production is key to closing the gap

Combined, the investment, technology and production capabilities lead to innovation

“ Participation in GVCs positively affects the probability of adopting new technologies

Figure 9
Production capabilities are key for the adoption of technological process innovation



Note: The analysis includes 13 African economies (Democratic Republic of Congo, Ghana, Kenya, Malawi, Namibia, Nigeria, Rwanda, South Sudan, Sudan, the United Republic of Tanzania, Uganda, Zambia and Zimbabwe) and four South Asian economies (Bangladesh, India, Nepal and Pakistan). Only manufacturing firms are considered. The graph depicts coefficients and confidence intervals (at 95 percent) for the average marginal effects of the variables of interest on the probability of adopting a process innovation. A linear probability model was implemented, with bootstrapped standard errors. Country and sector dummies are included. Source: UNIDO elaboration based on Bogliacino and Codagnone (2019) derived from World Bank Enterprise Survey (Innovation Follow-up, 2013–2014).

Engaging also requires specific skills in the labour force

ADP technologies require “skills of the future”

Firms with higher technological intensity have more STEM professionals

Firm participation in global value chains is associated with using ADP technology

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“ ADP technologies can increase firm profits and capital use and improve environmental sustainability

What dividends can ADP technologies deliver?

ADP technologies can improve profits, sustain the environment and expand the labour force

- *Expanded data analytics improve products and services*

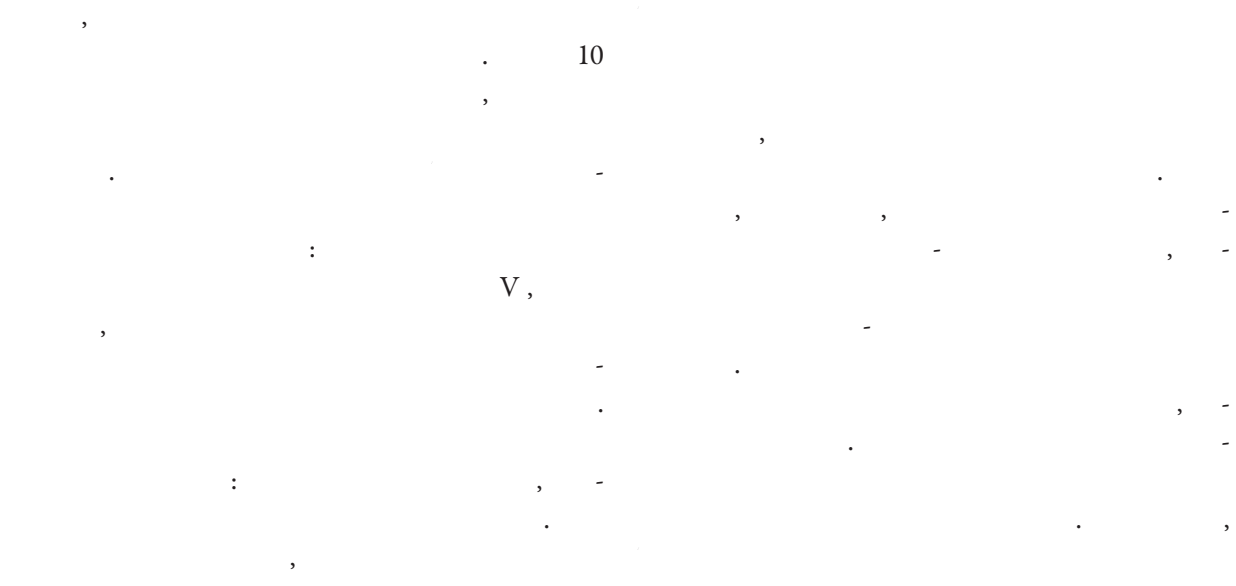
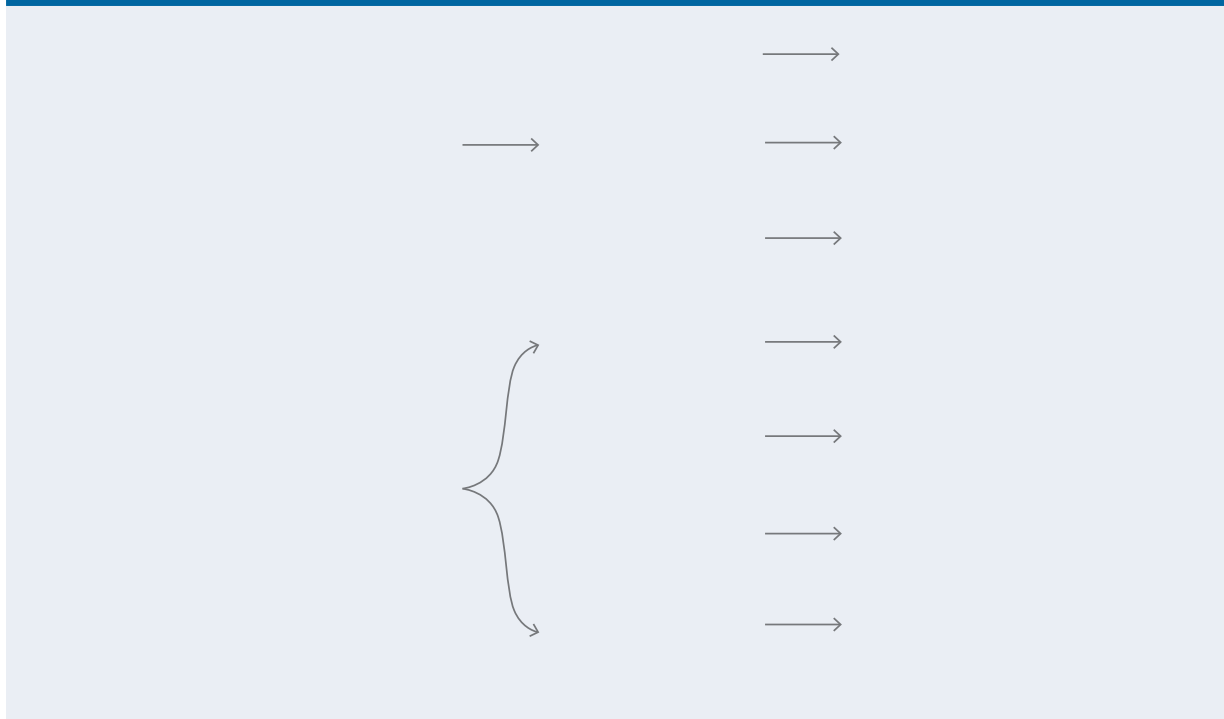


Figure 10
Expected dividends from ADP technologies



“ Economies actively engaging with ADP technologies show much faster growth than the rest

Fostering productivity

Firms adopting advanced technology have higher productivity

(11).

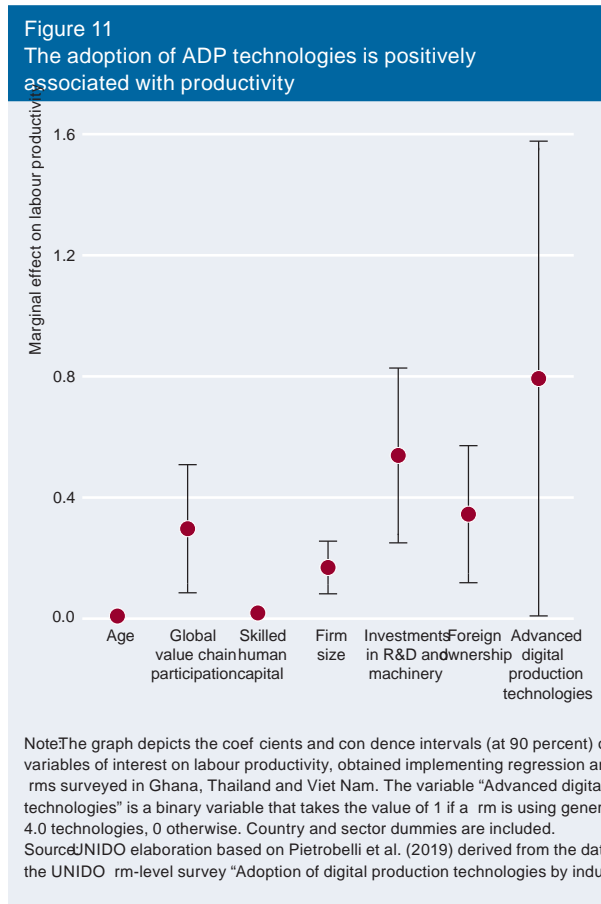
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Frontrunners and followers lead in manufacturing value added growth due to productivity growth

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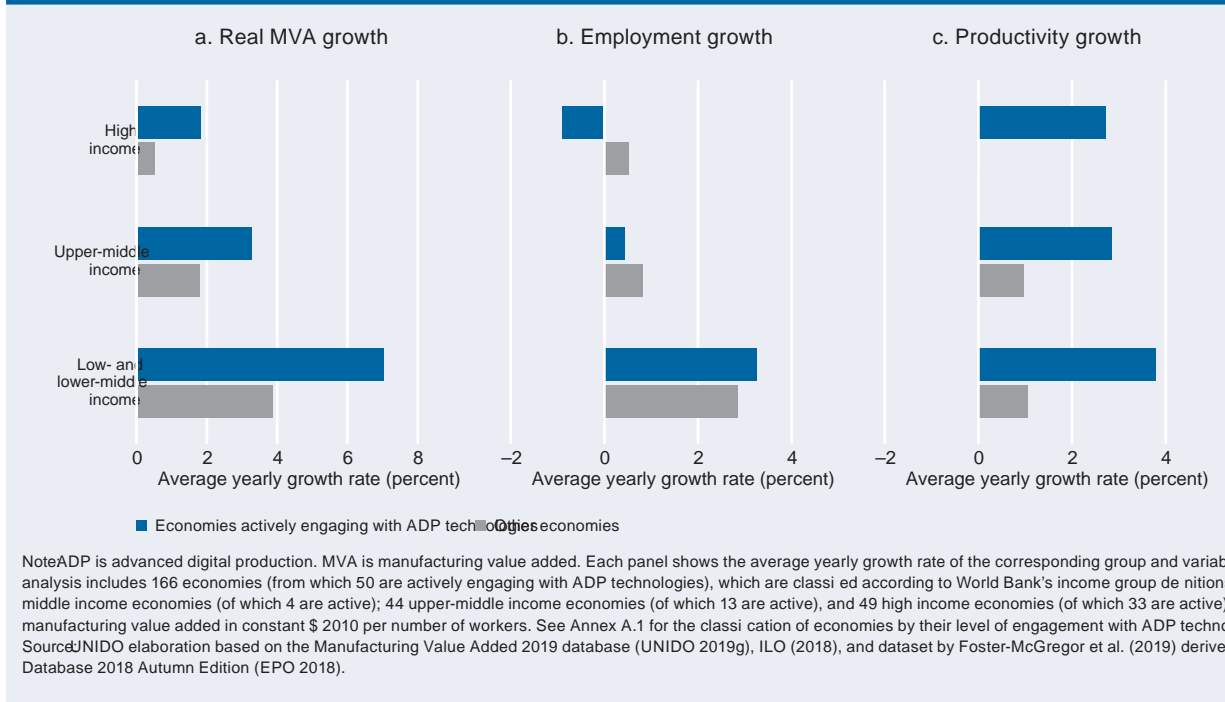
direct

Strengthening intersectoral linkages

New technologies foster knowledge-intensive business services

“ As countries deploy ADP technologies, knowledge-intensive business services play an increasing role

Figure 12 Economies active in ADP technologies grow faster than the rest, across all income groups



OVERVIEW

Such services produce innovation and transmit new knowledge

Creating jobs, not destroying them

Look beyond direct effects (workers displaced) to indirect and net effects

Frontrunners and followers tend to rely more on KIBS when producing industrial goods

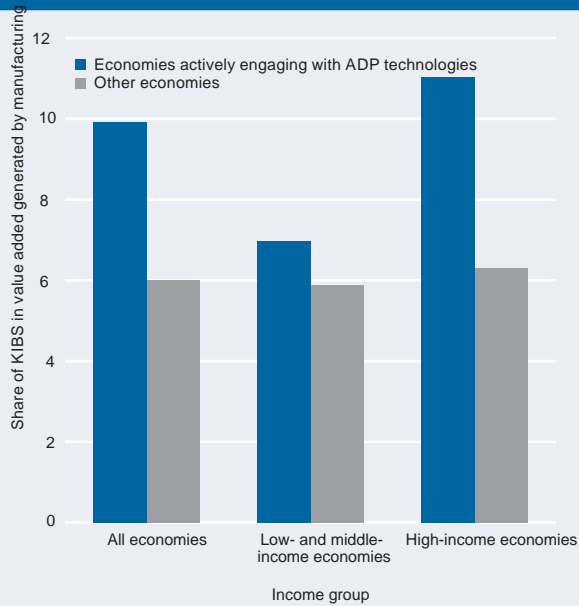
The indirect effects can outweigh the direct effects

13).

(14).

“ Increasing the stock of robots in one industry has indirect effects on the rest of the value chain

Figure 13
Manufacturing industries in economies actively engaging with ADP technologies are more integrated with KIBS, at all incomes

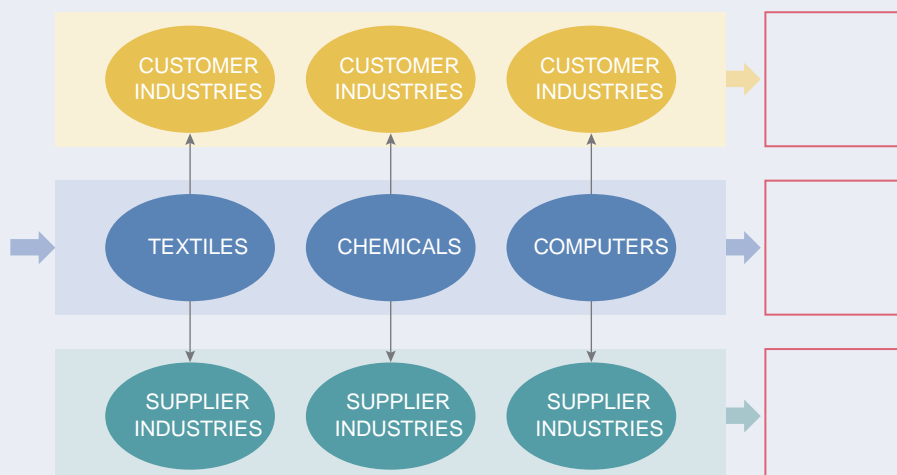


Note: KIBS is knowledge-intensive business services. ADP is advanced digital production. Average values for the period 2005–2015. Manufacturing value added is in current \$. The analysis includes 63 economies, which are classified according to World Bank's income group definitions for 2005: 30 low and middle income economies (of which 9 are active), and 33 high income economies (of which 24 are active). See Annex A.1 for the classification of economies by their level of engagement with ADP technologies. Source: UNIDO elaboration based on Inter-Country Input-Output (ICIO) Tables (OECD 2016, 2018b).

Between 2000 and 2014, the increase in industrial robots in manufacturing led to net job creation globally

2000 2014

Figure 14
Aggregate impact of the increase in industrial robot use in individual industries on world employment



Source: UNIDO elaboration.

“ Firms engaging with ADP technologies expect to increase—or at least keep—their employees

Firms using robots can generate more jobs than firms not using them

Sustaining the environment

ADP technologies tend towards environmentally friendly solutions

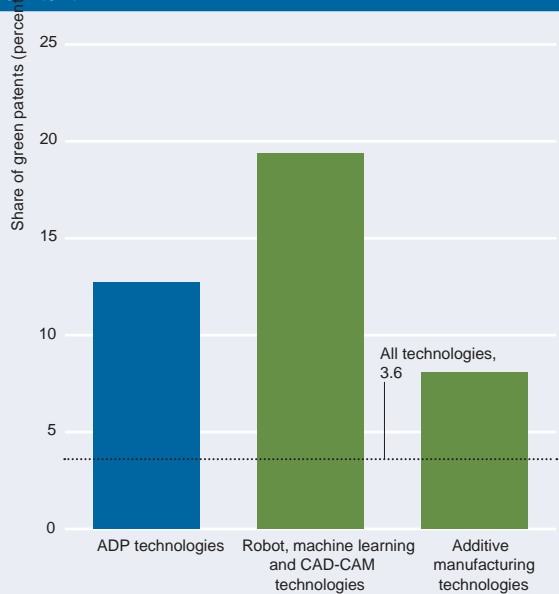
Technologically dynamic firms anticipate stable (or even greater) employment

ADP technologies boost circular economy processes

New technologies can also improve workers' conditions and involvement

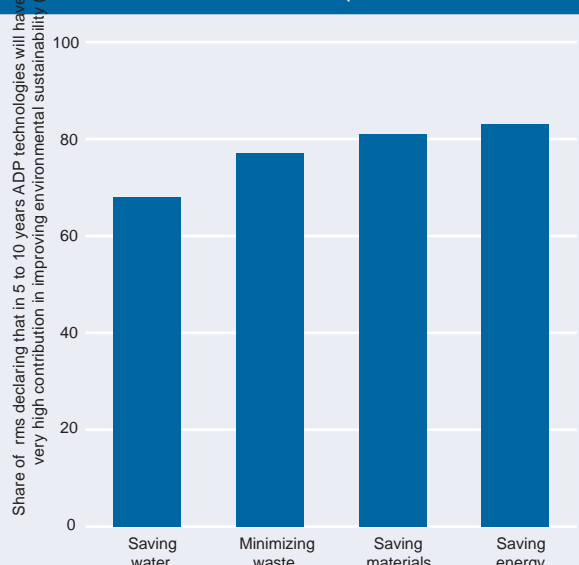
“ The use of ADP technologies would lead to environmental improvements

Figure 15 ADP technologies have above-average green content



Note ADP is advanced digital production. CAD-CAM is computer-aided design and computer-aided manufacturing. When a patent examiner considers that a patent is contributing to climate change mitigation, a special Y02 tag is attached. This tag makes it possible to identify patents in the subgroup that refers to green technologies and compare with it the corresponding share of green patents in all patents applied in any technology field (not only ADP technologies) in the past 20 years.
Source UNIDO elaboration based on dataset by Foster-McGregor et al. (2019) derived from the Worldwide Patent Statistical Database 2018 Autumn Edition (EPO 2018).

Figure 16 The majority of firms engaging or ready to engage with ADP technologies agree that these will lead to environmental improvements



Note Data refers to firms surveyed in Ghana, Thailand and Viet Nam and includes only those firms currently engaging or ready to engage with ADP technologies. See Annex A.3 for more detailed information on the surveys.
Source UNIDO elaboration based on data collected by the UNIDO firm-level survey "Adoption of digital production technologies by industrial firms" and Kupfer et al. (2019).

The dividends are not automatic and entail risks

Developing country firms face supply-chain reorganization and backshoring

Technologically dynamic firms are optimistic about environmental improvements

Digitalization could increase oligopoly and power concentration

“ ADP technologies might induce backshoring, even though it is not frequent

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Advanced country backshoring could make developing country cheap labour irrelevant

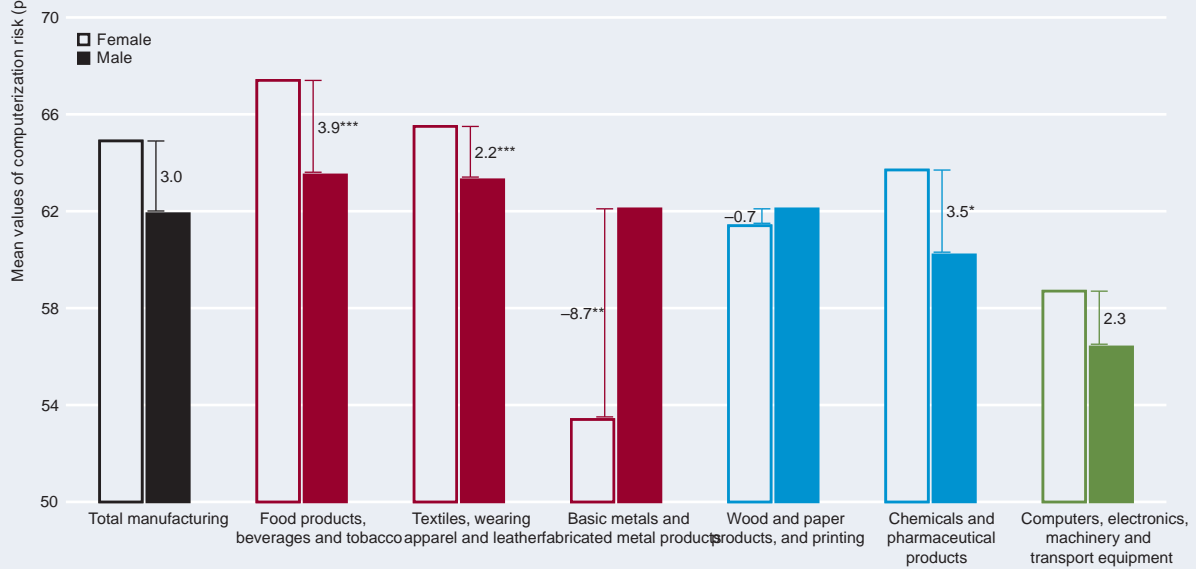
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Not much backshoring is evident

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“ There are no one-size-fits-all solutions

Figure 17
Female workers are more likely to face a higher computerization risk than men if they are employed in food, textiles and chemicals



Note: Computerization risk refers to the probability that an occupation will be computerized in the near future. The figure shows the female–male differences in mean values of computerization risk in the manufacturing sector. t-test of differences in means: *** p < 0.000; ** p < 0.05; * p < 0.1. The analysis includes Armenia, Colombia, Georgia, Ghana, Kenya, Lao People’s Democratic Republic, North Macedonia, Plurinational State of Bolivia, Sri Lanka, Ukraine and Viet Nam. The colours of the bars reflect the technology and digital intensity classification of industries. Green = TDI industries (industries that are simultaneously intensive on digitalization and technology). Blue = industries that are intensive on either digitalization or technology but not both. Red = industries that are intensive on neither digitalization nor technology.

Source: UNIDO elaboration based on dataset by Sorgner (2019) derived from the STEP Skills Measurement Program (World Bank 2016).

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(2019).

What policy responses can make ADP technologies work for ISID?

Responses are highly contextual

Increasing women’s equitable participation promotes inclusive and sustainable industrial development

“ Adoption of ADP technologies requires important efforts in developing framework conditions

And depend on the relative position of economies

Some general areas for policy action need special attention

Although responses are highly contextual, three areas are very important

Framework conditions include the institutionalization of multistakeholder approaches to industrial policy formulation

Table 3
Areas of policy action to make ADP technologies work for ISID

Broad area	Issue to be tackled	Specific actions	Country examples
Developing framework conditions	Regulations and digital infrastructure	Update and develop regulatory reforms to facilitate a digital economy	<ul style="list-style-type: none"> In 2018, Mauritius launched a comprehensive policy framework, Digital Mauritius 2030, to boost economic development. Specific areas of intervention include ICT governance, talent management, a national broadband strategy and stronger protection of intellectual property rights and data, data privacy and cyber-security. Over the past 15 years, Viet Nam has enacted a complex governance reform to support the emergence of smart manufacturing. This includes policies, master plans and laws around e-commerce, e-transactions, cyber-security, information technologies, intellectual property, investment in digital infrastructure and introduction of advanced technologies in production and business.
		Investment in ICT and broadband infrastructure to foster access to high-speed internet	<ul style="list-style-type: none"> In 2016, Chile announced the Strategic Programme Smart Industries 2015–2025 to upgrade ICT infrastructure, to increase speed in national broadband and expand penetration of high-speed internet in the country. The national strategy Thailand 4.0, contained in the country's 20-Year National Strategy (2017–2036) promotes institutional reforms to improve framework conditions, including incentives (corporate tax reductions and R&D subsidies), investments in high-speed internet infrastructure and the establishment of digital parks and development zones.

Broad area	Issue to be tackled	Specific actions	Country examples
Developing framework conditions	Institutional infrastructure and private sector role	Institutionalize multistakeholder and participatory approaches to industrial policy formulation, including public–private dialogue and shared leadership between different ministries	<ul style="list-style-type: none"> In Brazil, the development of the Science and Technology and Innovation Plan for Advanced Manufacturing involved a triple-helix approach (government, private entities and education and research organizations). The Ministry of Science, Technology, Innovation and Communications and the Ministry of Industry, International Trade and Services lead from the government side. Significant knowledge came from a task force consulting private organizations about their perspectives on the challenges and opportunities stemming from smart manufacturing across different Brazilian industries and regions. In Mexico, the national strategy Roadmap 2030 built on a collaboration among the Ministry of Economy, ProSoft 3.0 (an official programme to promote the domestic software industry), the Mexican Association of Information Technologies and other private sector organizations. In South Africa, the Department of Telecommunications and Postal Services, the Department of Science and Technology and the Department of Trade and Industry led an integrated strategy, in consultation with industry, labour and civil society. In addition, a Presidential Commission on the 4IR was established in 2019 to coordinate work across all involved governmental institutions.
	International collaboration and technology transfer	Facilitate connections with international initiatives around the adoption of ADP technologies	<ul style="list-style-type: none"> In 2015, China and Germany agreed to promote readiness of their respective economies for ADP technologies in a memorandum of understanding linking Made in China 2025 and Industrie 4.0. The proposed activities consider the promotion of networks of Chinese and German enterprises in smart manufacturing. Collaboration is already bearing fruit through a Sino-German Industrial Park jointly established as a platform to connect Chinese enterprises and German technology. In 2018, Nuevo León, Mexico signed a two-year memorandum of understanding with the Basque Country, Spain, to underpin collaboration between their respective ADP technology strategies. The government of Nuevo León recently launched the programme MIND4.0 Monterrey 2019, a start-up accelerator that emulates a similar pilot initiative in the Basque Country (BIND 4.0) matching local manufacturing firms with domestic and foreign innovators and entrepreneurs.
		Establish partnerships with foreign organization and MNCs or consulting firms	<ul style="list-style-type: none"> Kazakhstan's new digitalization strategy, Digital Kazakhstan, benefited from collaboration of Germany's Fraunhofer Institute with the Kazakhstan Ministry of Industry and Infrastructure Development. Activities included a diagnostic study on about 600 domestic companies' readiness to adopt ADP technologies. Firm with semiautomated production will be supported to progressively transform into digital factories. Pilot companies started implementation in October 2018.
Fostering demand and adoption	Access and affordability of ADP technologies	Develop innovative funding mechanisms and support instruments or expand public funding for ecosystem enablers	<ul style="list-style-type: none"> The government of South Africa proposed a Sovereign Innovation Fund to fund high-technology projects on smart manufacturing-related areas. The government pledged a seed investment of 1–1.5 billion rand (around \$111 million) for 2019/2020. The fund is part of a strategy to support domestic firms to benefit from technology transfer. In 2017, the government of Zhejiang Province, China, launched the Plan for Enterprises Deploying the Cloud, an initiative to promote adoption of and innovation in cloud technologies, particularly among small and medium-sized enterprises. The initiative combines funding through voucher schemes to lower the cost of cloud technology with a complex approach to foster capabilities. As part of the programme more than 1,100 seminars on cloud computing have been organized, covering more than 90,000 industrial firms and 100,000 participants.

“ Governments can support the strengthening of capabilities through dedicated learning centres

Table 3 (continued)
Areas of policy action to make ADP technologies work for ISID

Broad area	Issue to be tackled	Specific actions	Country examples
Fostering demand and adoption	Awareness regarding use and benefits of ADP technologies	Develop awareness centres and organize international summits, conferences and workshops to expand firms' knowledge of ADP technologies	<ul style="list-style-type: none"> In 2017, the government of India opened four new centres for promoting ADP technologies in Bangalore, New Delhi and Pune. While independent, the centres fall under the purview of the Ministry of Industry, Department of Heavy Industry. Their mandate is to support the implementation of Make-in-India, particularly by enhancing manufacturing competitiveness through a better understanding and broader adoption of ADP technologies by manufacturing small and medium-sized enterprises. Since 2015, the government of Viet Nam has organized annual summits or international gatherings to raise awareness, explore and possibly tighten public-private collaboration or demonstrate technologies and solutions available for domestic agents interested in ADP technologies.
	Readiness of vulnerable actors, such as small and medium-sized enterprises	Provide targeted support to actors that are technologically lagging behind	<ul style="list-style-type: none"> In Spain, the government of the Basque country launched Basque Industry 4.0, which includes pilot activities to assist domestic SMEs in accessing training on ADP technologies associated with manufacturing, and spaces designed for self-diagnosis and fine-tuning for advanced manufacturing. In 2019, the government of Malaysia launched Industry4WRD Readiness Assessment, a programme under the national strategy Industry4WRD that helps to determine small and medium-sized enterprises' readiness to adopt ADP technologies.
Strengthening capabilities	Development of human resources	Enhance international collaboration around skill development and employability	<ul style="list-style-type: none"> In Colombia, universities in Valle del Cauca recently agreed to collaborate with the Association of Electronic and Information Technologies (GAIA) of the Basque country. The parties expect to foster digital culture and entrepreneurship among students in Valle del Cauca.
		Offer/facilitate direct experience and exposure and learning from the new technologies, including new approaches to technical and vocational education and training (TVET)	<ul style="list-style-type: none"> The government of Uruguay, in collaboration with UNIDO and the German industrial control and automation company Festo, has established the Centre of Industrial Automation and Mechatronics (CAIME), a public technology centre to upgrade technical skills and encourage domestic firms to adopt smart manufacturing processes. In Malaysia, the Ministry of Human Resources offers a National Dual Training Scheme, inspired by the German Dual Vocational Training Programme, aimed at equipping workers to use ADP technologies.
	Development of research capabilities	Expand the scope and number of research institutions	<ul style="list-style-type: none"> In Chile, the Office of Economy of the Future launched the project Astrodata, whose objective is to capitalize on the processing potential of astronomical big data and cloud computing, not only for scientific applications and human capital development but also for economic purposes. In Kazakhstan, the Ministry of Education and Science will mobilize research capacities at the Industrial Automation Institute (based in the Kazakh National Research Technical University) to carry out applied research and technology transfer connected with technological problems faced by business seeking to use ADP technologies.

Sources: UNIDO elaboration.

Fostering demand requires awareness and funding

“ Without international support, low-income countries run the risk of being stymied even more

Capabilities build on new skills and research

The international community should support lagging economies

A call for further international collaboration

New windows of opportunity will depend on individual responses and readiness

There is good scope for further international collaboration

2019, 2018).

Remember that it takes commitments and substantial resources to develop capabilities

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Closer collaboration should be the basis of national strategies



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Notes

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Part A

Industrializing
in the digital
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Chapter 1

Advanced digital production technologies and industrial development: A global perspective

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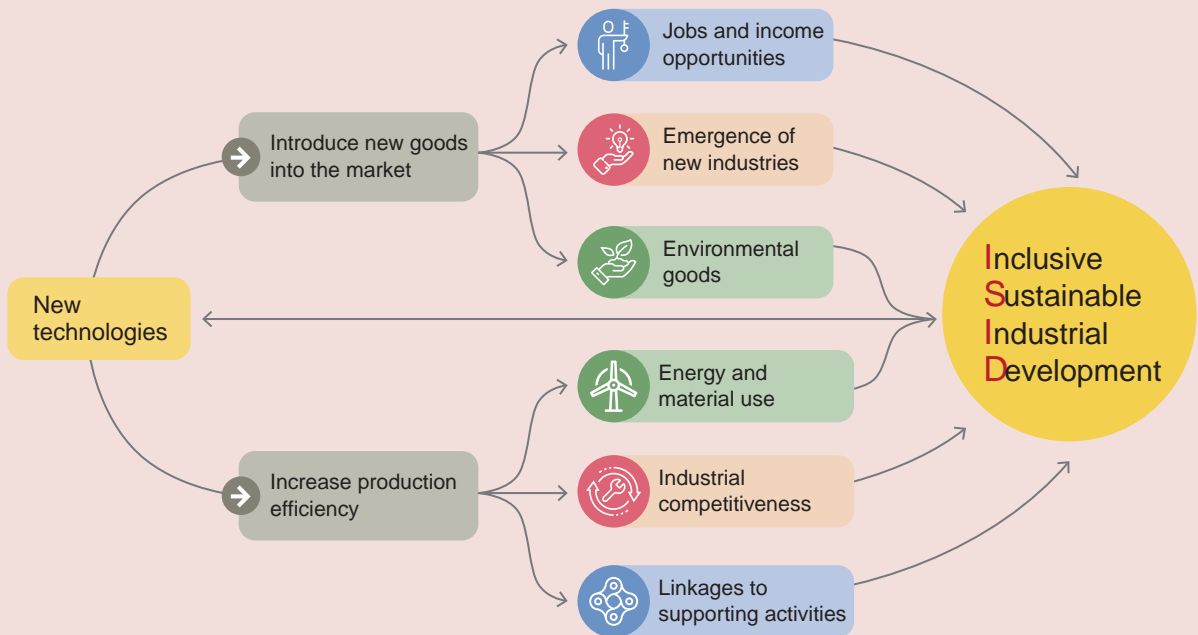
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“ Learning by producing is fundamental in absorbing advanced digital technologies

Figure 1.1
New technologies and ISID: A conceptual framework



Note: The upper part of the figure shows how new technologies drive inclusive and sustainable industrial development (ISID) by introducing new goods into the market. The lower part shows how new technologies also contribute to ISID by increasing production efficiency. As industrialization evolves, the innovative potential of countries also increases. This is shown by the straight arrow going from right to left. Source: UNIDO elaboration.

New production technologies increase efficiency

1.1

1.1

Introducing new goods into the market

New technologies need enlarged human and infrastructure capacities to produce benefits

Historically, new technologies have led to new products and industries

“ The emergence of new industries is the result of product innovations

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Cars from Daimler to the Ford Model T

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80 percent of US households had a car by 1968, and 75 percent had a personal computer by 2010

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Cars and computers are now at the heart of US manufacturing value added

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New industries boost employment and trigger growth

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Inventions spread from the United States to the world

“ Product innovations can render industrial development sustainable over time



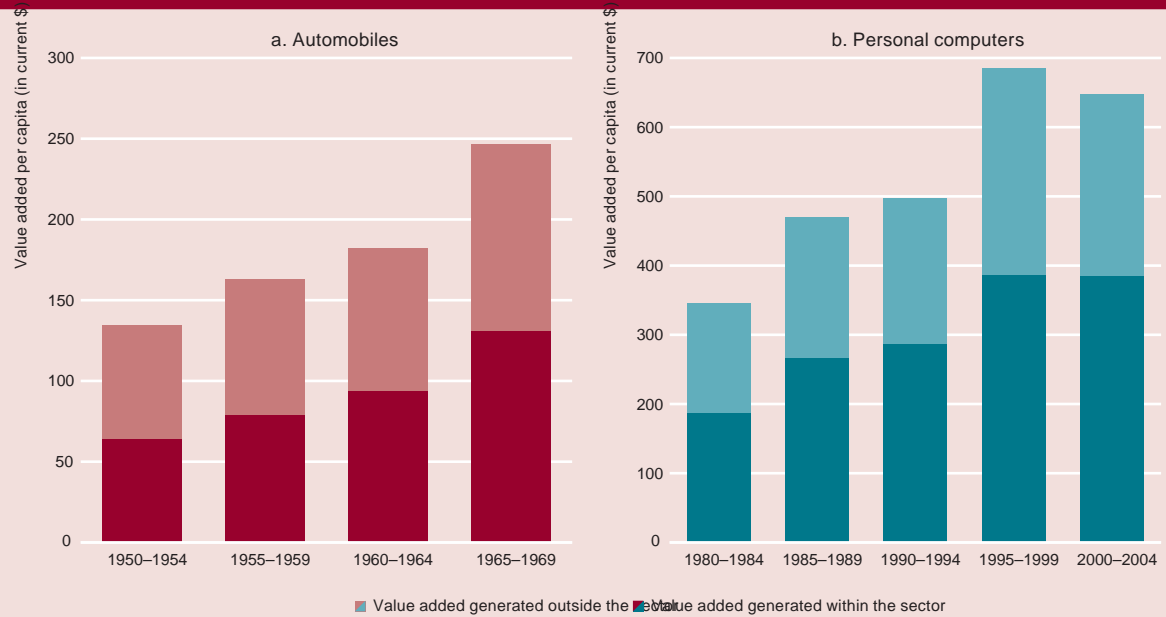
The multiplier effect of new jobs is as big as the effect of the jobs themselves

1.3.



“ Electric vehicles could take over up to 50 percent of the world market by 2040

Figure 3
Economy-wide income creation by new industries: Automobiles and personal computers in the United States



Note: The figure presents the income per capita generated by the production of these industries in the entire economy, taking productive linkages into account. Input-output techniques estimate value added generated by the final consumption of cars (panel a) and personal computers (panel b). Each bar presents the average income generated in a span of five years and distinguishes that corresponds to the same sector (for instance, the automobile industry) and the portion created in other sectors of the economy (for instance, suppliers of auto parts or service providers). Source: NIDO elaboration based on US Bureau of Economic Analysis (2019c).

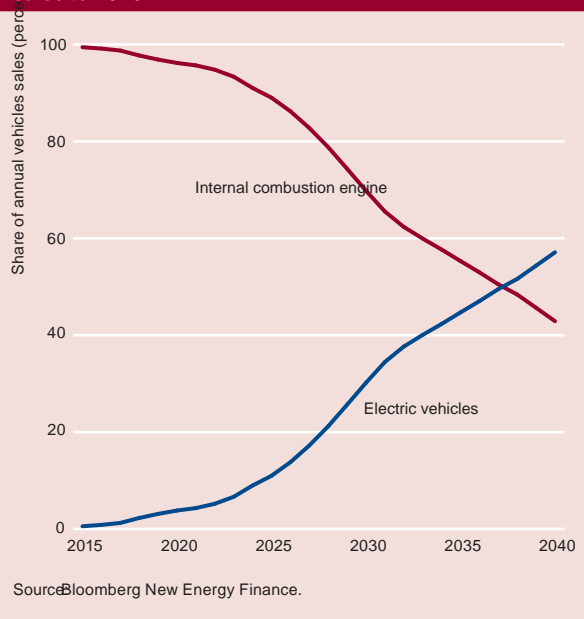
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Fostering production efficiency

New technologies foster production efficiency and consumer affordability

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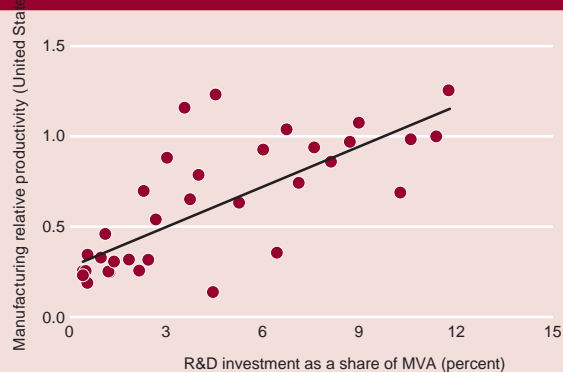
Figure 4
The global rise of electric vehicles: Projected sales to 2040



“ Technology has a powerful influence on industrial performance

1

Figure 5
Larger investments in manufacturing research and development are associated with higher production efficiency



Note: MVA is manufacturing value added. R&D is research and development. All values are for 2015 (or closest year). The 34 economies presented in the figure were selected due to the availability of data on R&D expenditures in manufacturing. Manufacturing relative productivity is calculated as the value added per worker (in constant \$ 2010) of each economy divided by that of the United States. R&D investments as a share of manufacturing value added are calculated at constant \$ 2010.

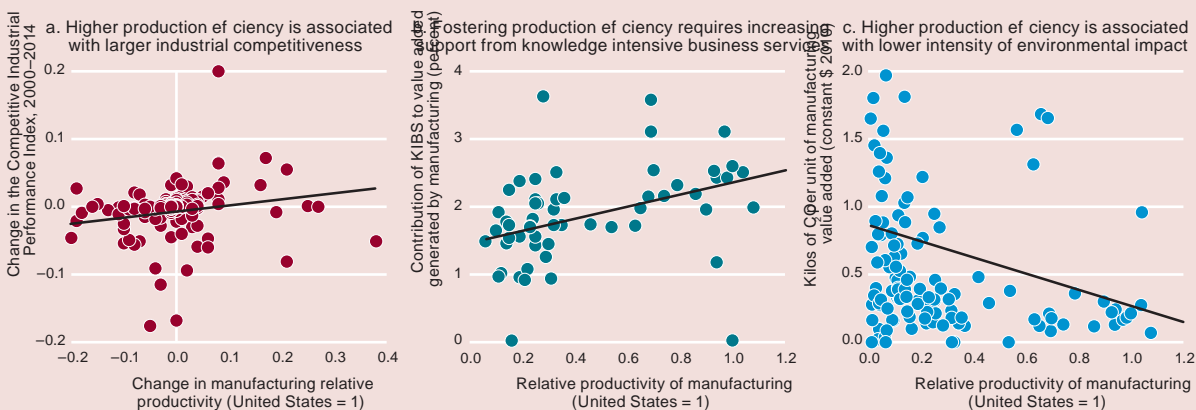
Source: UNIDO elaboration based on the Analytical Business Enterprise R&D database (OECD 2018a), ILO (2018) and the Manufacturing Value Added 2019 database (UNIDO 2019g).

Higher efficiency increases competitiveness and reduces environmental impacts

Countries that improve productivity become more competitive

Countries that invest more in research and development have higher productivity

Figure 1.6
From production efficiency to ISID

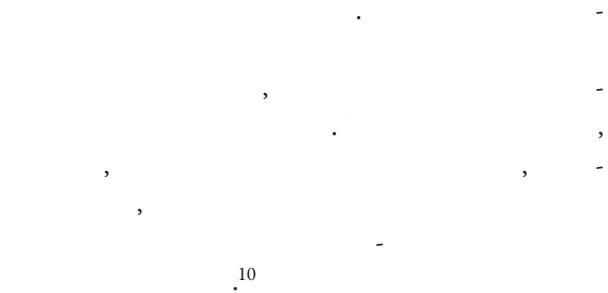


Note: KIBS is knowledge-intensive business services. MVA is manufacturing value added. All values are for 2015 in panels a and c and for 2000–2015 in panel b. Panel a includes data for 145 economies, panel b for 57, and panel c for 129. The 57 economies in panel b were selected based on the availability of input–output tables in OECD (2018b). Productivity is calculated as MVA in constant \$ 2010 per number of workers. Source: UNIDO elaboration based on ILO (2018), Inter-Country Input-Output (ICIO) tables (OECD 2018b), the Competitive Industrial Performance Index (CIP) 2019 database (UNIDO 2019c) and Manufacturing Value Added 2019 database (UNIDO 2019g).

“ Increasing linkages to services boosts jobs outside manufacturing



“ Smart production results from the application of advanced digital technologies to manufacturing production



Digital technologies and smart manufacturing

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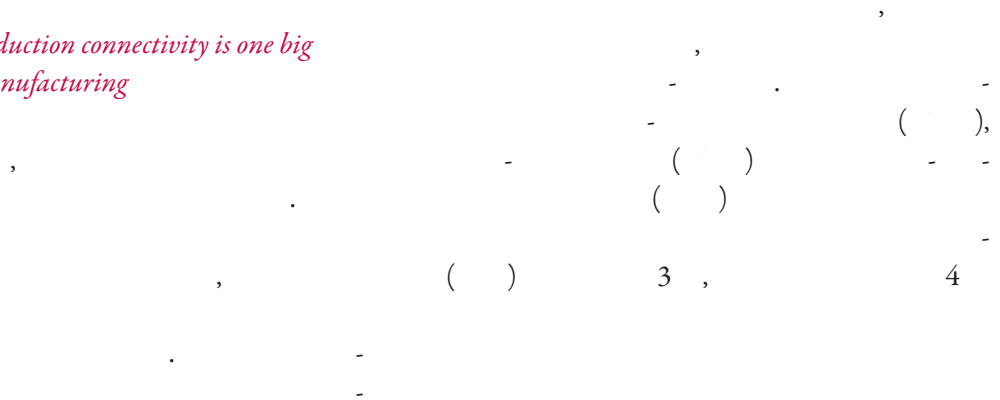
“ Production technologies become fully digital once their connectivity is enhanced by software

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The other big change is advanced digital production software for smart networked systems

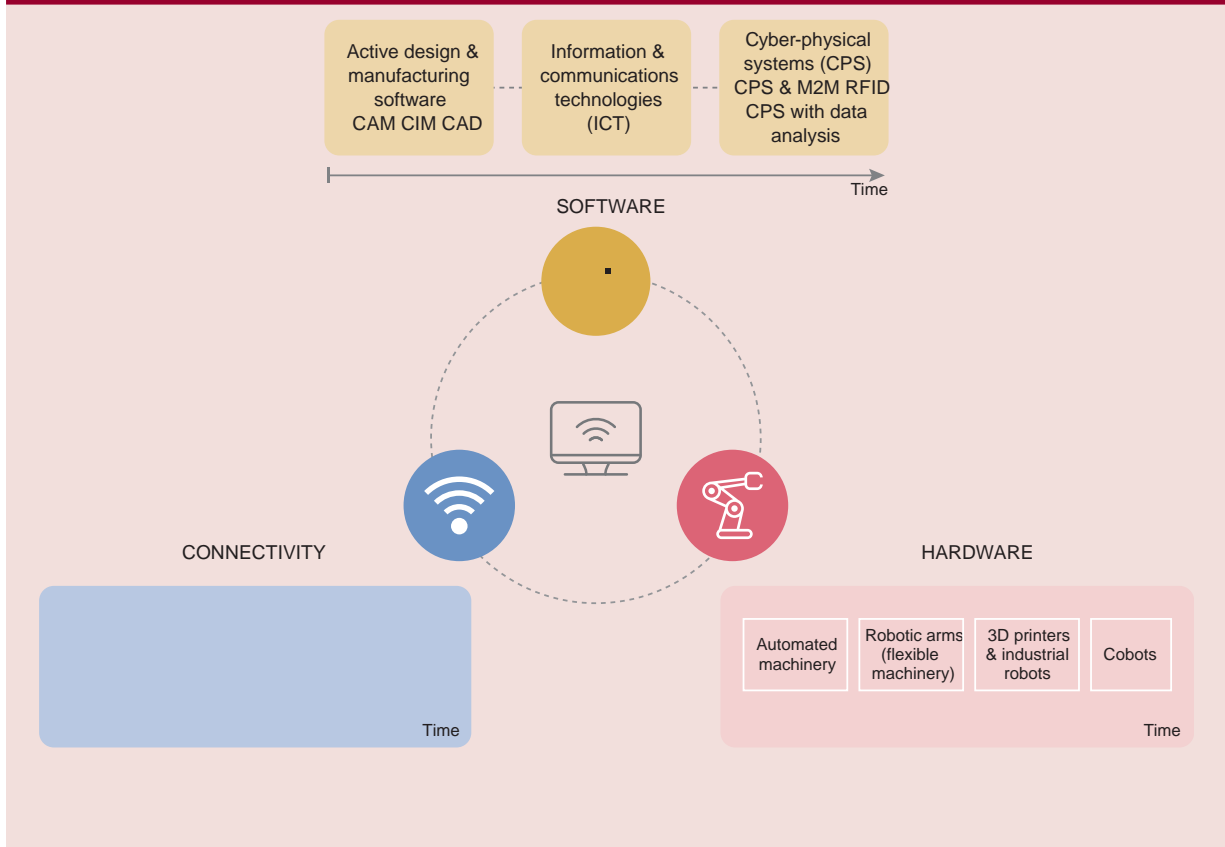
Advanced digital production connectivity is one big change from older manufacturing



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“ Cyber-physical systems can create new production ecosystems

Figure 1.9
Building blocks of ADP technologies



(1.5; 1.8 ,)

Advanced software changes the factory, the supply chain and the product life cycle

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The potential benefits of ADP technologies

ADP technologies can improve profits, sustain the environment and expand the labour force

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“ Cobots are being increasingly adopted in manufacturing firms in advanced and emerging economies

Box 1.2 Collaborating with the robots

Collaborative robots—cobots—interact physically with humans in a shared workspace. They are designed to collaborate with workers to carry out tasks that ensure greater accuracy and precision in production. One key advantage is the technical features designed to ensure that they do not cause harm when a worker comes into direct contact with them, whether deliberately or by accident (IFR 2018). These features include lightweight materials, rounded contours, padding, “skins” (padding with embedded sensors) and sensors at the robot base or joints that measure and control force and speed and ensure that they do not exceed defined thresholds if contact occurs.

Cobots are being increasingly adopted in manufacturing firms in advanced and emerging economies. The Indian group Mahindra & Mahindra Ltd. (M&M), a dominant player in the tractor and automobile industry, recently installed cobots in its engine and vehicle manufacturing plants and today reports large benefits from quality improvements, cost reduction and increase in safety and environmental sustainability.

M&M is a market leader in the Indian sport utility and multi-utility vehicle sector, and it is the world’s largest tractor company by volume. Cobots at M & M support the sealant and tightening application in assembly lines of ring gears, which had previously been done manually, thus improving quality and reducing manufacturing cost. Instead of traditional robots, the company chose cobots as being better suited to work station space and safety conditions. These cobots also have cameras that check and record task quality and allow for real-time monitoring of performance.

The use of cobots, which are designed to work around humans and collaborate with them, eliminated the need for safety fencing and increased the safety of work conditions by reducing the risk that workers would come into direct skin contact with hazardous materials, such as sealant. At the same time, they greatly improved the efficiency and quality of sealant application, reducing hazardous waste. M&M reports that the adoption of cobots has improved quality and precision and resulted in large savings in sealant cost per year, increasing productivity by 8.4 percent.

Source: UNIDO elaboration.

Box 1.3 Manufacturing complex metal parts through 3D printing

Additive manufacturing, commonly called 3D printing, is a manufacturing process that converts a 3D model into a physical object by assembling successive layers of the same material. This technology is the opposite of traditional methods where objects are constructed by successively cutting and removing material from a solid block.

Aerospace is one industry where additive manufacturing is gaining momentum. The French multinational company Thales Group recently opened a centre specializing in metal additive manufacturing in the MidParc Casablanca Free Zone in Morocco. Thales 3D aims to improve the region’s competencies in metal 3D printing, and it is the only centre to do this type of production for all the

group’s subsidiaries throughout 50 countries around the world.

To start production, Thales 3D uses a selective laser melting process to melt successive layers of metal alloy powders using a high power-density laser. So far, Thales 3D has focused on aluminium and titanium, commonly used in aviation. Additive manufacturing allows Thales to produce complex metal parts that cannot be produced with traditional technologies. Moreover, 3D printing allows for easy modelling without the need for complex and expensive moulds.

Source: UNIDO elaboration.

“ Cloud technology can enable industrial companies to optimize operations and coordinate different business areas

Box 1.4

Using the Internet of Things for remote control of water treatment plants

The Internet of Things (IoT) refers to the next iteration of the internet, in which information and data are no longer predominantly generated and processed by humans — which has been the case for most data created so far —but by a network of interconnected smart objects, embedded in sensors and miniaturized computers, able to sense their environment, process data and engage in machine-to-machine communication (UNIDO 2017d).

The range of IoT applications is vast, from everyday objects like connected watches, cars, refrigerators or washing machines to specific applications in industrial production. One area gaining attention is water management. Combining IoT solutions with other technological innovations, AVS Technology AG—a medium-size Uruguayan company—is developing small-scale, remote controlled, chlor-alkali production plants.

Chlorine is a key input for water treatment plants. Because production plants are located far from treatment plants, chlorine is sorted, handled and transported as a liquid. There is a high risk of gas leaks, which can seriously harm people and the environment. Such risks are

minimized with small-scale plants that can be deployed on the premises of the water treatment plant. Directly injecting gaseous chlorine into the water stream avoids the need for manipulation, storage and transportation of chlorine.

The plants, using the latest automation technologies, are designed to be remotely controlled from Uruguay. Smart sensors collect data on temperature, pressure, pH levels and cell voltage, among other things. The online analysis of the data enables rapid identification of problems that are then solved remotely from company headquarters, greatly improving the plants' energy efficiency. Moreover, the performance data collected from each plant helps the company improve the structural design of new plants using the feedback obtained from monitoring.

Small-scale chlor-alkali water treatment with remote monitoring is an efficient solution for isolated towns where access to clean water is not guaranteed. AVS Technology AG is starting to explore the African market, where this technological solution could become a game changer for producing potable water at competitive costs.

Source: UNIDO elaboration.

Box 1.5

Improving the accuracy of rubber production through cloud computing and big data analytics

Cloud technology is a general term for information sharing, management platform and other application technologies based on cloud computing. By recording and using production data together with big data analytics and artificial intelligence, cloud technology can enable industrial companies to optimize operations and coordinate different business areas, such as management, communication and R&D.

ZC Rubber, a Chinese company located in the Hangzhou Economic and Technological Development Zone in Zhejiang Province, and one of the largest tire manufacturers in China, adopted Alibaba's Cloud ET Industrial Brain in 2017. Using intelligent algorithms and artificial intelligence, this tool helps companies collect, analyse and model industry knowledge and data. For ZC Rubber, it is helping optimize the production process.

In the past, the production line required manual sorting of rubber blocks. Before the blocks entered the production line, workers had to classify the raw material rubber

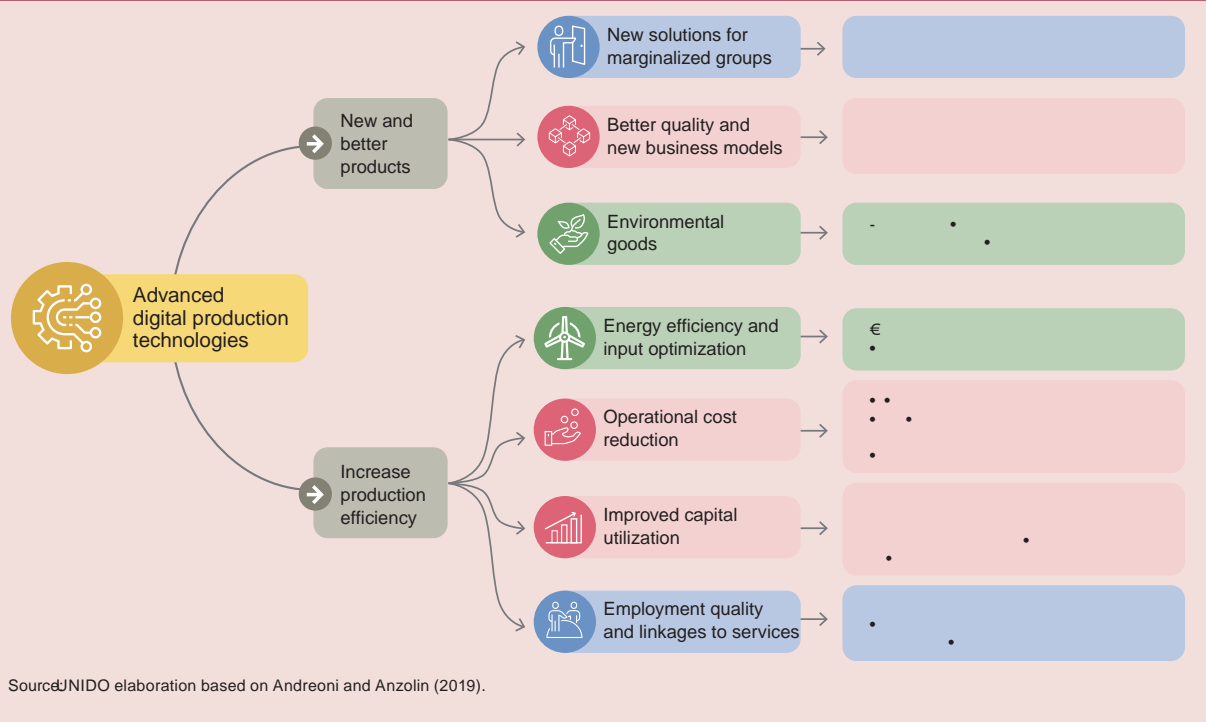
blocks into a rubber compound according to production area, processing factory and batch. With the Cloud ET Industrial Brain, the company can get real-time data based on process parameters such as the characteristics of the rubber-discharging time and the monitoring results of the rubber compound. For example, temperature stability during the rubber mixing process was improved, increasing energy efficiency. Supported by artificial intelligence algorithms, the tool analyses each piece of rubber and rapidly provides the optimal synthesis and parameters, greatly stabilizing the quality of the rubber compound and reducing the cost for processing.

In the first six months of adopting this technology, ZC Rubber reports that average production and energy efficiency have increased and that the quality of the rubber compound has improved. This increase in product quality and process efficiency led to an increase in the overall value of sales.

Source: UNIDO elaboration.

“ ADP technologies offer the possibility of revitalizing industrialization

Figure 1.10
Expected dividends from ADP technologies

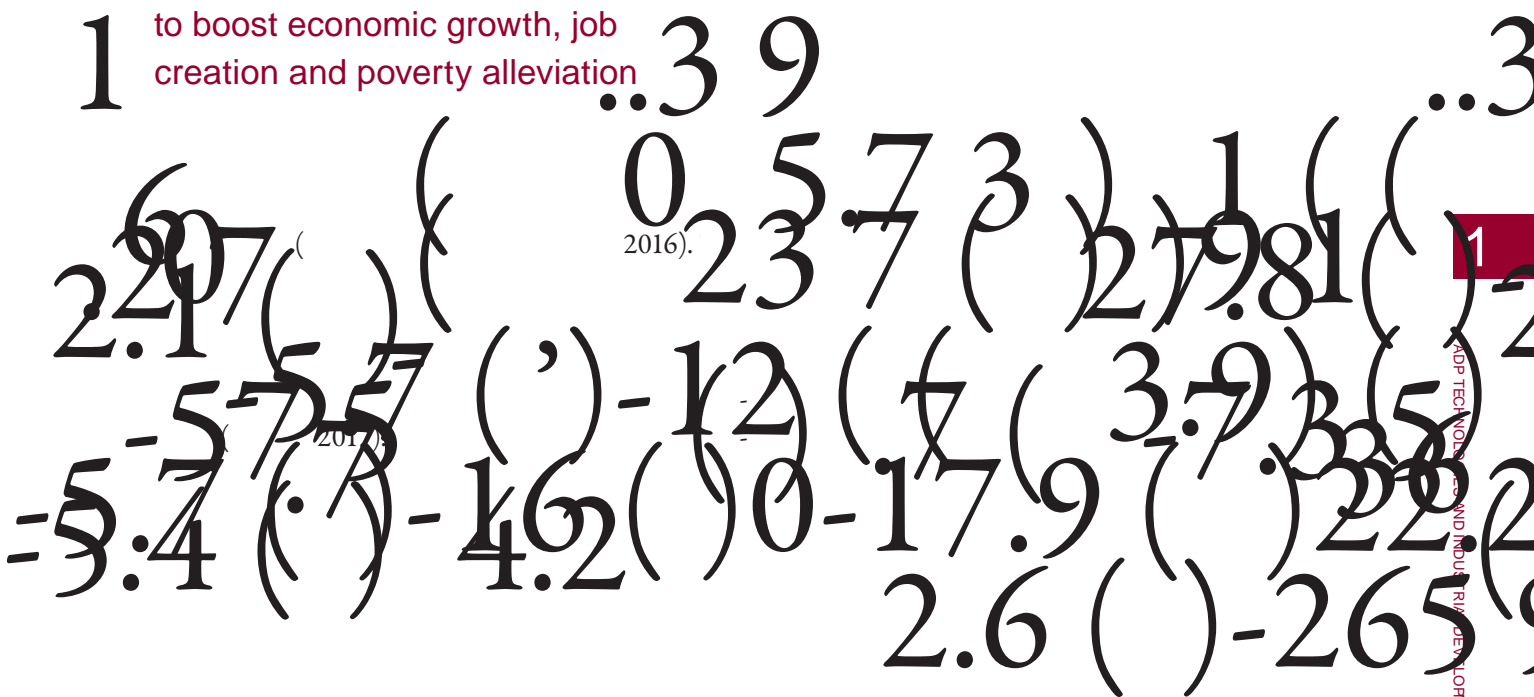


Better products and increased efficiency advance development

Data quality and access improve labour productivity

Expanded data analytics are key to improving products and services

“ Adoption and diffusion of ADP technologies are expected to boost economic growth, job creation and poverty alleviation



“ Collected data may provide a foundation for circular economy business models

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ADP technologies can meet some of the consumption needs of marginalized groups

3D printing saves energy

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New technologies can improve working conditions and workers' involvement

“ Technological revolutions have divided the world into leading and following economies

Artificial devices to address specific medical needs, such as prosthetic limbs, have been available for a long time. However, their cost typically place them out-of-reach of most people living in developing countries. Thanks to the development and diffusion of 3D printing technologies, it has become possible to manufacture medical devices more quickly and at more affordable prices in developing countries. Kyrgyzstan-based Genesis Bionics is an example of how these new technologies could improve people's lives anywhere in the world.

Genesis Bionics is a start-up company that originated from an Enactus¹ project, which involved students of the Kyrgyz State Medical Academy together with a surgeon specializing in hand surgery and a robot programmer. The company uses computer-aided design programs and 3D printing to manufacture customized bionic prostheses at affordable prices. The typical price for a prosthesis falls in a range between \$7,000 and \$20,000, while Genesis Bionics's prostheses cost between \$1,500 and \$2,000. This can make an enormous difference in Kyrgyzstan, where the average monthly salary was around \$250 in 2018.

The increased accessibility of 3D printing technology not only reduces the cost of production of such personalized medical devices, but it also guarantees their h (f p-14.9)-12.r.007 Tw 0 -1.5 Td [(t)-7ra prosthn7or a pDv018 Tw /f

Characterizing the global landscape of ADP technologies

Industrial revolutions have leading and following economies

Identifying the leading economies in advanced digital production technologies

Patents, exports and imports characterize the leading economies

“ One striking feature is the extreme concentration of patenting and exporting activity

Who is doing what?

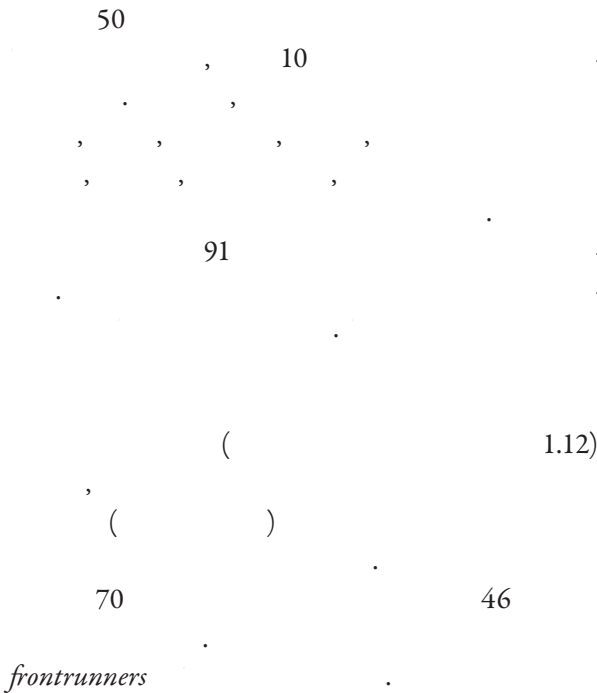
The top 50 economies in advanced digital production
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The very top economies explain most of the advanced digital production activity



“ Ten frontrunner economies account for 91 percent of patents in ADP technology

Ten frontrunner economies account for 91 percent of patents, 70 percent of exports and 46 percent of imports of new technologies

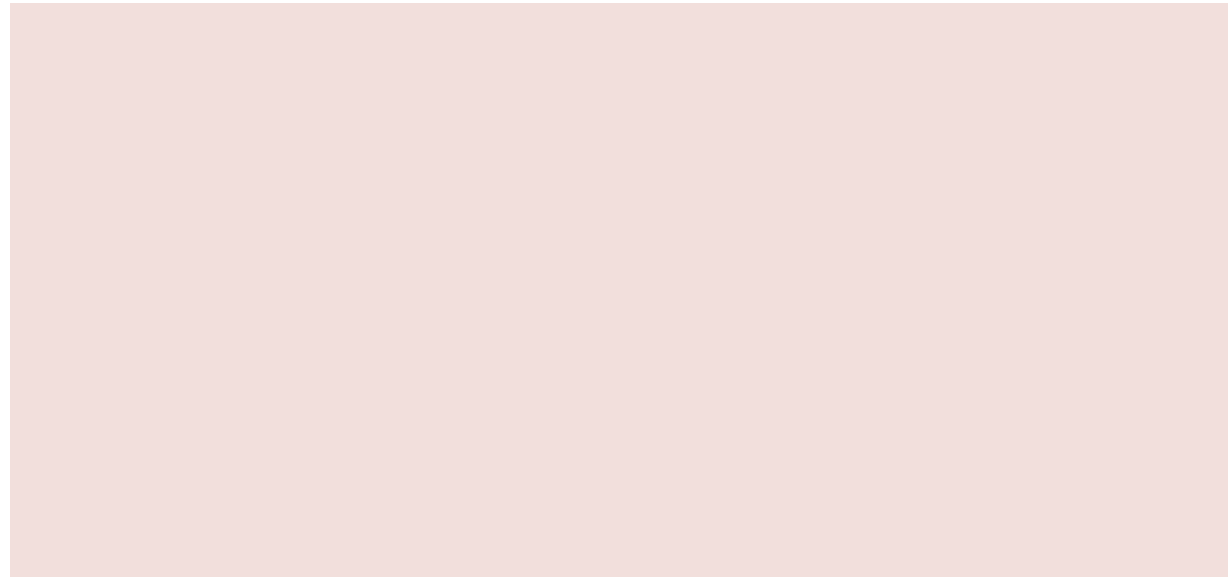


Looking just at global shares may be deceptive: Comparative indices of patents, exports and imports indicate other notable economies

How to distinguish followers, latecomers and laggards

Other economies in the top 50, though with lower values, are also engaging in the new technologies

follower, latecomer laggard



“ Large parts of the world remain excluded from recent technological breakthroughs

1

Much of the world, especially in Africa, is not engaging with the new technologies

Frontrunners and followers are actively engaging with ADP technologies

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The roles are diverse among economies engaging in new technologies

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Table 1.1 From laggards to frontrunners in the emerging technological landscape

Group		Short description	Criteria
Frontrunners (10 economies)		Top 10 leaders in the field of ADP technologies	Economies with 100 or more global patent family applications in ADP technologies (average value for all economies with some patent activity in this field)
Followers in production (23 economies)	As innovators	Economies actively involved in patenting in the field of ADP technologies	Economies with at least 20 regular patent family applications, or 10 global patent family applications in ADP technologies (average values for all economies with some patent activity, once frontrunners are excluded)
	As exporters	Economies actively involved in exporting ADP-related goods	Economies relatively specialized in exporting ADP-related goods that sell large volumes in world markets (above the average market share once frontrunners are excluded)
Followers in use (17 economies)	As importers	Economies actively involved in importing ADP-related goods	Economies relatively specialized in importing ADP-related goods that purchase large volumes in world markets (above the average market share once frontrunners are excluded)
Latecomers in production (16 economies)	As innovators	Economies with some patenting activity in ADP technologies	Economies with at least one regular patent family application in ADP technologies
	As exporters	Economies with some exporting activity of ADP-related goods	Economies that either show relative specialization in exporting ADP-related goods or sell large volumes in world markets (above the average market share once frontrunners are excluded)
Latecomers in use (13 economies)	As importers	Economies with some importing activity of ADP-related goods	Economies that either show relative specialization in importing ADP-related goods or sell large volumes in world markets (above the average market share once frontrunners are excluded)
Laggards (88 economies)		Economies showing no or very low engagement with ADP technologies	All other economies not included in the previous groups

Economies actively engaging with ADP technologies

Note: The characterization is for 167 economies that, according to the United Nations Statistical Division, had more than 500,000 inhabitants in 2017. See Annex A.1 for the classification of economies by their level of engagement with ADP technologies. Source: UNIDO elaboration.

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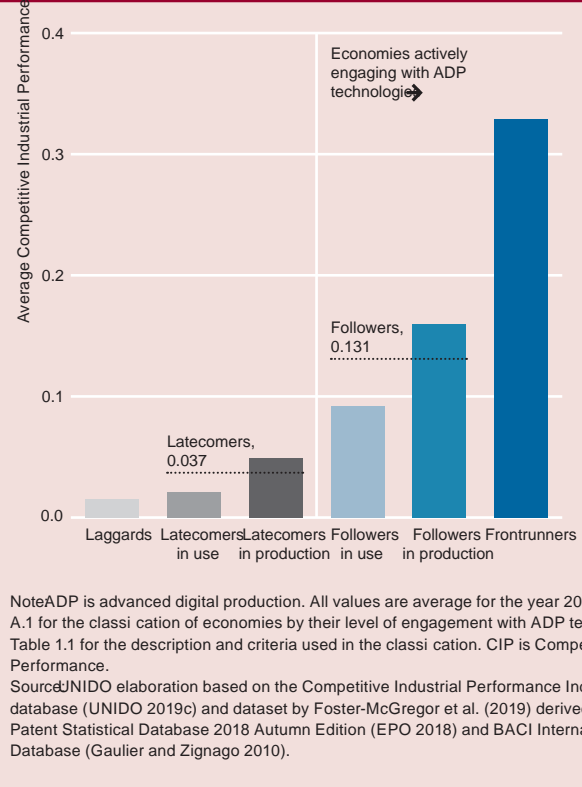
“ The ADP technology landscape reflects the global heterogeneity of industrial capabilities

3. Digital infrastructure.

4. Digital capability gap.

5. Access and affordability.

Figure 1.15 Engaging with ADP technologies requires increasing industrial capabilities



Average Competitive Industrial Performance Index scores differentiate laggards, latecomers, followers and leaders

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To engage with ADP technologies, developing economies must build industrial capabilities

2017,

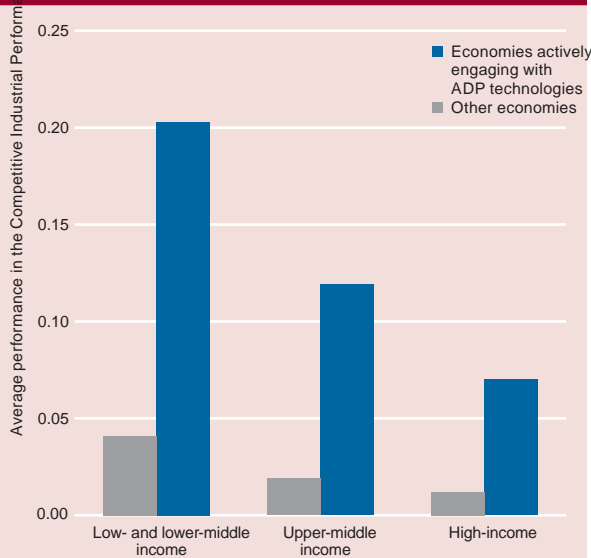
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“ Actively engaging in the new technologies requires building strong industrial capabilities

Figure 1.16
Within income groups, economies actively engaging with ADP technologies show much greater industrial capabilities than the rest



Note: ADP is advanced digital production. All values are average for the year 2017. The analysis includes 140 economies, of which 50 are actively engaging with advanced digital production (ADP) technologies. By World Bank income group definitions for 2017: 53 are low- and lower-middle income economies (of which 4 are active), 38 are upper-middle income economies (of which 13 are active) and 49 are high-income economies (of which 33 are active). See Annex A.1 for the classification of economies by their level of engagement with ADP technologies. Source: UNIDO elaboration based on the Competitive Industrial Performance Index 2017 database (UNIDO 2019c) and dataset by Foster-McGregor et al. (2019) derived from the Worldwide Patent Statistical Database 2018 Autumn Edition (EPO 2018) and BACI International Trade Database (Gaulier and Zignago 2010).

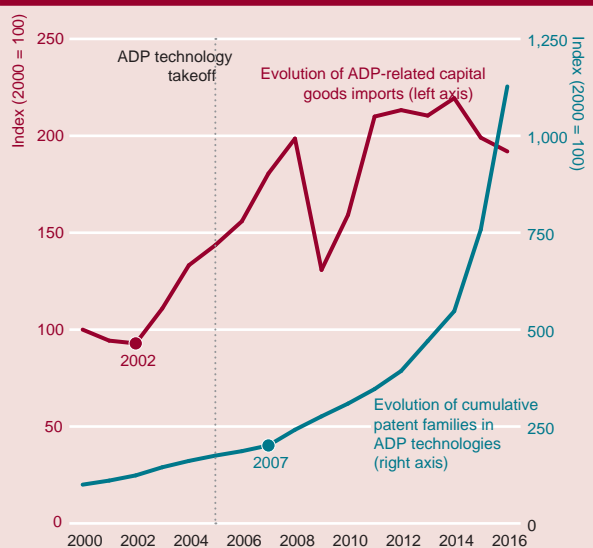
CIP Index values tell more about new technology engagement than country income group

Dividends from engaging: Growth, employment and sustainability

Economies engaging with the new technologies have grown fastest

Digital production technology took off in the 2000s

Figure 1.17
The production of ADP technologies takes off after 2005

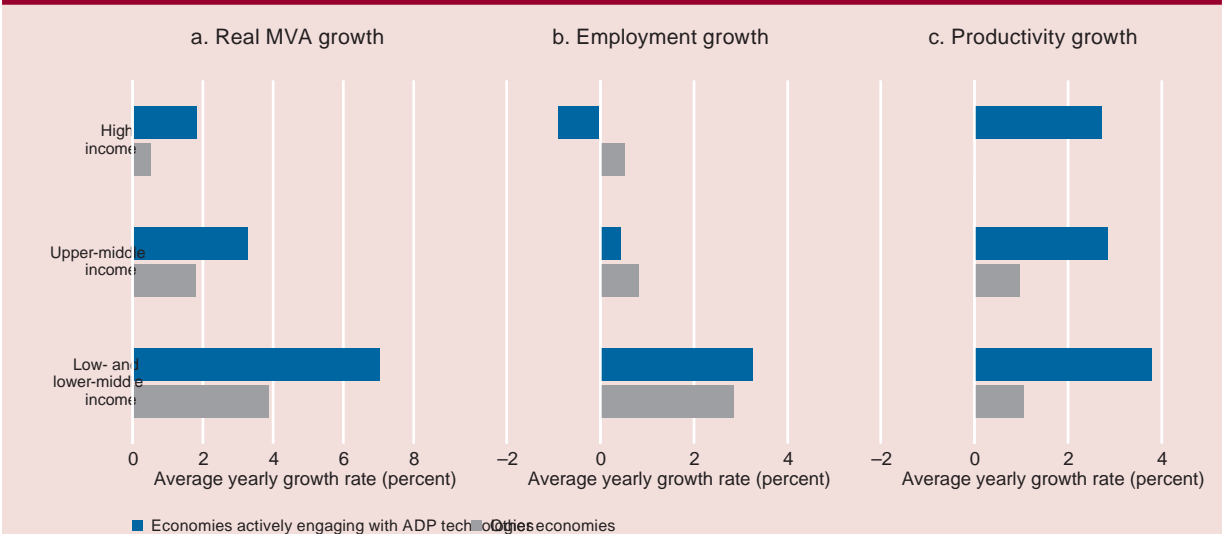


Note: ADP is advanced digital production. Import values are in current \$. The blue line shows the evolution in the total value of imports related to ADP technologies at the world level for three groups of goods: 3D printers, computer-aided design and computer-aided manufacturing (CAD-CAM) equipment and industrial robots. The green line shows the evolution in the cumulative number of patent families in four ADP technologies: additive manufacturing, CAD-CAM, robotics and machine learning. Source: UNIDO elaboration based on the dataset by Foster-McGregor et al. (2019) derived from Worldwide Patent Statistical Database 2018 Autumn Edition (EPO 2018) and BACI International Trade Database (Gaulier and Zignago 2010).

“ Average MVA growth is much faster for frontrunners and followers than for latecomers and laggards



Figure 1.18 Economies active in ADP technologies grow faster than the rest, across all income groups



Note: ADP is advanced digital production. MVA is manufacturing value added. Each panel shows the average yearly growth rate of the corresponding group and variable between 2005 and 2017. The analysis includes 166 economies (of which 50 are actively engaging with ADP technologies), which are classified according to World Bank's income group definitions for 2017: 73 low- and lower-middle income economies (of which 4 are active); 44 upper-middle income economies (of which 13 are active) and 49 high-income economies (of which 33 are active). Productivity is calculated as manufacturing value added in constant \$ 2010 divided by the number of workers. See Annex A.1 for the classification of economies by their level of engagement with ADP technologies. Source: UNIDO elaboration based on the Manufacturing Value Added 2019 database (UNIDO 2019g), ILO (2018), and dataset by Foster-McGregor et al. (2019) derived from Worldwide Patent Statistics Database 2018 Autumn Edition (EPO 2018) and BACI International Trade Database (Gaulier and Zignago 2010).

“ ADP technologies have above-average green content

Robots, machine learning and CAD-CAM systems have above-average green content

New windows of opportunity? Catching up, stage-skipping and leapfrogging

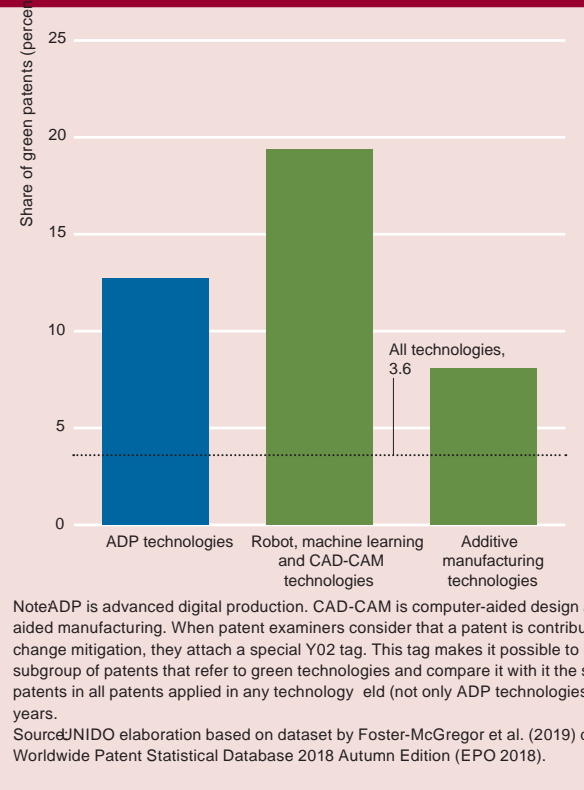
ADP technologies are the tip of the iceberg

ADP technologies require industrial and technological capabilities

Only a small portion of the economy in most countries has entered the fourth industrial revolution

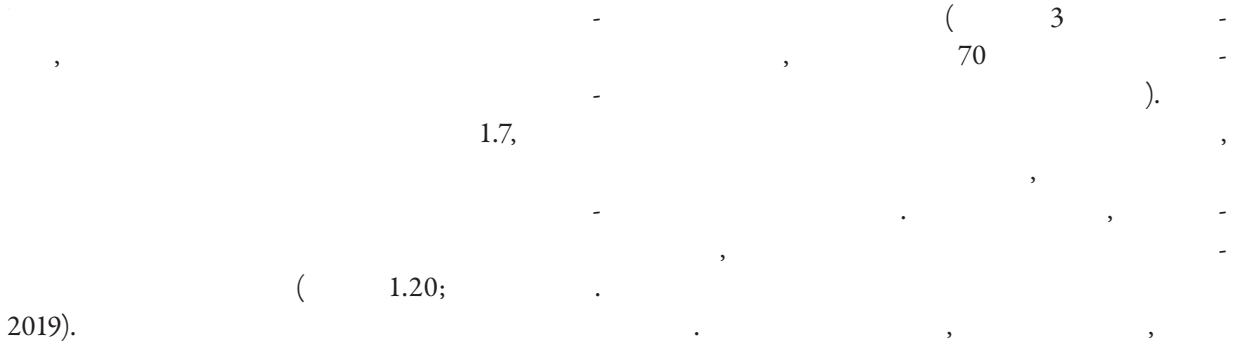
Developing countries fit incomplete third industrial revolution systems with 4IR technologies

Figure 1.19
ADP technologies have above-average green content



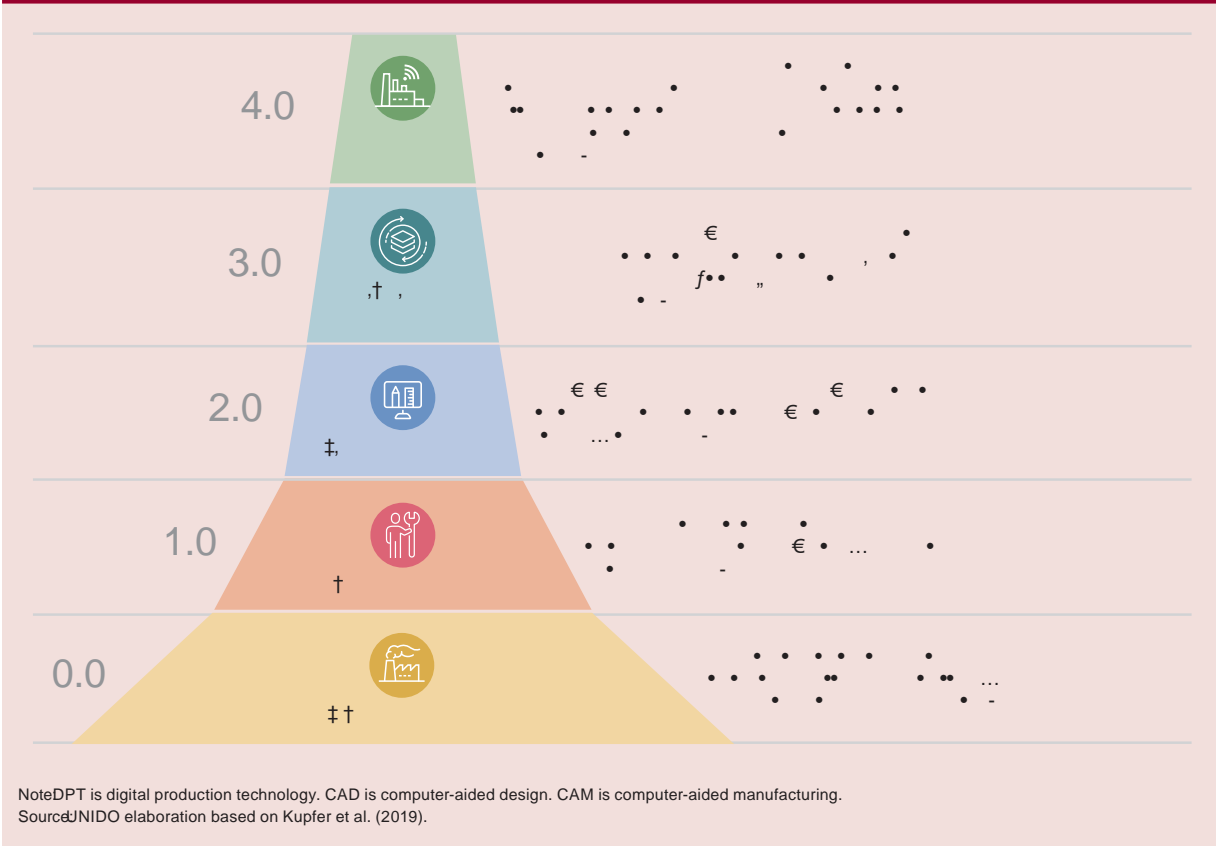
“ Firms use a combination of digital technologies emerging from different paradigms

Different technological generations coexist



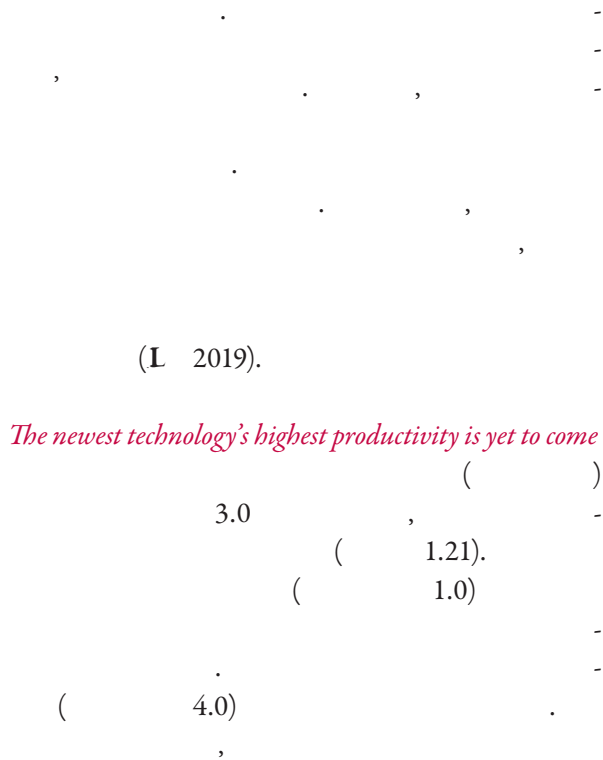
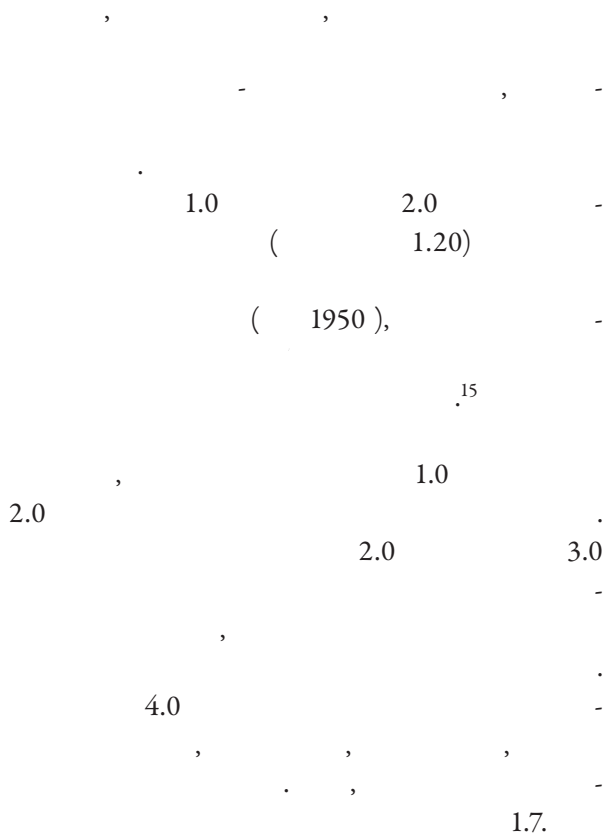
Up to 70 percent of firms are still in analog production

Figure 1.20
Four generations of digital production technologies applied to manufacturing production



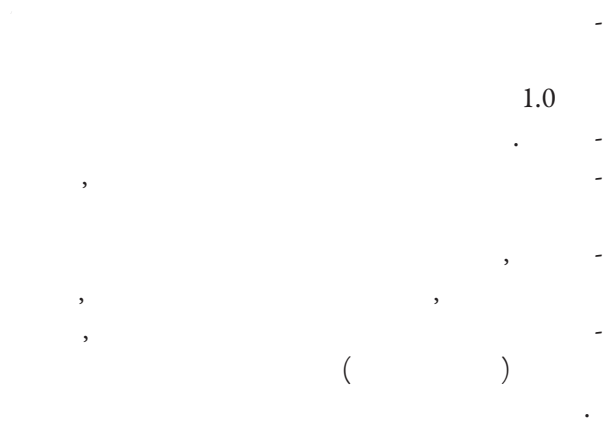
Note: DPT is digital production technology. CAD is computer-aided design. CAM is computer-aided manufacturing. Source: UNIDO elaboration based on Kupfer et al. (2019).

“ Latecomer economies do not simply follow the technological path of advanced countries



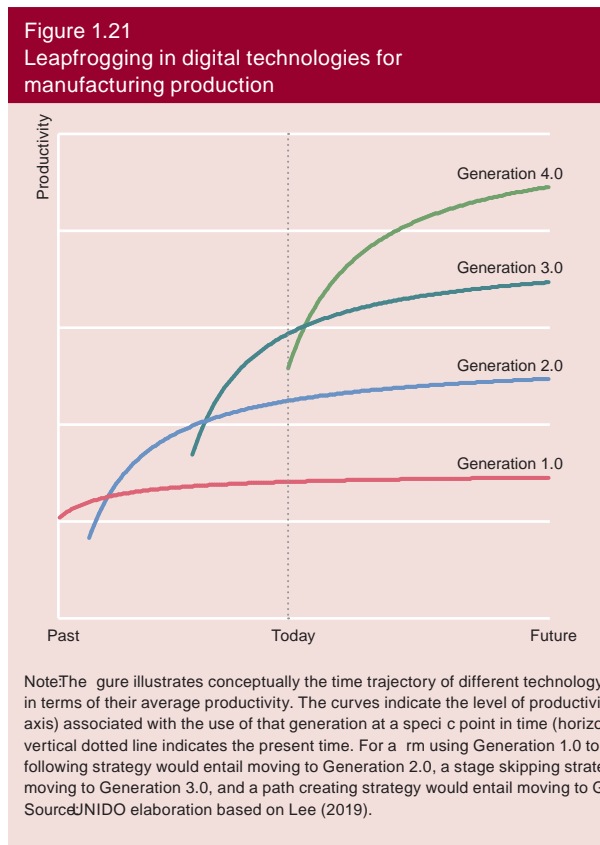
The newest technology's highest productivity is yet to come

Leapfrogging into the 4IR depends on country and industry conditions



Moving towards the frontier

Development by latecomers often includes leapfrogging



“ In a path-creating strategy, the latecomer adopts the newest generation of technology

1

3.0

A choice between path following, stage skipping and path creating

“ In times of paradigm shifts,
new windows of opportunity
emerge for latecomers

U.S. firms dominated steel production during the first half of the 20th century. By the 1970s, the U.S. leadership had eroded, and Japan eventually became the leader in 1980. Fifteen years later, by the mid-1990s, a company from the Republic of Korea, Pohang Iron and Steel Company (POSCO) surpassed the top Japanese steel firm, Nippon Steel, and became the world leader. As documented in Lee and Ki (2017), these changes of leadership are closely associated with the windows of opportunity opened by technological breakthroughs in steel production.

The steel industry is slow to innovate, and some of its process technology

Small start-up firms have advantages in exploiting opportunities

(L 2019).

“ Leapfrogging into emerging technologies requires policy support

1

Trying to leapfrog creates risky choices

L

Country possibilities depend on industrial structure, domestic firm capabilities and policies

4

Latecomers need research and development capabilities to leapfrog

(2),
(3)
(4).

Manufacturing is still important

The diffusion of ADP technologies depends on cost-effectiveness and digital capabilities

L

Adopting ADP technologies requires new public policies and subsidies

L

(1.8).

“ Industrialization is fundamental for embarking on a 4IR learning pathway

Rapid advances in advanced digital production (ADP) technologies are creating intelligent plants in the steel industry, significantly improving production efficiency. The Chinese Baowu Steel Group—the main actor in China’s steel production—is taking steps in this direction. The company has used digital technology for 30 years, but it still lags behind international leaders, especially in system operation maintenance, logistics management and integration of the stages of production.

To address this gap, Baowu cooperated with Siemens in 2016 to implement ADP technologies in steel production. Siemens supported Baowu’s upgrading to smart production by adopting COMOS in several production plants, an engineering and management software that enables remote intelligent monitoring, mechanical diagnosis, fault warning and equipment end-of-service prediction. Baowu expects this technology to boost average daily output by 15–30 percent and reduce excess warehouse inventory by half. In some plants, the company already reports increases in labour efficiency of about 10 percent and overall cost reduction of 20 percent. The application of new technologies—artificial intelligence, edge computing, augmented reality and industrial cloud—are expected to reduce the factory’s non-conforming product rates by 28 percent, to increase operational efficiency by

30 percent and to extend equipment effective-operation time by 35 percent.

Adopting this technology is also creating safer working environments. By eliminating the safety hazards of manual operations, intelligent manufacturing has decreased the risks for steel workers. The integration of controllers and radio frequency identification technology, for instance, created a “smart brain” for the robots operating in the plant, improved the accuracy and efficiency of refueling operations and eliminated the safety hazards of manual operations. Lifting molten metal is the most dangerous task for steel workers. One key output from this collaboration was the joint development of China’s first fully automated intelligent molten metal crane, in stable operation since 2018.

Baowu’s preexisting capabilities<< it



“ The application of ADP technologies to services has remained in activities that do not deliver structural transformation

1 Services using ADP technologies do not spur much production

Notes

1. (2019), - (Renting of machinery and equipment), 71
(Computer and related activities), 72
2017, 16.2 V , (R&D and other business activities) 73 74
(14.1)
(12.9).
2. (2004).
3. (1979, 1988), (.2.1).
V (2004), 8.
4. (2006), 1.6
V (2009), (2006). V .
5. 9.
6. *servicification* (2019).
10. (2017), (2016),
(2018), (2018),
(2017).
11. 1.12
12. 88 167
13. (2015) 2018, .
(2007, 2009, , -
2016, 2008).

Chapter 2

The evolving landscape of industrialization under advanced digital production technologies

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The path of a country's technological change is determined by industrial sector changes

Changes in industrial structure drive changes in employment

ADP technologies and the structure of manufacturing

Some manufacturing industries are more likely than others to adopt new technologies

The computer and transport equipment industries are most likely to adopt ADP technologies

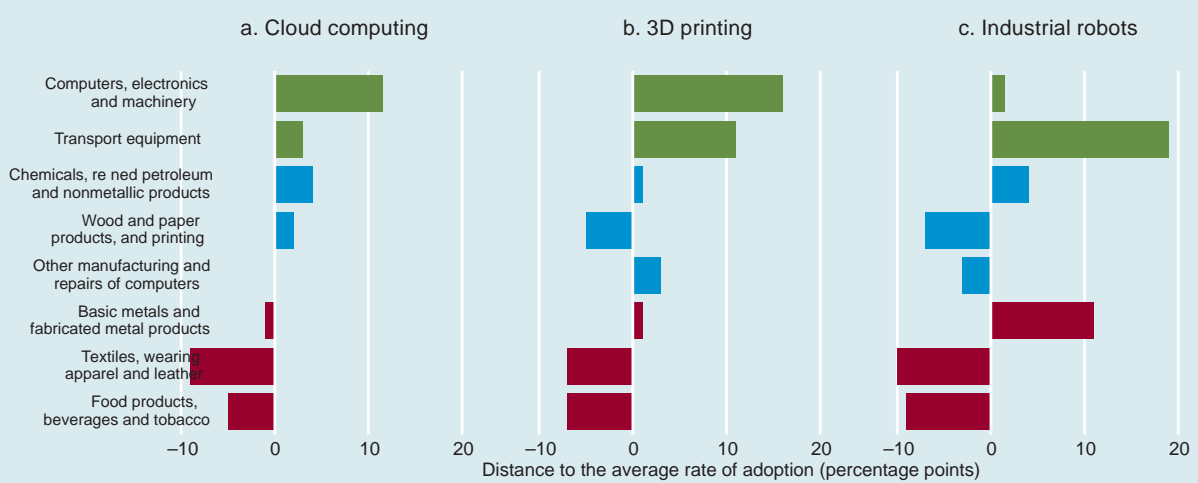
2.1

The computer and transport equipment industries are technology and digital intensive

2.1

“ The productive structure of countries has a key role in determining the diffusion of ADP technologies

Figure 2.1 Rates of adoption of key ADP technologies differ across industries in Europe



Note All values are for 2018 and are aggregates for the 28 countries of the European Union. Adoption rate is defined as the percentage of firms in an industry using a chosen technology. Due to data availability, chemicals are presented together with refined petroleum and nonmetallic products (ISIC codes 19 to 23). The colours of the bars reflect the technology and digital intensity classification of industries. Green = TDI industries (industries that are simultaneously intensive on digitalization and technology). Blue = industries that are intensive on either digitalization or technology but not both. Red = industries that are intensive on neither digitalization nor technology. The bars show the distance from the average rate of adoption in all manufacturing industries, in percentage points. (See Table 2.1 for details). Source: JNIDO elaboration based on Eurostat (2019).

Table 2.1 Typology of industries by digital intensity and technology intensity

		Digital intensity	
		Low and medium-low	Medium-high and high
Technology intensity	Low and medium-low	<ul style="list-style-type: none"> Food products, beverages and tobacco (ISIC 10t12) Textiles, wearing apparel and leather (ISIC 13t15) Coke and refined petroleum products (ISIC 19) Rubber and plastics products (ISIC 22t23) Basic metals and fabricated metal products (ISIC 24t25) 	<ul style="list-style-type: none"> Wood and paper products, and printing (ISIC 16t18) Other manufacturing (including furniture) and repairs of computers (ISIC 31t33)
	Medium-high and high	<ul style="list-style-type: none"> Chemicals and pharmaceutical products (ISIC 20t21) 	<ul style="list-style-type: none"> Computers, electronics and machinery (ISIC 26t28) Transport equipment (ISIC 29t30)

Source: JNIDO elaboration based on Calvino et al. (2018) and OECD (2011).

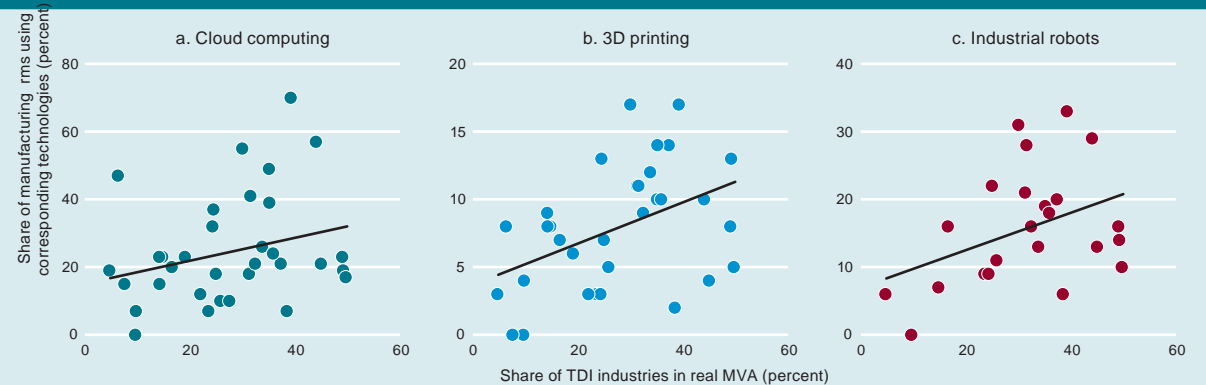
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Countries with a higher share of TDI industries adopt more ADP technologies

(2.2).

“ TDI industries are the main bases for the development, learning and use of the new technologies

Figure 2.2
The adoption of key ADP technologies in manufacturing is positively associated with the share of TDI industries in MVA



Note: TDI is technology- and digital-intensive. MVA is manufacturing value added. All values are for 35 European economies in 2018 in real value added in constant \$ 2010. The scatter plots show the average diffusion of each technology in the manufacturing sector against the share of TDI industries in real MVA.
 Source: UNIDO elaboration based on Eurostat (2019) and the INDSTAT2 ISIC, Rev. 3. database (UNIDO 2019e).

Frontrunners and followers have a larger share of TDI industries

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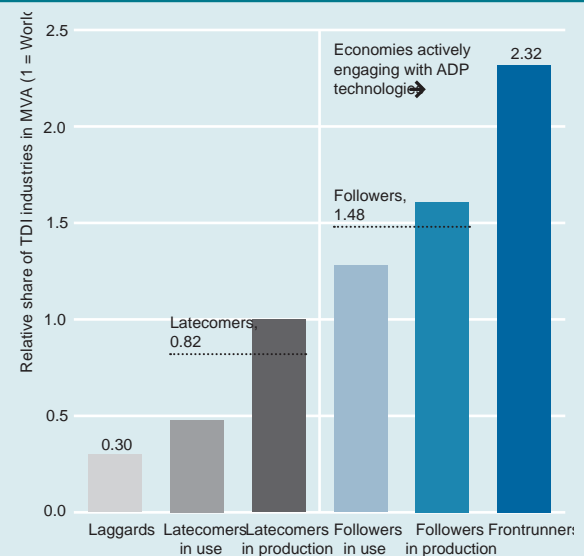
(2.3).

The positive relationship also holds within economies of similar income

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(

Figure 2.3
Economies actively engaging with ADP technologies tend to have a much larger share of TDI industries in MVA



Note: ADP is advanced digital production. TDI is technology- and digital-intensive. MVA is manufacturing value added. All values are for 2017 or the closest year and are in current \$. The analysis includes 109 economies, 49 of which are actively engaged with ADP technologies. See Annex A.1 for the classification of economies by their level of engagement with ADP technologies. Source: UNIDO elaboration based on Foster-McGregor et al. (2019) dataset derived from Worldwide Patent Statistical Database 2018 Autumn Edition (EPO 2018) and BACI International Trade Database (Gaulier and Zignago 2010) and on the INDSTAT2 ISIC, Rev. 3. database (UNIDO 2019e).

(2.4).

“ TDI industries are crucial for a deeper engagement with the new technologies

Changing patterns of manufacturing development

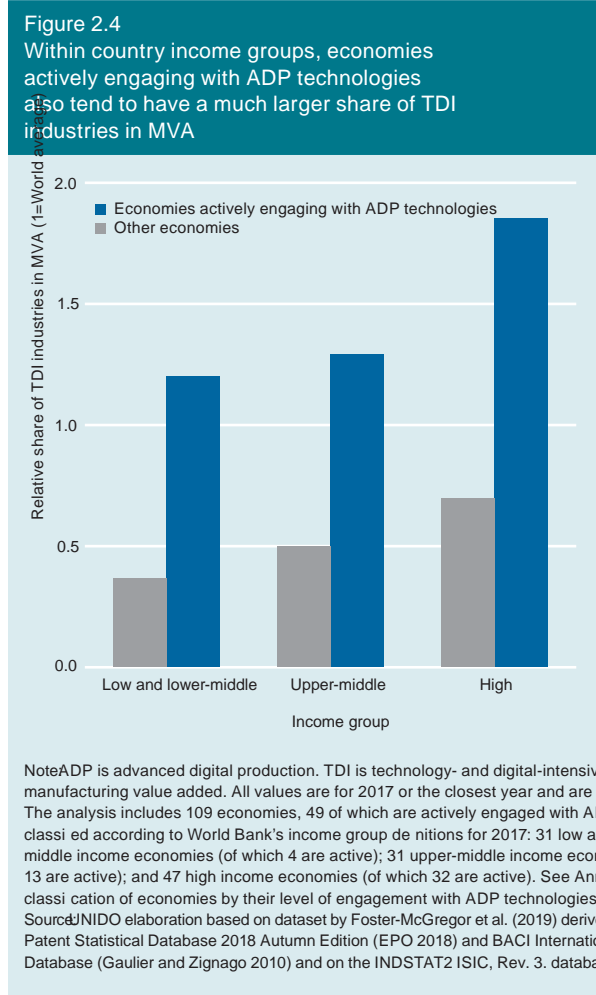
How does adopting ADP technologies affect industries' performance?

Shares of real MVA

TDI industries' share in MVA increased after ADP technology takeoff

2.5 (10 (1991 2004) (2005 2016) (2.1) (2.5).

Frontrunners and followers have comparative advantages in TDI industries



As countries get richer, TDI industries increase in importance

“ Firms that have adopted the predictive maintenance system have a competitive edge

Box 2.1

Fostering competitiveness through ADP technologies in South African machinery, equipment and electronics industry

South Africa, classified as a follower in the use of advanced digital production (ADP) technologies, has a strong industrial base for the machinery, equipment and electronics industry, a technology- and digital-intensive industry. With extensive backward linkages through its value chain, the industry has generated 250,000 jobs, making it the largest source of formal employment in the country.

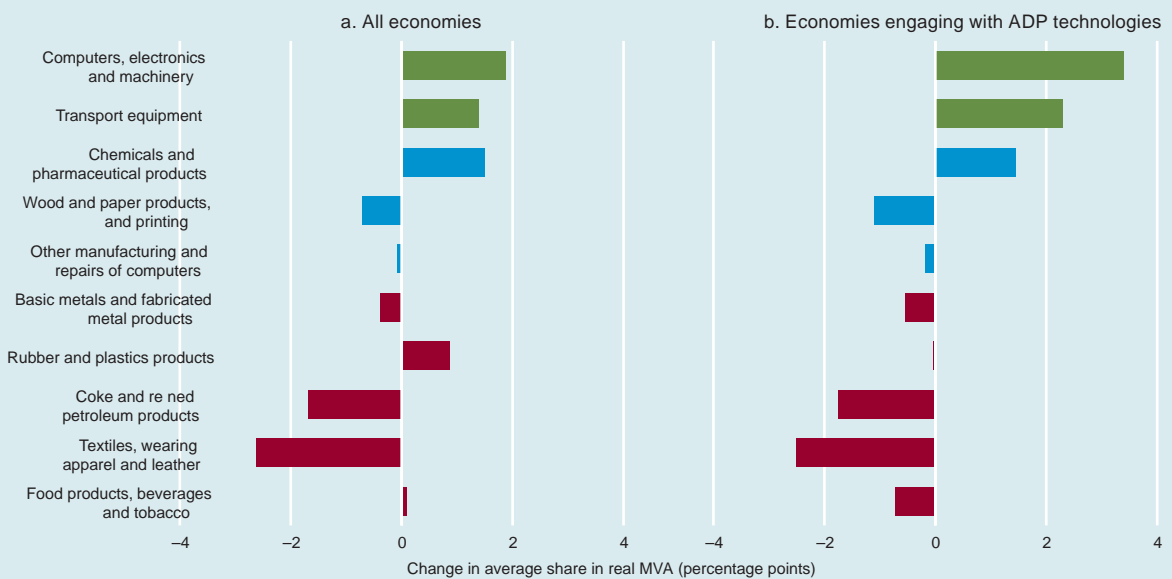
But the industry is becoming less competitive due to weak production skills and digital infrastructure, poor access to finance and high energy costs. Firms that have met such challenges have continuously upgraded their capabilities and invested in the latest technologies. For example, firms that have adopted the predictive maintenance and monitoring system—which uses a combination of sensors, big data, cloud computing, data analytics,

Internet of Things and artificial intelligence—have a competitive edge. The technology allows leading producers to reduce costs by preventing unplanned downtime, monitoring wear rates, suggesting design improvements and reducing manufacturing waste. Predictive maintenance capabilities are important for winning new business and growing because after-market revenues can be 13–15 times bigger than the initial capital cost and installation.

To enable such capabilities to be diffused to all firms in the industry, not just the leaders, South Africa needs to remove constraints, such as high cost and limited bandwidth, skill shortages in information technology and data analysis, weak innovation system, and limited linkages with and between suppliers, universities and research centres.

Source: Kaziboni et al. 2019.

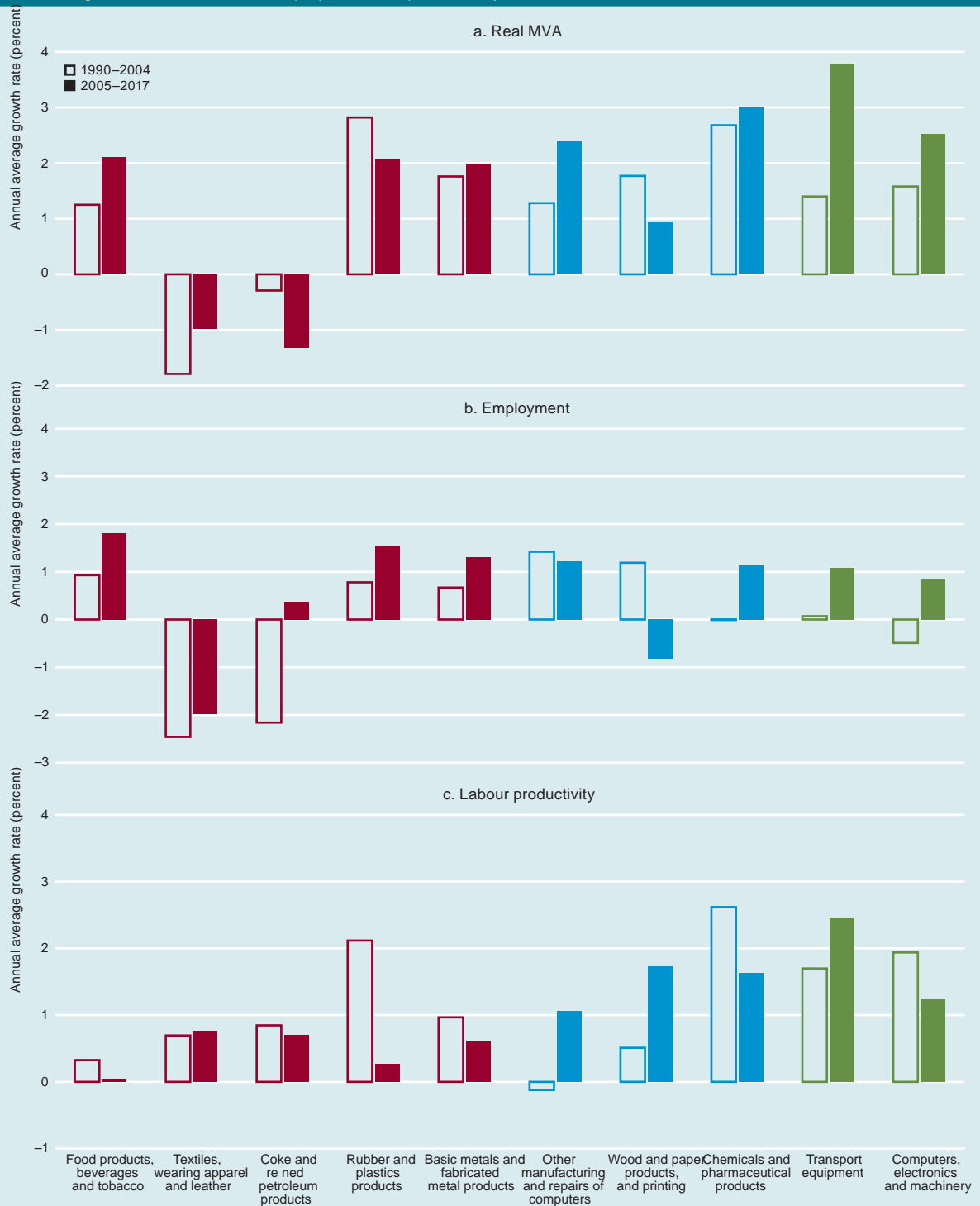
Figure 2.5 The average share of TDI industries increased after 2005, especially for economies actively engaging with ADP technologies



Note: ADP is advanced digital production. MVA is manufacturing value added. The figure shows the change in the average share in real MVA in constant \$ 2010 between 1990–2004 and 2005–2019. The colours of the bars reflect the technology and digital intensity classification of industries. Green = TDI industries (industries that are simultaneously intensive on digitalization and technology). Blue = industries that are intensive on either digitalization or technology but not both. Red = industries that are intensive on neither digitalization nor technology. Panel b includes only frontier and follower economies, as defined in Chapter 1. See Annex A.1 for the classification of economies by their level of engagement with ADP technologies and Table 1.1 for the description and criteria of the classification. Source: UNIDO elaboration based on the INDSTAT2 ISIC, Rev. 3. database (UNIDO 2019e) with some data gaps filled using UNIDO (2012, 2019f), the World Input-Output Database (Timmer and Los et al. (2015)).

“ TDI industries grew faster than other manufacturing industries

Figure 2.7
Real MVA growth and its drivers: Employment and productivity



Note: MVA is manufacturing value added. The analysis includes 86 economies. Productivity is calculated as real MVA (in constant \$ 2010) per number of workers. The colours of the bars represent technology- and digital-intensity classification of industries. Green = TDI industries (industries that are simultaneously intensive on digitalization and technology). Blue = industries that are intensive on either digitalization or technology but not both. Red = industries that are intensive on neither digitalization nor technology. Source: UNIDO elaboration based on the INDSTAT2 ISIC, Rev. 3. database (UNIDO 2019e) with some data gaps filled using UNIDO (2012, 2019f), the World Input-Output Database (Timmer and Los et al. (2015)).

“ Active engagement with ADP technologies requires increasing support from knowledge-intensive services

2

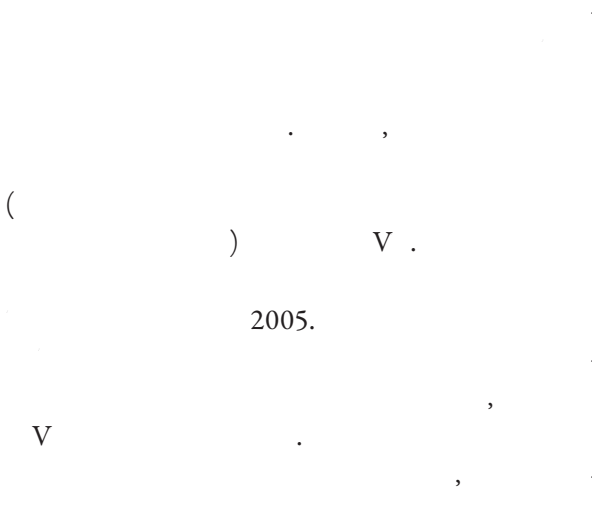
The takeoff of ADP technologies after 2005 favoured TDI industries

2005,8 ().3 ()- (8 ()-13.1 (8 (-7.20.4 ()21. .4 (0) .7 ()-3 .6 (0)

“ Frontrunners and followers have a much higher share of TDI industries in their MVA

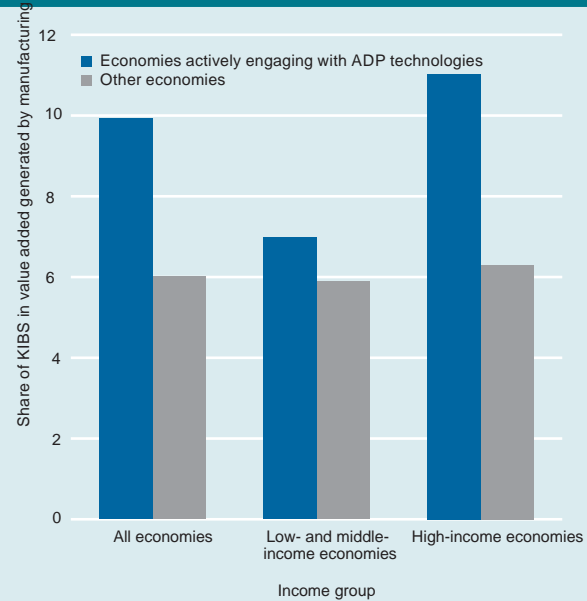
Differences in industrial structure at different levels of ADP engagement

In ADP technology frontrunner and follower economies, the share of TDI industries in MVA is high



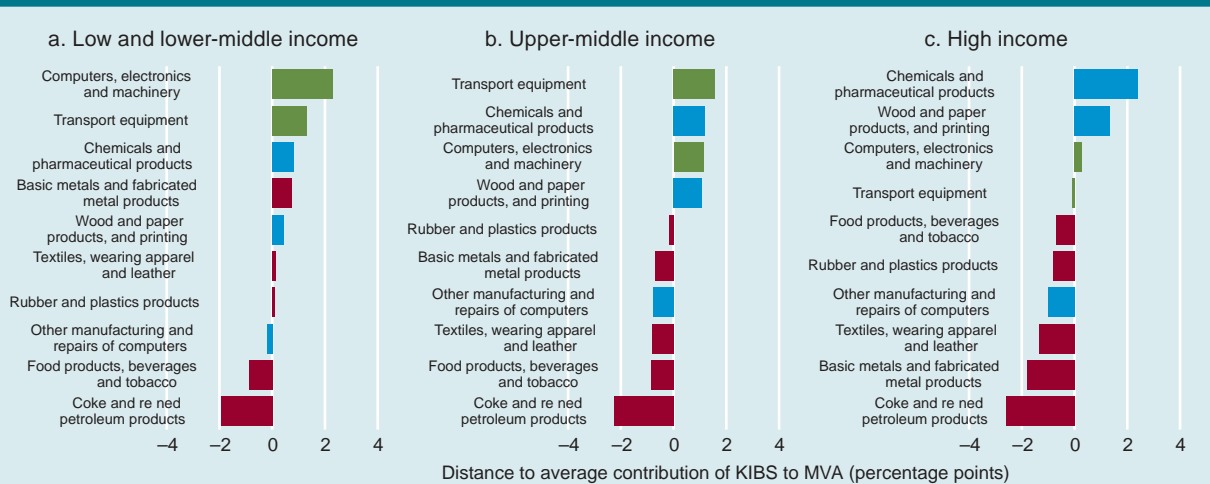
ADP technologies foster productivity and employment growth that make development inclusive

Figure 2.9 Manufacturing industries in economies actively engaging with ADP technologies are more integrated with KIBS at all country group income levels



Note: KIBS is knowledge-intensive business services. ADP is advanced digital production. Values are averages for the period 2005–2015. Manufacturing value added is in current \$. The analysis includes 63 economies, which are classified according to World Bank income group definitions for 2005: 30 low and middle income economies (of which 9 are active) and 33 high income economies (of which 24 are active). See Annex A.1 for the classification of economies by their level of engagement with ADP technologies. Source: JNIDO elaboration based on Inter-Country Input-Output (ICIO) Tables (OECD, 2016, 2018b).

Figure 2.10 KIBS are more integrated with TDI industries than average, especially in developing countries



Note: MVA is manufacturing value added in current \$. KIBS is knowledge-intensive business services. Average values for the period 2005–2015. This analysis includes 63 economies, which are classified according to World Bank's income group definitions for 2005: 30 low and middle income economies (of which 9 are active), and 33 high income economies (of which 24 are active). The color of the bars reflects the technology- and digital-intensity classification of industries. Green = TDI industries (industries that are simultaneously intensive on digitalization and technology). Blue = industries that are intensive on either digitalization or technology but not both. Red = industries that are intensive on neither digitalization nor technology. Source: JNIDO elaboration based on Inter-Country Input-Output (ICIO) Tables (OECD, 2016, 2018b).

“ ADP technologies could shift the distribution of value added and employment across sectors

Frontrunner and follower economies have a high share of KIBS in manufacturing

() (2014, 2017, 2018).

But technological advances may also create new kinds of occupations and so create employment

ADP technologies and the “skills of the future”: Risks of digitalization

ADP technologies could change manufacturing, employment, and value added across industries and sectors

()

Analytical, technology-related and soft skills will be needed in jobs created by ADP technologies

Effects of ADP technologies on the labour market are unclear

(2002, 2018).

(. 2019).

Technological advances are increasing machines’ ability to substitute for labour

“ There is still no clear-cut evidence on whether ADP technologies will make some occupations redundant

More study is needed on the employment effects of ADP technologies for developing countries and for women

Gender differences in the risk of digitalization

How will ADP technologies affect men and women's jobs in developing countries?

Smart factories represent the latest advance in the application of advanced digital production technologies at the plant level (Chapter 1). In smart factories, workers, products, equipment and machinery are part of an intelligent system in which components interact, exchange information, take decisions and implement actions through digital networks of sensors powered by real-time data analytics, machine learning and intelligent algorithms. Smart factories also use augmented and virtual reality to simulate real-world environments and optimize manufacturing and maintenance processes before they are carried out. This overlapping of physical and digital infrastructure—the cyber-physical system—allows manufacturing operations to occur faster and more efficiently and to produce a new generation of smart products of greater value added and serviceability for customers.

Due to the intensive use of data in real-time decision-making and the increased connectivity, a different set of skills is needed to operate a smart factory than a traditional plant. Arçelik, a Turkish multinational company with decades of experience in white goods production, reports that one of the most important challenges of current digi-

“ The risk of computerization varies widely across manufacturing sectors

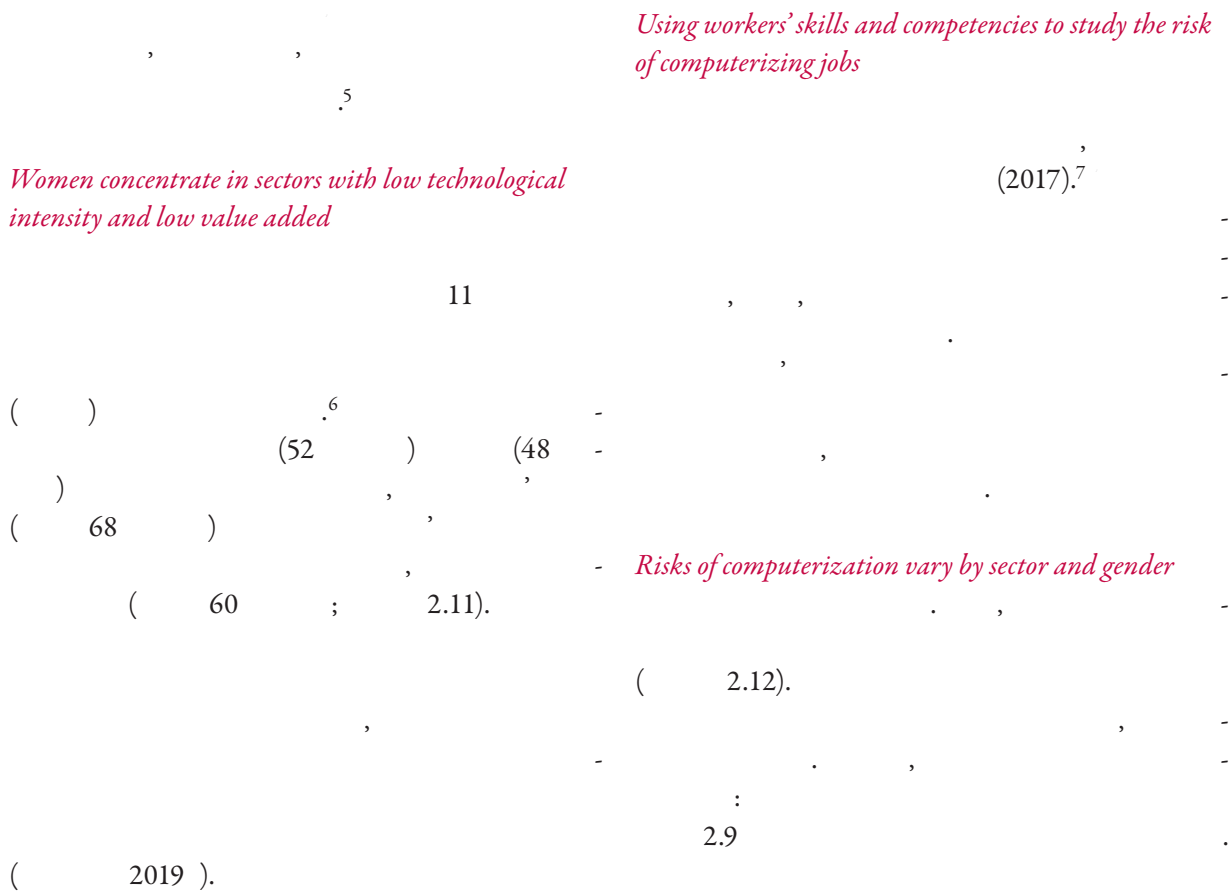
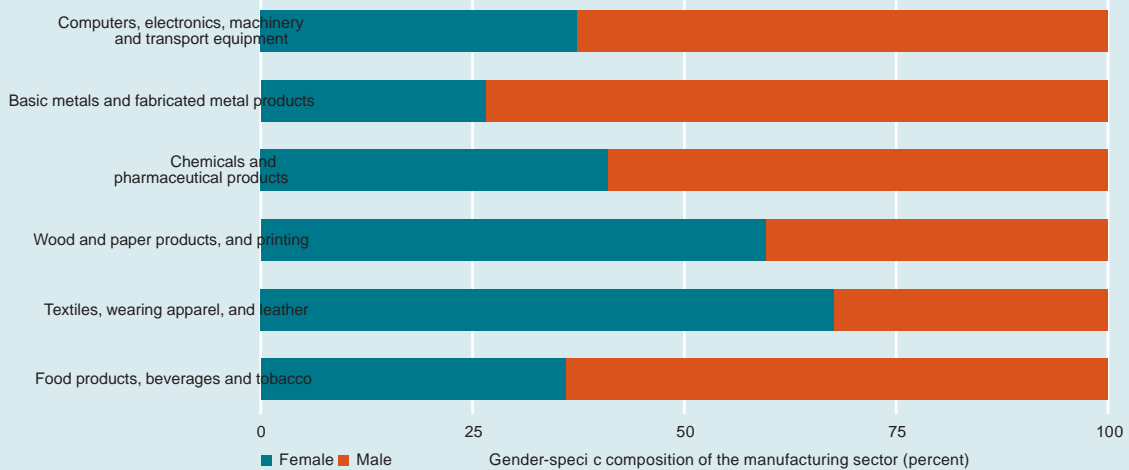


Figure 11 Women constitute the largest share of workers in textile and wood industries



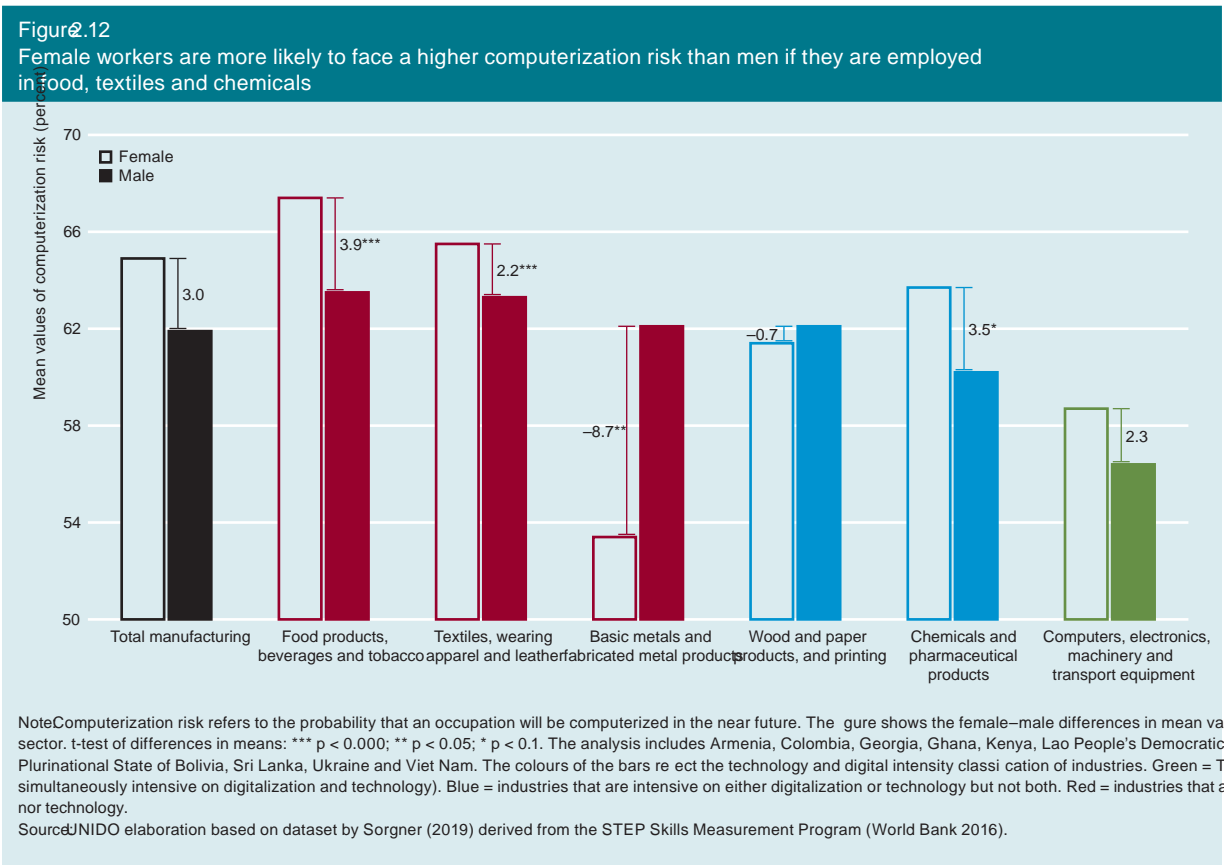
Note: Shares of male and female workers in each subcategory of manufacturing sector were calculated using country-specific sample weights provided in Skills Towards Employability and Productivity (STEP) program surveys. The analysis includes Armenia, Colombia, Georgia, Ghana, Kenya, Lao People's Democratic Republic, North Macedonia, Sri Lanka, the Plurinational State of Bolivia, and Viet Nam. Source: UNIDO elaboration based on dataset by Sorgner (2019) derived from the STEP Skills Measurement Program (World Bank 2016).

“ Women’s computerization risk is about 2–3 percentage points higher at each level of formal education

Jobs requiring analytical and ICT skills are less vulnerable to digitalization but show major gender gaps

High-skilled jobs risk computerization less, but at all skill levels, women’s risk is higher than men’s

Figure 2.12: Mean values of computerization risk (percentage) by gender and industry. The chart shows that in most industries, women face a higher risk of computerization than men. The largest gender gaps are seen in food products, beverages, and tobacco (3.9 percentage points), and textiles, wearing apparel, and leather (2.2 percentage points). In contrast, in basic metals and fabricated metal products, men face a higher risk (-8.7 percentage points). The industries are color-coded: Green for TDI (neither digitalization nor technology), Blue for digitalization or technology intensive, and Red for neither.



“ Labour markets increasingly reward social skills

2017).
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 (.2017).
 30 ()
 2.15).
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More female workers are at high risk of computerization

70 -
 30
 , (2.16).⁹
 (51),

Gender gaps are less pronounced in socio-emotional or soft skills

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The risk of computerization is lowest in TDI industries —for both men and women

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 (9.2)
 (3.6),

Women’s access to high-quality jobs in manufacturing is limited

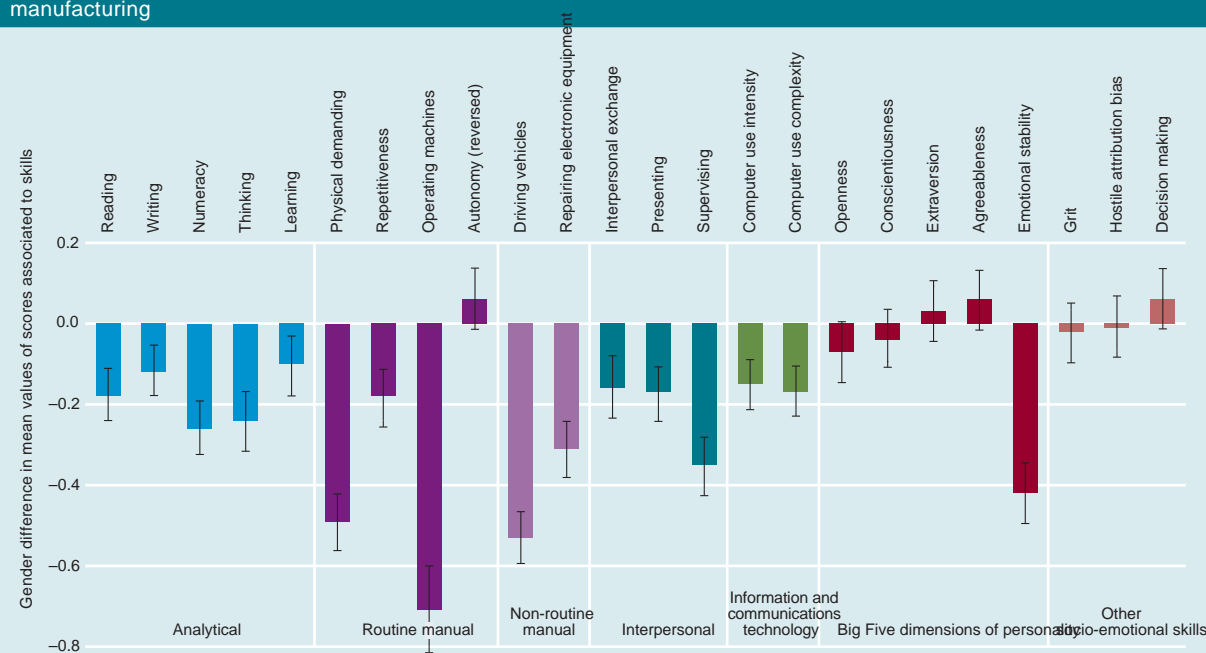
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6 948 -0 -10.5 ()-17.8 ()-5 ()4.2 4 ()10.2 ()
 8 3.6 5 () - ,
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“ Jobs in TDI industries are less susceptible to displacement

Figure 2.14

Women score lower than men on skills that may protect jobs from loss through computerization in manufacturing



Note: The vertical axis shows the female–male differences in mean values of scores associated with each skill. The variables measuring skills have been standardized to make the scales comparable. The analysis includes Armenia, Colombia, Georgia, Ghana, Kenya, Lao People’s Democratic Republic, North Macedonia, Sri Lanka, the Plurinational State of Bolivia, Ukraine and Viet Nam. See the background paper prepared by Sorgner (2019) for a detailed description of the classification of the skills measured in the STEP program. Source: UNIDO elaboration based on the background paper prepared by Sorgner (2019) derived from the STEP Skills Measurement Program (World Bank 2016).

Table 2.2

Skills categories and corresponding measures in the Skills Towards Employability and Productivity program

Skill category	STEP measure
Analytical/cognitive	Reading, writing, numeracy, thinking for at least 30 minutes to do tasks, learning new things at work
Manual	Routine (physical demanding, repetitive tasks, operating machines, autonomy) and non-routine (driving vehicles, repair electronic equipment)
Interpersonal	Collaborating with co-workers, contacting clients, making presentations, supervising co-workers
Information and communications technologies	Computer use: intensity and complexity
Soft skills	Big Five dimensions of personality (openness to experience, conscientiousness, extraversion, agreeableness and emotional stability) and other socio-emotional skills (grit, hostile attribution bias, decision-making)

Source: UNIDO elaboration based on Sorgner (2019).

Computerizing jobs is only likely where it will be profitable

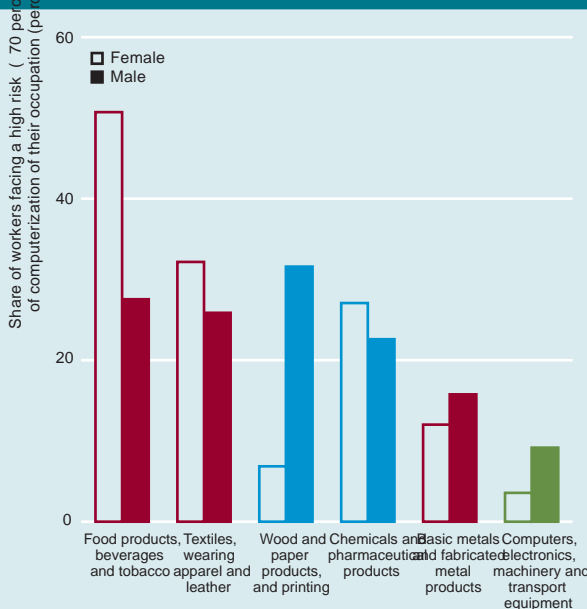
“ The potential adverse employment effects of digitalization may be overestimated

Figure 15
Women are underrepresented in managerial position in manufacturing



Note: The shares of male and female workers by occupation within the manufacturing sector are weighted using country-specific sample weights provided in Skills Towards Employability and Productivity (STEP) program surveys. The analysis includes Armenia, Colombia, Georgia, Ghana, Kenya, Lao People's Democratic Republic, North Macedonia, Sri Lanka, the Plurinational State of Bolivia, Ukraine and Viet Nam. Source: UNIDO elaboration based on dataset by Sorgner (2019) derived from the STEP Skills Measurement Program (World Bank 2016).

Figure 16
A larger proportion of the female workforce is at high risk of job displacement from computerization in food, beverages and tobacco



Note: The observations are weighted using country-specific sample weights provided in Skills Towards Employability and Productivity (STEP) program surveys. The analysis includes Armenia, Colombia, Georgia, Ghana, Kenya, Lao People's Democratic Republic, North Macedonia, Sri Lanka, the Plurinational State of Bolivia, Ukraine and Viet Nam. The colours of the bars reflect the technology and digital intensity classification of industries. Green = TDI industries (industries that are simultaneously intensive on digitalization and technology). Blue = industries that are intensive on either digitalization or technology but not both. Red = industries that are intensive on neither digitalization nor technology. Source: UNIDO elaboration based on dataset by Sorgner (2019) derived from the STEP Skills Measurement Program (World Bank 2016).

Policies to close gender gaps

The overall impact of ADP technologies on inclusiveness will depend on public policies

Discouraging women in the labour force will fail if policies replicate gender segregation

“ The impact of ADP technologies on inclusiveness will ultimately depend on policies

Promoting gender equality requires fostering women’s participation in new sectors and occupations

Developing adequate skills for both female and male workers to meet future demand

Growth in the stock of robots in manufacturing

Industrial robots have been operating for nearly two decades

ADP technologies and inclusive industrialization: Direct, indirect and net effects of the use of industrial robots

How will industrial robots affect the economy directly and indirectly?

By 2014, there were more than 1 million industrial robots, 175,000 in emerging industrial economies

2000.

“ From 2000 to 2014, global investment in industrial robots doubled

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 175,000
 (2.17).¹²
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 2005.

Impact on employment

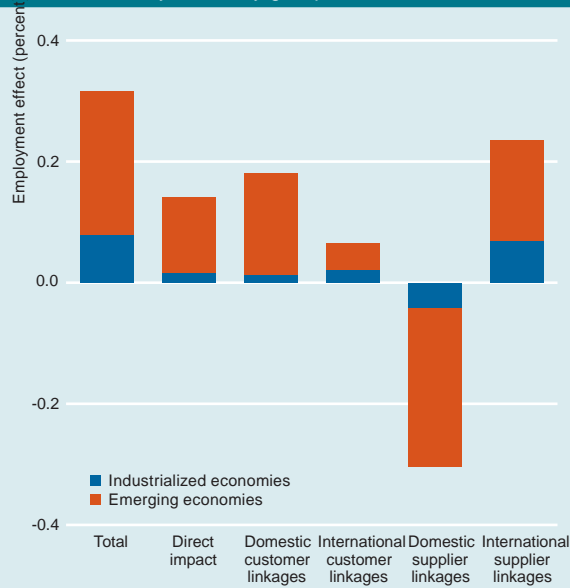
How to find the direct aggregate effect of robotization on employment

2000 2014)
 ()
 ,
 (2.18).

And the indirect effect in customer and supplier industries

“ Manufacturing accounts for two-thirds of the growth in world employment attributable to the adoption of robots

Figure 2.19
Where were jobs created? Employment growth due to robots, by economy groups, 2000–2014



Note: Coefficients are applied to the weighted averages of the growth rates of the stock of robots across economies and industries. Coefficients are from estimations in Ghodsi et al. (2019), Table 6 (model 1).
Source: UNIDO elaboration based on dataset by Ghodsi et al. (2019) based on Timmer et al. (2015).

Figure 2.20
Who created the jobs? Employment growth due to robots, by economy groups, 2000–2014

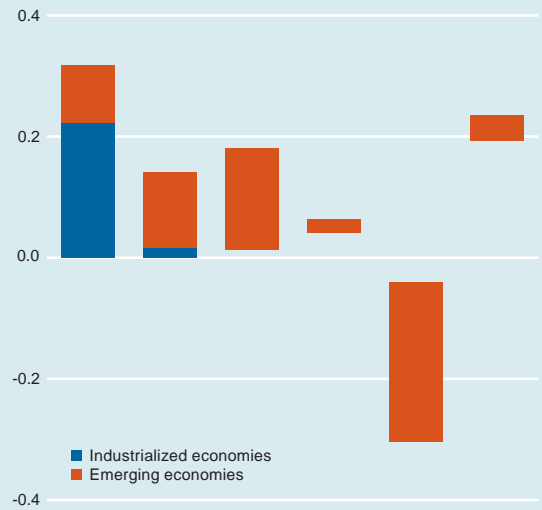
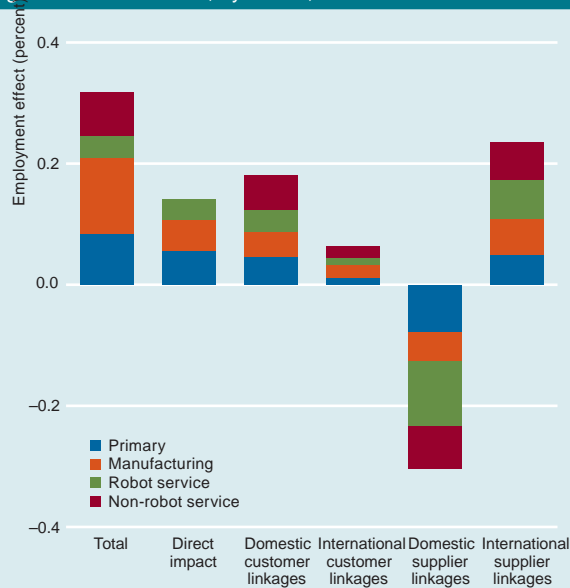


Figure 2.21
Where were the jobs created? Employment growth due to robots, by sector, 2000–2014



Note: Coefficients are applied to the weighted averages of the growth rates of the stock of robots across economies and industries. Coefficients are from estimations in Ghodsi et al. (2019), Table 6 (model 1).
Source: UNIDO elaboration based on dataset by Ghodsi et al. (2019) based on Timmer et al. (2015).

“ It is unrealistic to evaluate the impact of robotization on employment based exclusively on technological replacement potential

(2.23).

A more detailed picture of employment and output effects

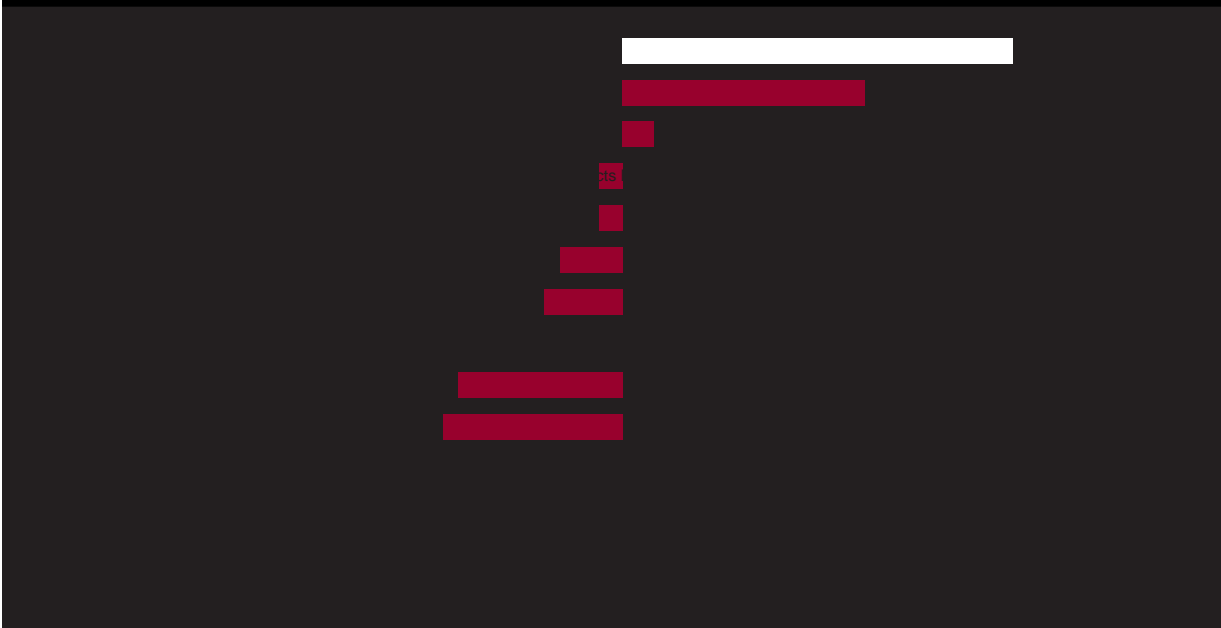
In a study of Germany, robotization did not increase workers' risk of displacement

Future effects of robotization may be different

(2018), 1994 2014,

()-11

Fig30.5 (ure)5 2.23 Computer, -lectrics and machinery and basic metals are the main creators of jobs due to automation



“ Output growth due to robot adoption needs to be considered in addition to the effect on production processes

In a study of Spain, robotization reduced labour cost share but increased the number of jobs

. (2019)

So, output growth is another possible effect of robotization

1990 2016.

(.2019).

Notes

1. 10 , 3. 71 ((.4)-2), 72 (, 73 74 (& (10 12); , (13 15); , (16 18); (19); , (20 21); - (22 23); (2010), (2001), (2013), (24 25); , (2018). (26 28); 5. (2019). (29 30); (31 33).
2. - () (:// . / (&) (2011), , 2012 2013, 13 : , , I , (2018). , I ,

7. (2017) (2019). (2018).

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Chapter 3

How manufacturing firms can absorb and exploit advanced digital production technologies

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Impacts on revenue and productivity—and more

Qualitative firm-level evidence on the adoption of ADP technologies and its implications

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Firm-level evidence in Argentina, Brazil, Ghana, Thailand and Viet Nam

V

Backshoring is not widespread

“ Evidence is still scarce about the implications for manufacturing firms of ADP technologies

Getting the most out of it by building on production capabilities

ADP technologies: What's in it for firms in developing countries?

Big hype, little evidence

ADP technologies are at the centre of global debates

Digitalization as necessary condition

(1.10 1),

(2017).

(&)

Production capabilities are key for industrial and innovation policies

Most firm-level data come from international consulting firms

“ Lack of capabilities is a major obstacle to technological upgrading

Getting ready for ADP technologies

(, 2017; , 2018; 2017; 2016, 2018).

How can developing country firms engage with advanced technologies?

Firm capabilities are preconditions of adopting and effectively using new technologies

Diffusion of ADP technologies is still limited, according to the scarce evidence available

“ Acquisition and development of capabilities are often complex and gradual

Capabilities as a roadmap for cumulative learning

Firm capabilities are accumulated gradually

(3.1).

Table 3.1
Accumulating investment, technology and production capabilities for advanced digital production

	Investment	Technology	Production
BASIC	<ul style="list-style-type: none"> Simple, routine-based Feasibility study Basic market and competitors analysis Basic finance and financial flow management 	<ul style="list-style-type: none"> External sourcing of information (for example from suppliers, industry networking, public information) Basic training and skills upgrading Recruitment of skilled personnel 	<ul style="list-style-type: none"> Plant routine coordination Routine engineering Routine maintenance Minor adaptation of production processes and process optimization Basic product design, prototyping and customization Product and process standards compliance, product quality management Quality management Basic bookkeeping Basic packaging and logistics Basic advertising Supplier monitoring Basic export analysis and some links with foreign buyers
INTERMEDIATE	<ul style="list-style-type: none"> Adaptive, based on search, experimentation, external cooperation Seizing market opportunities Search for equipment and machinery Procurement of equipment and machinery Contract negotiation Credit negotiation 	<ul style="list-style-type: none"> Seizing technology opportunities Technology transfer Technological collaboration with suppliers/buyers (downstream and upstream) Vertical technology transfer (if in global value chain) Linkages with (foreign) technology institutions Licensing new technology and software Alliances and networks abroad Formal process of staff recruitment Formalized training, retraining and reskilling Software engineering, automation and information and communications technology skills 	<ul style="list-style-type: none"> Routinized process engineering Preventive maintenance Adaptation/improvement of externally acquired production technology Introduction of externally developed techniques Process remodularization and scaling up Reorganisation of workforce

“ Developing basic and intermediate capabilities depends on an industrial ecosystem in which firms operate

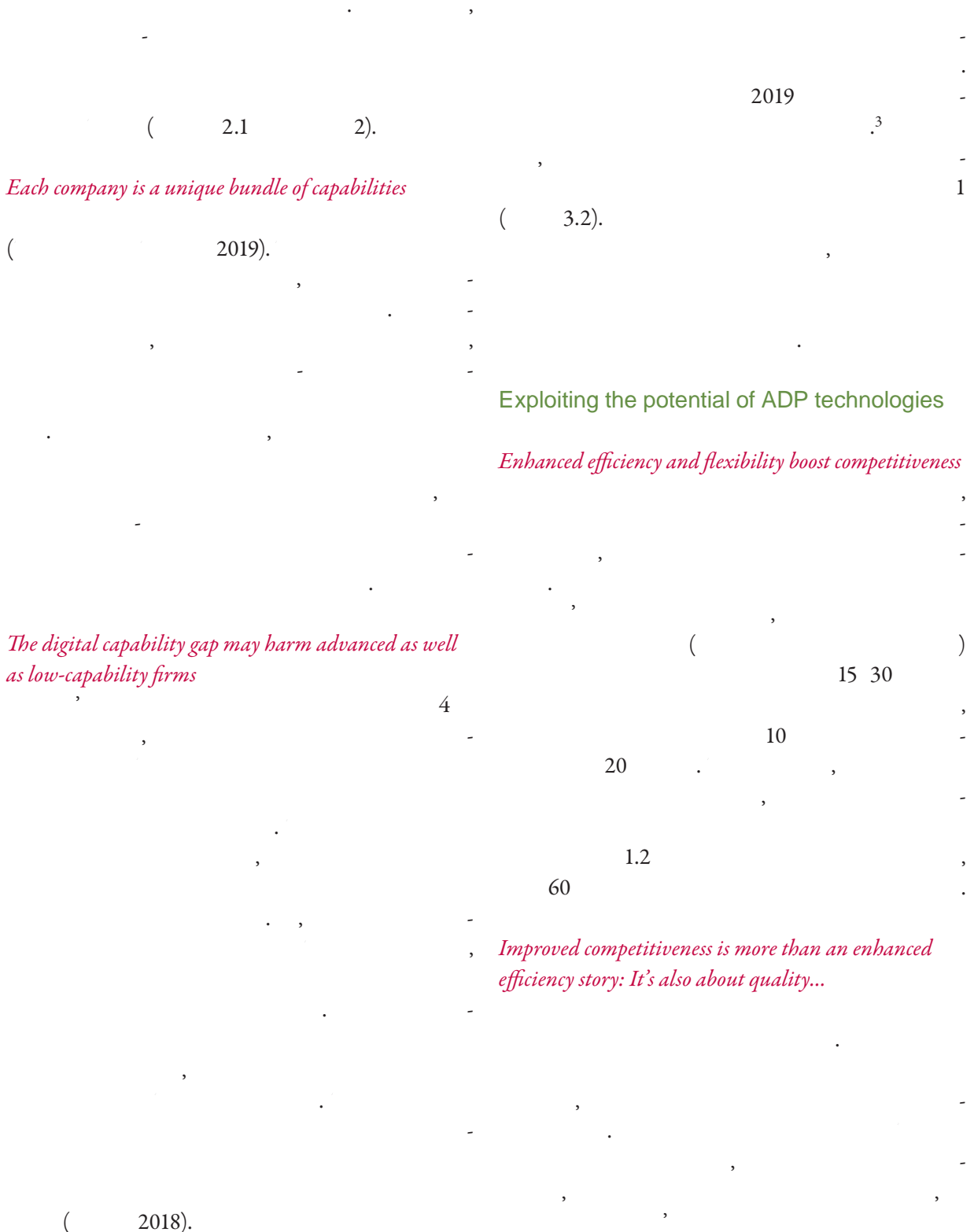
Table 3.1 (continued)
Accumulating investment, technology and production capabilities for advanced digital production

	Investment	Technology	Production	
ADVANCED	Innovative, risky, based on advanced forms of collaboration and R&D	World-class project management capabilities Risk management Equipment design	Research in process and product, R&D Formal training system Continuous links with R&D institutions and universities, cooperative R&D Innovative links with other firms and market actors Licensing own technology to others Open innovation ecosystem	Process engineering Continuous process improvement New process innovation New product innovation Mastering product design Advanced organizational capacity for innovation World-class industrial engineering, supply chain and logistics Inventory management Brand creation and brand deepening Advanced distribution system and coordination with retailers/buyers Own marketing channels and affiliates abroad Foreign acquisition and foreign direct investment
	Production system integration capabilities	Seizing technology integration solutions Seizing organizational integration solutions Data analytics for decision-making and risk management	Integrated product and process R&D Advanced digital skills development Internal/own software platform development	Predictive and real-time maintenance Cyber- physical systems for virtual product/process design Technological and organizational integration Agile and smart production Digital and automated inventory control Real-time production and supply chain data Fully integrated information systems across all functions (for example, enterprise resource planning) Big data analytics throughout all production stages (product design, production, marketing, logistics...)
SYSTEMIC				
Enabling institutional and infrastructure capabilities		Reliable energy supply Reliable connectivity Bandwidth connectivity infrastructure (ethernet and wireless) Digital technology institutions infrastructure Data ownership policy and software licensing accessibility		

Source: UNIDO elaboration based on UNIDO (2002) and Andreoni and Anzolin (2019).

“ Inadequate digital infrastructure can inhibit the adoption of digital industrialization

Field case studies: A qualitative approach



“ New technologies improved precision and reduced errors at almost all interviewed rms

Table 3.2 Case studies examined the impact of advanced technology on the competitiveness, environmental sustainability and social inclusiveness of developing country rms											
	AE Design Pakistan Engineering services	Arçelik Turkey Washing machines	AVS Technology AG Uruguay Chlorine plants	China Baowu Steel Group Corporation China Steel	Genesis Bionics Kyrgyzstan Bionic protheses	Haier China Air conditioning systems	Mahindra & Mahindra India Automotive	New-Tek Kyrgyzstan Solar panels	Penang Automation Cluster Malaysia Metal components	Thales 3D Morocco Components for aerospace sector	ZC Rubber China Rubber and tires
New and better products	<ul style="list-style-type: none"> • Medical devices at affordable prices 										
	<ul style="list-style-type: none"> • Better quality and new business models • Personalized products, mass customization • New and data-based services • New pricing models 										
New and better products	<ul style="list-style-type: none"> • Goods produced with eco-friendly materials • Increased product energy efficiency 										
	<ul style="list-style-type: none"> • Emission and waste reduction • Acceleration of circular economy transition 										
Increased production efficiency	<ul style="list-style-type: none"> • Flexible and decentralized production • Supply chain connectivity, delivery performance and logistics • Agile, adaptive organization 										
	<ul style="list-style-type: none"> • Productive and automatic maintenance, downtime reduction • Lower inventory rate, increased cash-to-cash cycle 										
Affecting adoption	<ul style="list-style-type: none"> • Improved work conditions, safety • Foster female employment • New skills, task efficiency 										
	<ul style="list-style-type: none"> • External knowledge • Pre-existing industrial and production capabilities • Lack of qualified personnel • Changing internal culture 										

Note: The circles identify the topics covered in each case study.
Source: UNIDO elaboration based on Calza and Folkeer (2019).

28

“ New production technologies can generate positive environmental spillovers by reducing hazardous and polluting processes

(, 2016).

ADP technologies shape factories and manufacturing processes as well as products

...and sustainability

(2017). ,3

3D printing makes complex products without costly tooling

New products and new business and organizational models emerge from ADP technology

3

ADP technologies reshape skills, work conditions and roles

“ Pre-existing industrial and production capabilities are crucial to absorbing and using ADP technologies

L .(&).

Automation removes workers from backbreaking and hazardous tasks

“ Firms tend to access new technologies mostly through an external source

1.

Adopting new technologies is a stepping stone to technological learning

), (-), () ; () ; (L 2017)

Yet, technologically advanced firms can develop ties with local actors

3 (2019). 4 ; (L 2019).

Firms vary in hiring trends, government support, foreign ownership and location decisions

Only a few isolated firms use ADP technologies

(2019). 4 ; (L 2019).

4 ; (L 2019).

“ Various generations of production technologies tend to be used at the same time

(3)

A micro-level perspective based on surveys

More data are needed on ADP technologies in developing and emerging economies

Surveys provide new evidence on technology adoption and its effects

2017 2019
V

(0.0)
(4.0) (1.20)
1).⁵

UNIDO surveys

Various generations of production technologies are used at the same time

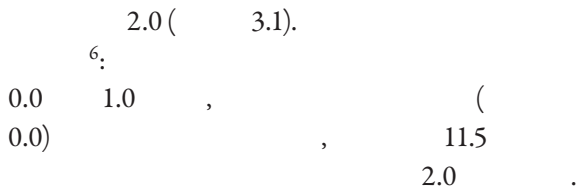
Diffusing and adopting ADP technologies

Brazil and Argentina have the largest shares of firms using more advanced technologies

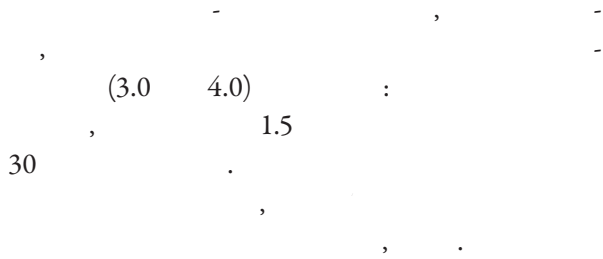
⁴

V
(3.0)
4.0)

“ Data con rm heterogeneity across countries as well as within them

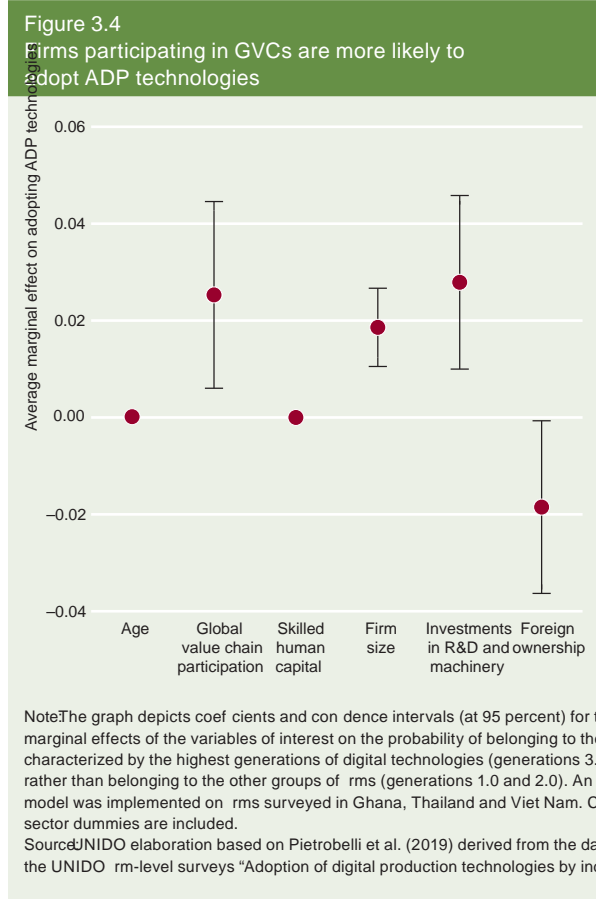


Few firms in any country use the most advanced technologies



A country's economic structure in 31 (u)31.7 (h)13 (r)15.4.5 (d)92.30.9 (e)-6.5 (d) Jc-s6.9 (r)-18.1 (m)-5.2.3 (bm)-5.8

“ Participation in GVCs positively affects the probability of adopting advanced technologies



The lack of funds, infrastructure and human resources are the main obstacles to advanced technology adoption

(3.5).
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(3.0 4.0)

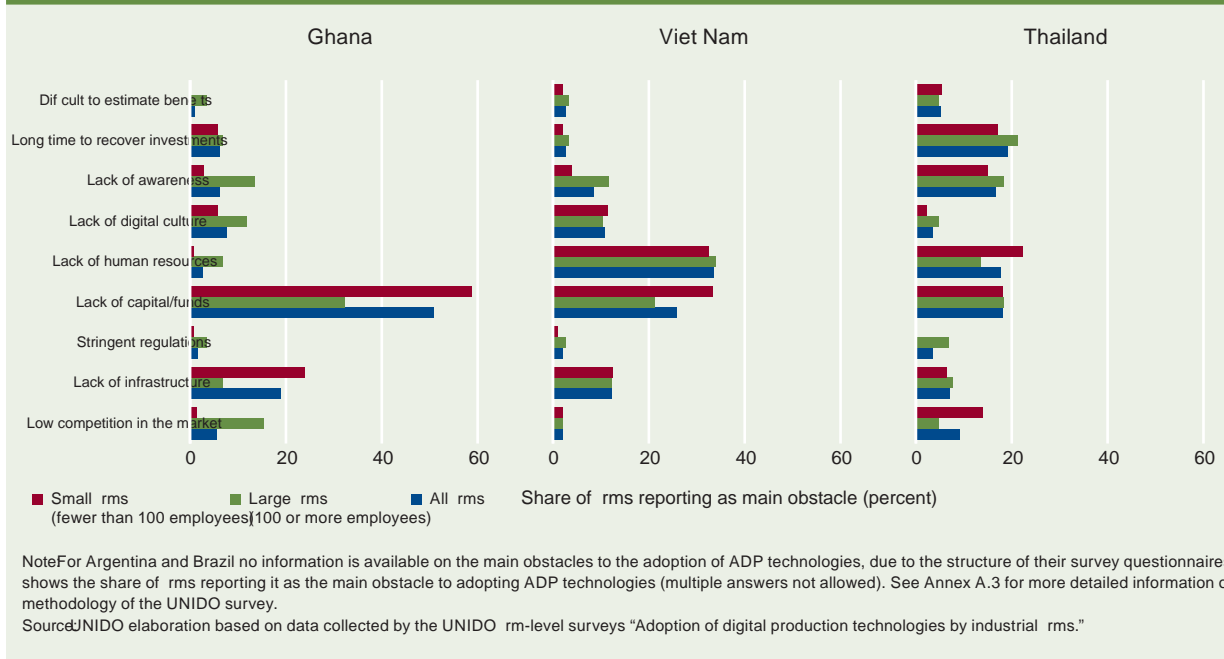
- A dynamic approach to firm digital readiness
Expected technology adoption and efforts matter

Small firms identify lack of funds as an obstacle

1.0 2.0
3.0 4.0

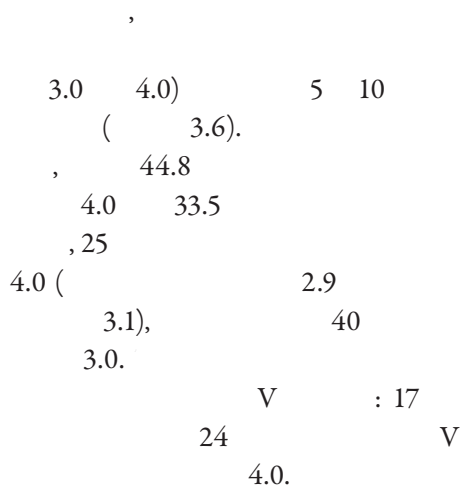
“ Progression to generation 3.0 or 4.0 requires substantial changes in competences, production and organization

Figure 3.5 The main obstacles to adopting ADP technologies reflect country-specific challenges

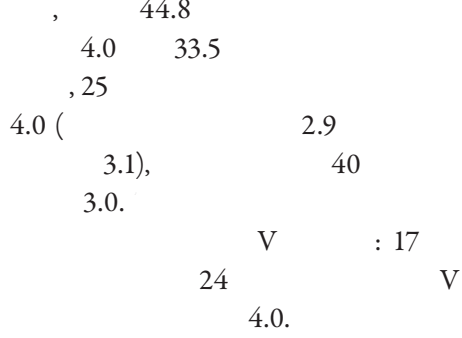


HOW MANUFACTURING FIRMS CAN ABSORB AND EXPLOIT ADVANCED DIGITAL PRODUCTION TECHNOLOGIES

The majority of firms in Argentina and Brazil expect to use advanced technologies in 5–10 years

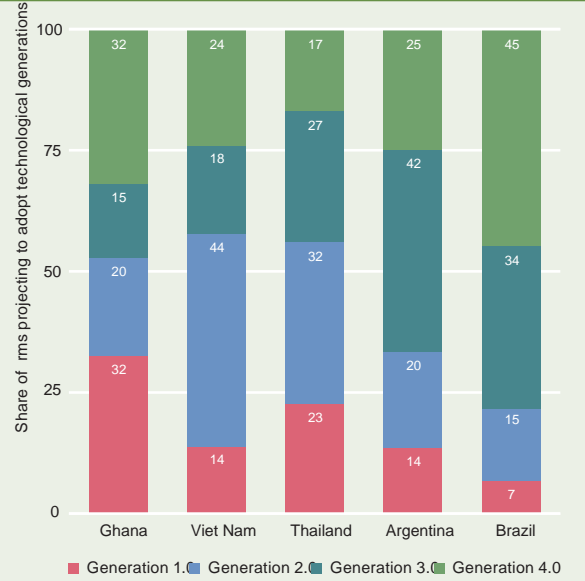


Are firms taking steps to upgrade technology?



“ A small proportion of firms are ready to leapfrog to the most advanced digital production technologies

Figure 3.6
Firms expect a marked increase in adopting ADP technologies in the next 5 to 10 years



Note: Countries are ordered according to the shares of firms currently adopting the highest generations of digital technologies (generations 3.0 and 4.0). See Annex A.3 for more detailed information on sample composition and the methodology of the UNIDO survey, including the definition of technological generations applied in the survey questionnaires.
Source: UNIDO elaboration based on data collected by the UNIDO firm-level survey "Adoption

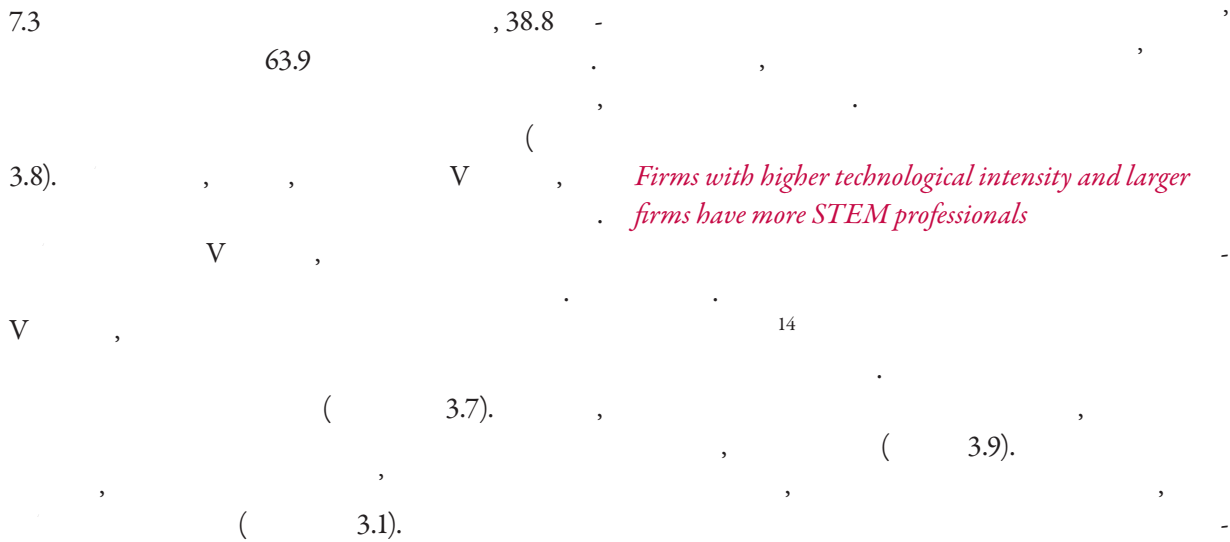
The picture is mixed of firms' steps to upgrade technology

(1986),
3.0 4.0)
(
3.7). ,
(4.0)
. *Catching up* :
3.0 4.0
. *Lagging behind*

Firms can be classified according to their digital readiness

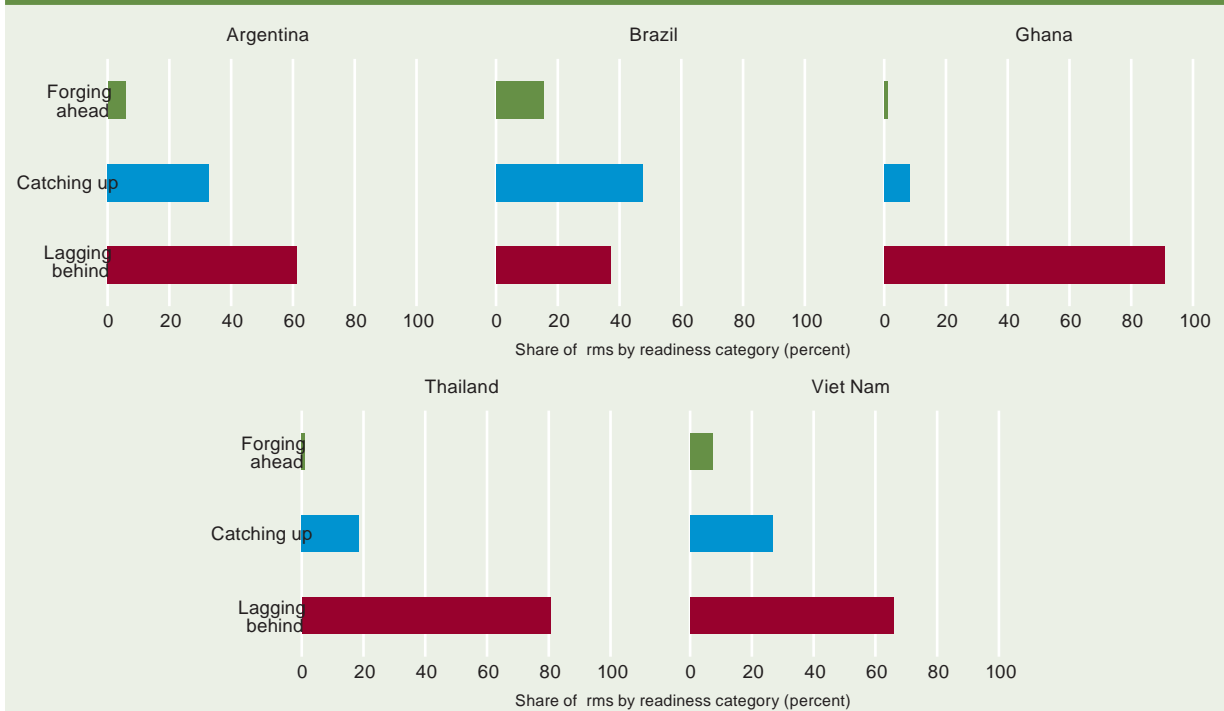
() *Few firms expect to leapfrog*

“ More technologically dynamic firms have higher capabilities



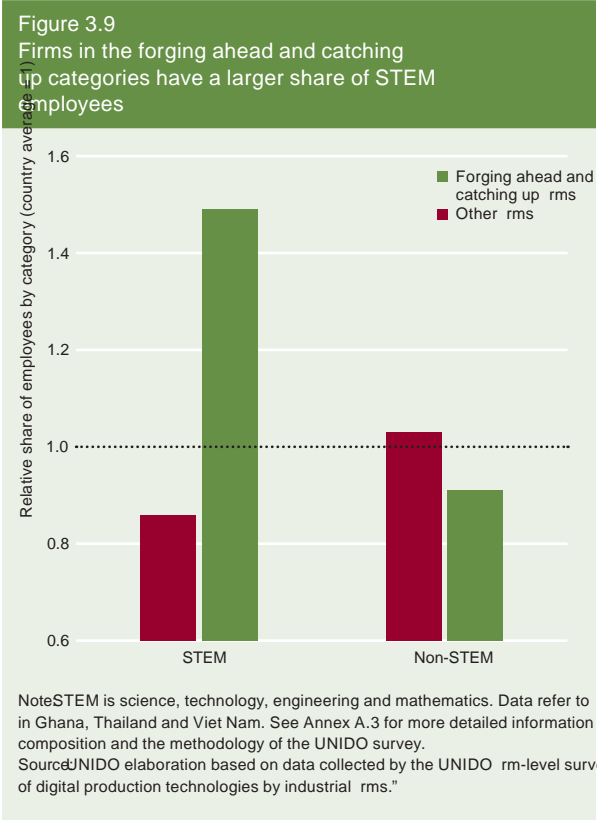
Digital readiness and human capital

Figure 3.8 Few firms are ready to leapfrog to ADP technologies

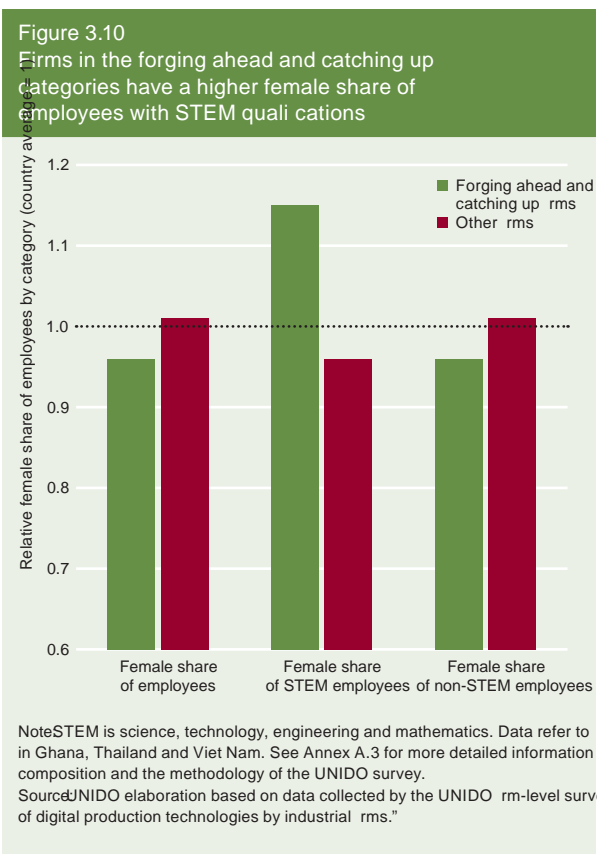


Note: The figure presents the distribution of firms in three readiness categories (forging ahead, catching up, lagging behind) according to their score in the UNIDO Digitalization Readiness Index. Annex A.3 for more detailed information on sample composition and the methodology of the UNIDO survey. Source: UNIDO elaboration based on data collected by the UNIDO firm-level survey "Adoption of digital production technologies by industrial firms" (for Ghana, Thailand and Viet Nam) and A... (2019) and Kupfer et al. (2019) (for Argentina and Brazil).

“ Forging ahead and catching up firms may create more opportunities for female STEM professionals



Increasing women’s equitable participation is necessary to promote inclusive and sustainable industrial development



(, 2019).

(3.10).¹⁵

Implications of ADP technologies

Productivity

Firms adopting advanced technologies have higher productivity

(1).

(3.11).

(3.0

4.0)

“ Adoption of ADP technologies was positively and significantly associated with firm productivity

Organization of global production

(1.18 1).

The technology–productivity relation holds regardless of human capital and GVC participation

&

V

(3.12).¹⁶

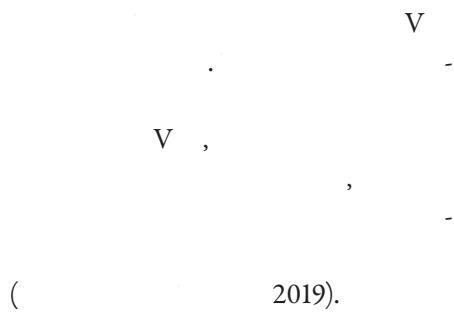
“ Firms in developing countries may be harmed by the progressive diffusion of ADP technologies in advanced economies

3

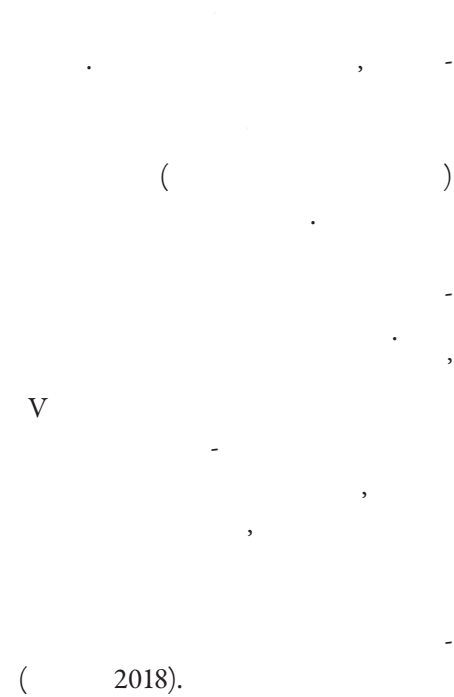
Digitalization could increase oligopoly and power

.17

HOW MANUFACTURING FIRMS CAN ABSORB AND EXPLOIT ADVANCED DIGITAL PRODUCTION TECHNOLOGIES



ADP technologies could foster backshoring

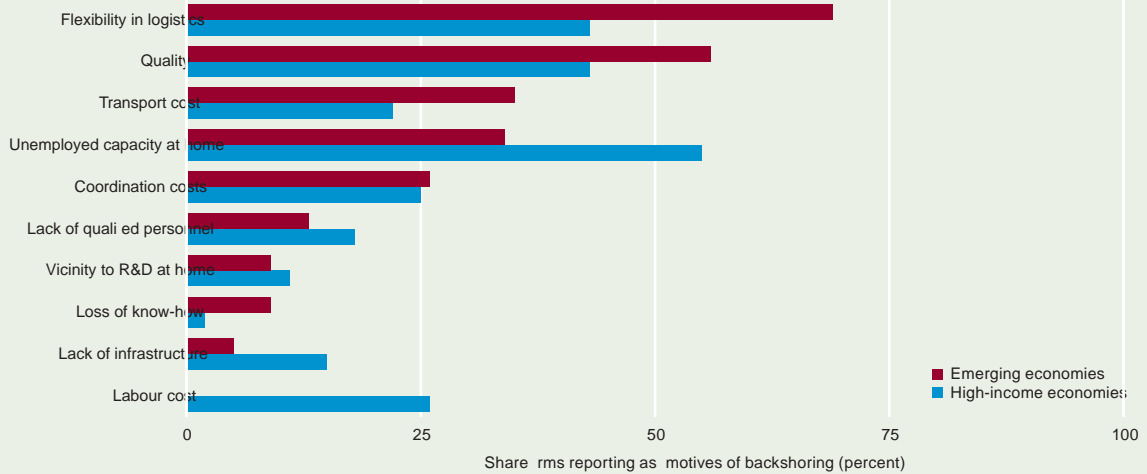


Not much backshoring is evident



“ Adopting ADP technologies might prompt backshoring, though not frequently

Figure 3.13 Flexibility was the main motive of backshoring from emerging economies in 2013–2015



Note: The survey, conducted in 2013–2015, included 2,448 European firms with at least 20 employees from Austria, Croatia, Germany, the Netherlands, Serbia, Slovenia, Spain and Switzerland. Only firms engaged in backshoring are considered. Multiple answers are allowed. Source: Dachs and Seric (2019), based on the European Manufacturing Survey (EMS 2015).

Employment and skills

(1 2).

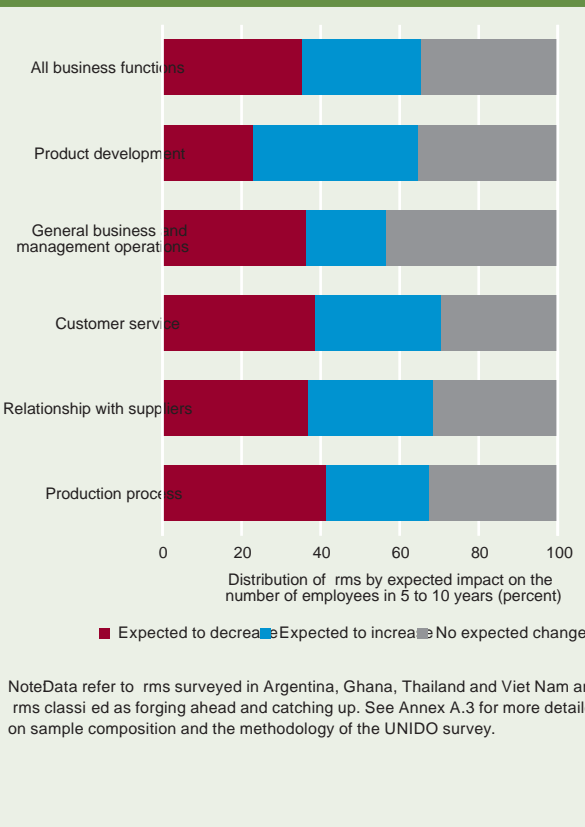
(2).

Technologically dynamic firms anticipate stable employment

(3.15).

“ Soft skills are projected to become very important, according to almost all technologically dynamic firms

Figure 3.15
The majority of firms in the forging ahead and catching up categories expect to increase or keep the same number of employees as they adopt ADP technologies



Technologically dynamic firms emphasize skills related to STEM, human-machine interaction and soft skills

Getting the most out of it: Capabilities for industrializing in the digital age

Building production capabilities through industrial experience

Production capabilities represent firm manufacturing learning

(3.16).

“ Production capabilities increase innovation performance

(, & ,)
 (3.3).
 ,
 ,
 .V
 (,)
 .
 .

The policy debate should focus on production capabilities

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 ,
 ,
 .
 13
 19

(3.17).²⁰

Combined, investment and technology and production capabilities lead to innovation

“ Production capabilities have to be built up before moving into high innovation activities

3

1)

“ Digital firms are a niche in developing countries

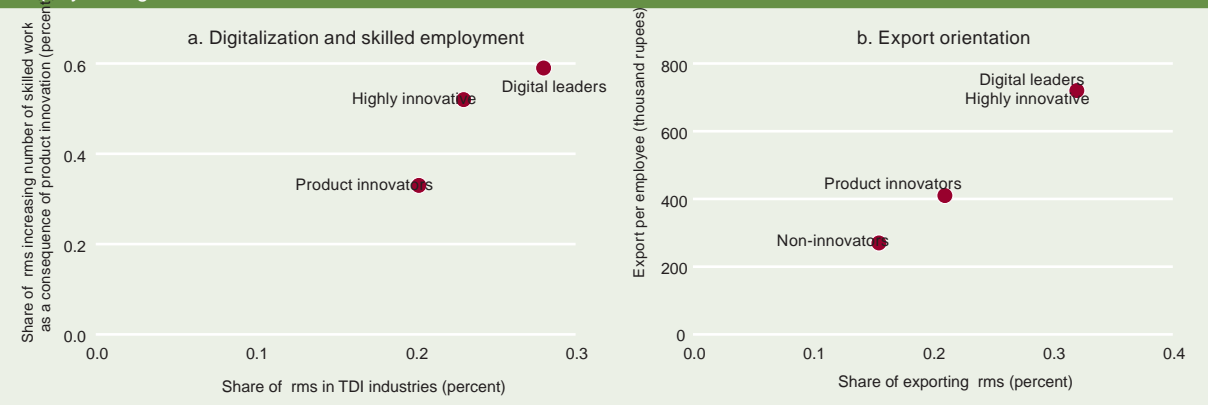
Digital firms are a niche in developing countries

Digital leaders in India generate high exports and sustain employment

Firms' classification mirrors their technological and production hierarchy

Some top industrial firms are becoming top digital firms

Figure 3.18
Digital leaders show a better performance in terms of presence in TDI industries, export and employment generation

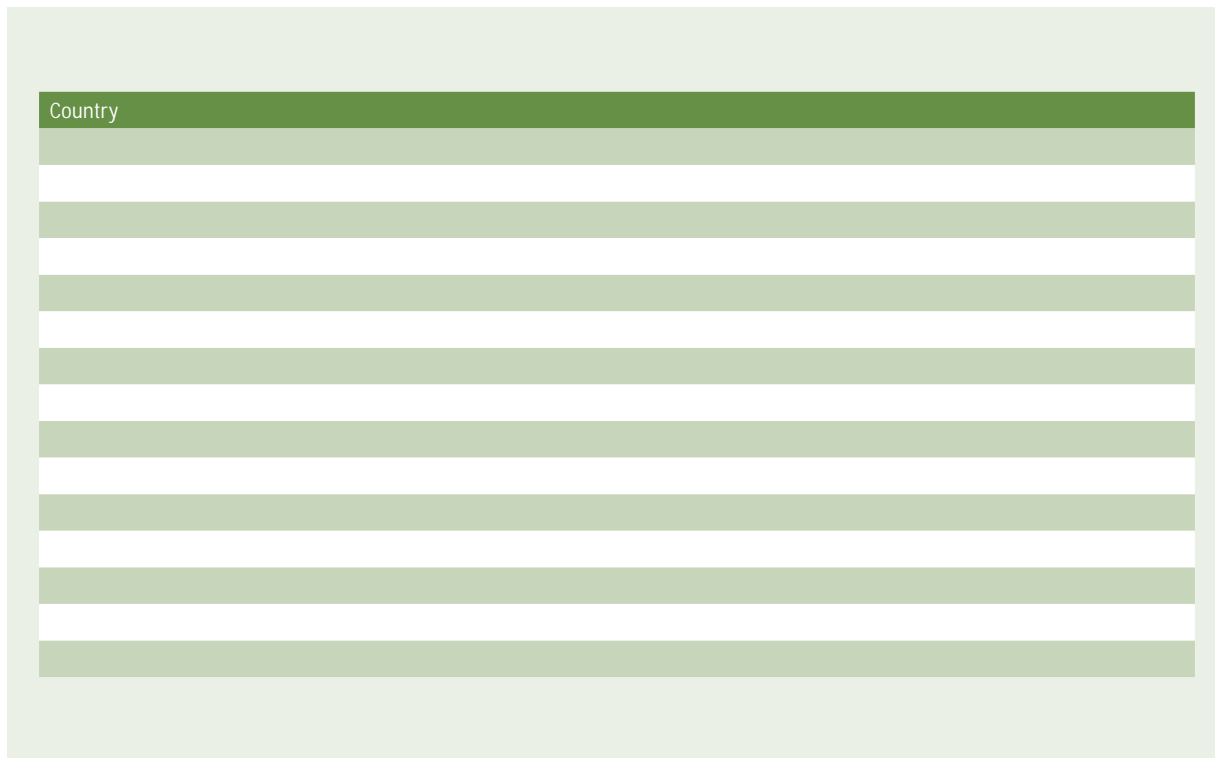


Note: TDI is technology- and digital-intensive. Data include only manufacturing firms in India. TDI industries include machinery, electronics and information and technology services. Source: Pianta (2019) based on World Bank Enterprise Survey (Innovation Follow-up, 2013–2014).

“ Manufacturing tends to be the key sector for innovation

3

HOW MANUFACTURING FIRMS CAN ABSORB AND EXPLOIT ADVANCED DIGITAL PRODUCTION TECHNOLOGIES



The manufacturing sector has the lion's share of technologically advanced firms

16 percent of firms in India and Bangladesh are classified as highly innovative

Mostly—but not only—large firms

- 16. , , - 19. , , , , **L** ,
- 17. (2019) 10 . , , ,
- 18. (2000) / . , ,
- 20. (2019)
- 21. (2019).

Chapter 4

Responding to advanced digital production technologies

Few economies possess the required foundation of technological and manufacturing capabilities

(L . 2019).

(4)

()

()

Be wary of one-size-fits all solutions

A capability-building approach helps to understand strategic responses

Remember that it takes commitment and substantial resources to develop capabilities

(2002, 2005, 2015).

2001).

(L 2019,

National strategy documents signal efforts to build readiness

Characterizing strategic responses to ADP technologies

“ Different countries respond differently, according to their accumulated capabilities and exposure and experience with manufacturing

National strategies reflect the extent of industrialization and capability accumulation...

Trends underpinning the 4IR are expected to deepen

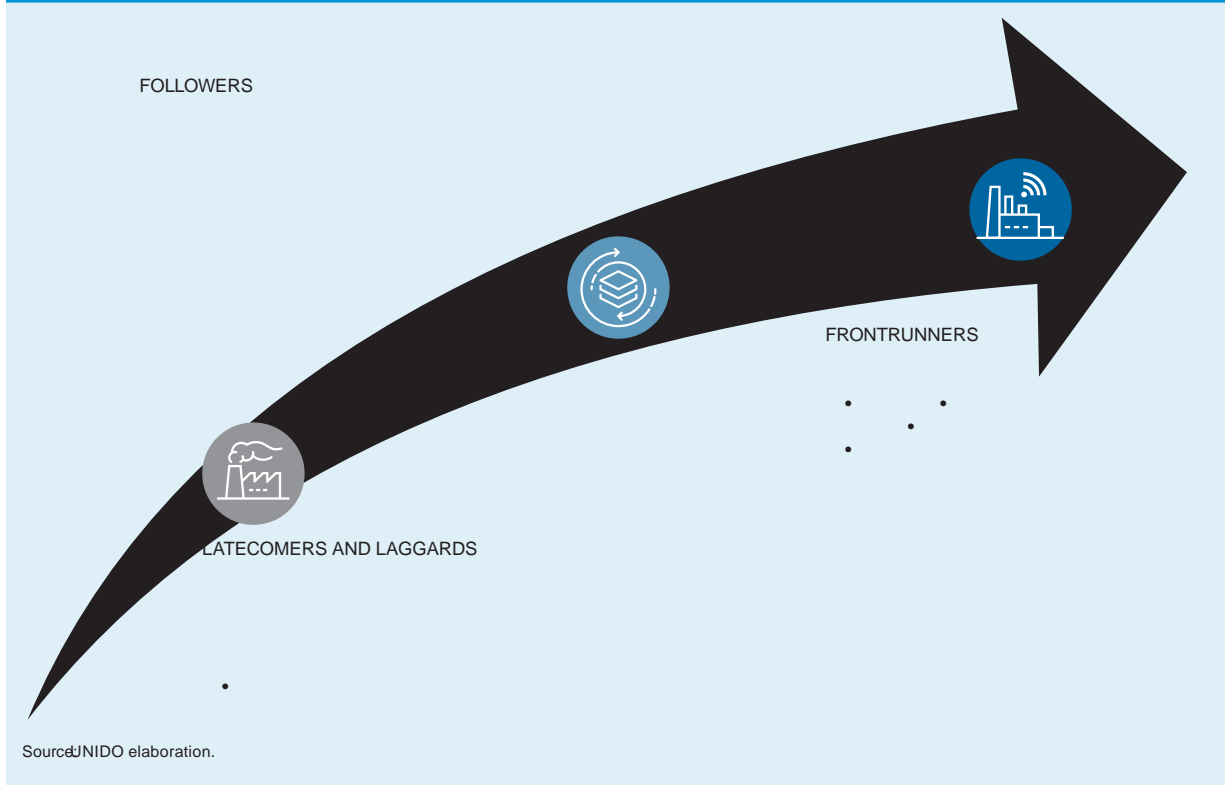
Strategic responses to smart manufacturing are mixed

Multistakeholder and participatory approaches are key

International collaboration and policy coordination can support developing countries

“ Followers aspire to foster innovation-driven development

Figure 4.1 Strategic responses reflect differences in manufacturing development across countries



Source: UNIDO elaboration.

Box 4.1 Highly industrialized economies differ in their strategic stances for smart manufacturing

A pioneer in adopting advanced digital production (ADP) technologies—under the label Industry 4.0—as a policy-guiding concept, Germany is building on its cumulated technological and industrial capabilities to tackle challenges associated with rising labour and energy costs, infrastructure-modernizing demands and skill shortages (Pfeiffer 2017). In addition to becoming a lead producer of ADP solutions and technologies, it hosts several major players in the field. The country’s strategy has been characterized as simultaneously defensive, to maintain home-based production and increase flexibility to respond to

crises in international markets—and offensive, to retain skills and know-how to support an export-led model (Blanchet et al. 2016).

Confronted with an aging and declining industrial base, France pursues resurgence through enhanced digitalization and virtualization. It also promotes a growing start-up ecosystem to renew the domestic manufacturing base and reposition itself as industry leader, subject to its ability to offset labour costs and related social constraints (Blanchet et al. 2016).

Source: UNIDO elaboration.

()

(L 2018).

Several middle-income economies are followers

“ Strategies for smart manufacturing could benefit from clearer pathways towards explicit desired outcomes

2015 (2015).
 2025
 (3)
 2016, 2017).
 Country strategies could benefit from better articulation of the milestones, resources and pathways
 The next tier of countries includes followers in production and use
 (2017).
 4.0, 2017 2036
 12
 2017 2021 (2017; 2016).
 ...and blend different policy realms
 2019/20
 4.0 (2017),
 Strategies towards ADP technologies take diverse forms
 4 (2018).
 4.0
 (4)
 4.0, (2018).
 () 2015 2025, 2016,
 4.0
 4
 (2018). (2016).
 Among developing country strategies, the most advanced and ambitious is Made in China 2025
 Other countries have a roadmap or general guidelines
 2025, 2016

“ ADP technologies require a comprehensive government response with central coordination from the highest levels

2017).

In Brazil, consultations were based on a triple-helix approach

(), () (, 2017; 2016). () (, 2017). (L 2018). (L . 2019).

Address complexity through a comprehensive government approach

- *Smart manufacturing requires comprehensive responses with central coordination*

2016). (L 2018)

Chile built on previous learning to foster digitalization 2015 2025

Leadership in developing and implementing national strategies is generally shared

(), (2018).

Collective thinking underpins the elaboration of roadmaps or national strategies

(), () ()

“ To drive ADP technologies, the private sector can become a strategic industrial development partner

(- 2019).
 ,
 (, 2017).
 ,
 (2018, 2018).
 2019, 30
 ,
 (- 2019).
 ,
 (,
 2019).
 4
 (, 2018).

Direct and active private sector involvement is essential

An additional tier reflects sectoral perspectives

, , ,
 . 2017, V
 -
 2045 (2017; V ,
 2018). -
 , -
 -
 (V ,
 2018). L , ,
 2015 2025 ,
 (, 2016).

Foster strategic partnerships with domestic and external agents...

The private sector provides more than investment

Accelerating learning curves by leveraging international collaboration

Followers and latecomers are pursuing collaboration with frontrunners

“ Innovation with ADP technologies seems to require new forms of public policy and public–private partnerships

Box 4.2 Cooperation for a new digitalization strategy for Kazakhstan

Kazakhstan’s new digitalization strategy, Digital Kazakhstan, benefited from the collaboration of Germany’s Fraunhofer Institute with the Kazakhstan Ministry of Industry and Infrastructure Development (MIID). Activities included a diagnostic study on the readiness of about 600 domestic companies to adopt smart manufacturing. Mining firms appeared to be better prepared technologically because of their higher exposure to international competition (Kazakhstan, MIID 2018). Enterprises in textiles, food and other sectors are piloting model digital factories and, on the basis of results, plan to popularize digital technologies, demonstrate the effects of digitalization, identify barriers to digitalization and develop advanced support tools (Kazakhstan, MIID 2018).

A technological audit, using the Fraunhofer Institute’s methodology, plans for local companies to digitalize production processes, business models, equipment maintenance, supply chains, customer interactions, training and other relevant areas. Enterprises with semi-automated production are to progressively transform into digital factories, thus optimizing production processes. Pilot companies started implementing these activities in October 2018.

Source: UNIDO elaboration

...but be ready to address trade-offs

Distributed leadership requires enhanced ownership and coordination

(L 2019).

“ Indicators can help monitor and evaluate progress promoting and adopting ADP technologies, but there is no single way to do so

2016 -
 ,
 ,
 , 2018,
 4 .2

Fostering formal mechanisms and platforms modelled on the Industry 4.0 platforms

4.0 , (2019),
 - , 2019).
 - ,
 (, 2018).
 -
 ,
 .

Viet Nam is developing a national response with the Prime Minister's direct involvement

V

“ Challenges imply choices about specialization in smart manufacturing—in either the use or the production of novel technologies

4

RESPONDING TO ADVANCED DIGITAL PRODUCTION TECHNOLOGIES

(L . 2018, 2018).
 , () ,
 , (2018). , ,
 () 16
 2016 25 2025 (2017).

The size of specific markets can be benchmarks

2022 (, \$8 - 2016)

“ Digitalization and access to broadband internet are persistent constraints for smart manufacturing

Enhance readiness for smart manufacturing with interventions, dedicated programmes and incentives

(- 2017):

50

2020 (2017).

Update regulations, open the ICT sector to investment and foster broadband infrastructure

L

(4.4).

(, 2017).

()

,³ ,

&

(2017).

Enhanced digitalization improves the business environment and broadens people's internet access

()

(, 2019; , 2018),

Focus on framework conditions

(, 2019).

Digitalization is a prerequisite for firms and countries seeking smart manufacturing

(4.5).

(3).

V 2018 ; , 2017).

(

2018; *Search for sectoral advantages to promote in national strategies*

(& 2017; 4.1).

“ Strategies tend to be fairly open about the choice of either the technologies or the priority sectors to develop advanced applications

African countries face serious risks of a growing digital divide and difficulties in benefiting from the rapid uptake of new digital technologies and falling labour costs (Banga and Willem te Velde 2018a). But they should expect to profit from a longer transition and adjustment than more advanced countries have had. Manufacturing remains a valid and feasible development path if countries continue to invest in industrial capabilities with a two-prong approach:

- Focus on upgrading capabilities in less-automated sectors—

2017, (2018), (L . 2018). *A distinction between sunset and sunrise industries*

2018; (2016).

11 (2018)

10

Follower economies target sectors where smart manufacturing already exists

“ Both frontrunner and follower economies pursue smart manufacturing as part of regional development strategies

Box 4.5 Digitalization as a prerequisite for smart manufacturing

Kazakhstan

Kazakhstan, through its Kazakhstan 2050 national strategy, seeks to foster technological upgrading of basic industries until 2025, including elements of advanced digital production technologies to enhance industrial competitiveness (Nazarbayev 2018). The Ministry of Industry and Infrastructure Development and the Ministry of Information and Communications are working on a draft programme of Digital Kazakhstan, an umbrella for digitalization initiatives, including measures targeting a transition to smart manufacturing. The draft programme considers attracting foreign partners for research and development (R&D), emphasizing manufacturing and mining. Similar efforts at enhancing digitalization in Central Asia can be found in Kyrgyzstan, including setting up new government organizations to design and implement digitalization strategies (Osmonova 2016).

Mauritius

Digital Mauritius 2030 Strategic Plan is the latest incarnation of the country’s development plan for economic digitalization (Kraemer-Mbula 2019). Led by the Ministry of Technology, Communication and Innovation (MTCI), this policy framework builds on the successful implementation of the previous plans, Smart Mauritius and Vision 2030. The country’s e-government projects have improved the efficiency of government-to-government, government-to-business and government-to-citizen transactions and reduced associated costs (Mauritius, MTCI 2018).

Vision 2030 is moulded around future technologies, with a view to boosting the country’s readiness for the 4 IR.

It sets phases of digital transformation over the next decade and plans the continuous development of the information and communications technology (ICT) sector as the pillar of competitiveness and growth, which in 2018 contributed 5.6 percent of GDP, employed around 23,000 people, and saw ICT export growth of around 4.4 percent (Mauritius, MTCI 2018).

Digital Mauritius 2030 Strategic Plan focuses on developing an enabling environment for digital implementation. Specific areas of intervention include ICT governance, talent management and the national broadband strategy, Protection of Intellectual Rights, Data Protection and Data Privacy Issues and Cyber Security. The goal is to provide a stable and transparent ecosystem for economic growth in the 4IR (Mauritius, MTCI 2018).

Viet Nam

Over the past 15 years, Viet Nam has adopted several policies, master plans and a host of laws around information technologies, intellectual property rights, e-transactions, and cyber-security—to foster investment in infrastructure, adopt multimedia, and promote e-commerce and advanced technologies in production and business (Cameron et al. 2018). The result is a complex governance structure sustaining a sectoral system of innovation around the digital economy, which is expected to provide a solid basis for smart manufacturing (Cameron et al. 2018; Viet Nam, Central Economic Commission 2018).

Source: UNIDO elaboration.

2017; , 2016). , - , - , - (, - 2016). ,3 , 2017; , 2019). 4.0, 30 - . (. 2019).

Capitalize on smart manufacturing as an emerging approach to regional development

“ Through funding for innovation, digitalization and pilot initiatives, governments can steer resources towards the development of ADP technologies

	2017/18	2019/20
4.0	-	-
(4.0 2017).	-	-
Mexico and Viet Nam support regional initiatives that match national targets	1 1.5	(\$111)
2019/2020	(2018).	-
(4.6).	-	-
China's Zhejiang province promotes the adoption of cloud technologies	-	-

Fostering smart manufacturing readiness to promote ADP technologies

Is there a case for mission-oriented interventions?

(4.7).

In May 2017, the provincial government of Nuevo León, Mexico, announced Nuevo León 4.0, which aims to support NNNN

“ Policy interventions need to align with the requirements of firms with distinct degrees of readiness and openness to ADP technologies

Box 4.7

Fostering the development and adoption of cloud computing in Zhejiang province

In April 2017, the local government of the Zhejiang province launched an action plan, Enterprises Deploying the Cloud, to raise the awareness of manufacturing companies about cloud technology and its applications. The initial target was to assist 100,000 firms to adopt cloud technology over 2018–2020.

Governance: A coordinated mechanism, including provincial, city and county governments, organizes and mobilizes public awareness activities. Each city in the province has plans to identify and allocate concrete tasks to villages and towns. Local governments have developed a cloud strategy for distinct industries and firms.

Capacity building: In 2017, local governments organized more than 1,100 seminars for cloud training, covering more than 90,000 firms and 100,000 participants. Each industrial firm, regardless of size or type, can attend seminars intended to enhance its willingness and practical ability to use cloud technologies. For small and medium-sized enterprises (SMEs), the first step is to secure basic cloud computing applications, but the complexity of the applications increases with the size and technological upgrading of firms. The provincial government has pooled funds to support promotion and training in cloud technology. It regularly organizes case studies to help companies learn from good practices.

Supply-driven interventions: Priority applications include upgrading management, R&D and innovation, reducing costs and increasing revenue. Content is classified in distinct categories—agriculture, manufacturing and

services—and for items such as database, storage, network security, IT development and of ce training. The provincial government works closely with cloud service providers, system integrators and third-party organizations to establish an information communication platform for enterprises.

Firms can mobilize cloud applications according to their development requirements. In parallel, the city government established a cloud service platform to coordinate cloud service providers, cloud technology design developers, software and hardware developers, system integrators and industry associations to assess an enterprise’s application and formulate plans for detailed cloud transformation projects. To meet firms’ needs, the province has incubated 12 industrial cloud application platforms in textiles, commerce, finance and intelligent customer service.

Demand-driven interventions: The Zhejiang government has introduced diverse financial support methods to facilitate adoption of new technologies or foster innovation, particularly among SMEs. Voucher schemes lower the cost of cloud technology, and firms can redeem those vouchers with cloud platform service providers. On the basis of technical evaluation, the government selects certain firms to benefit from subsidies for significant pilot or demonstration projects.

Results: In about a year of operation, up to the third quarter of 2018, more than 218,000 firms in Zhejiang deployed the cloud, bringing the total number of adopters in the province to around 268,000.

Source: UNIDO elaboration.

Automation and digitalization are foundational technologies

Cater to different types of firms

“ Of particular concern is identifying the readiness, opportunities and bottlenecks for SME participation in the new technologies

(2017).	-	<i>Frontrunner and follower economies foster collaboration and the cross-fertilization of ideas</i>	-
<i>Public research infrastructure should showcase practical applications</i>		4.0		2019,
		4.0		(4.0 2019),
				4.0.
(4.8).			
<i>Develop diagnostics, toolkits and tailor-made blueprints to assess readiness</i>		4.0		2016
		4.0		
(2016, 2016,	4.0		2017, 2019).
2017).				
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				(4.9).

With the aim of supporting the implementation of Make in India, in 2017 four new centres for Industry 4.0 opened in Bangalore, New Delhi and Pune. While independent, they fall under the purview of SAMARTH Udyog (Smart & Advanced Manufacturing & Rapid Transformation Hub) program by Ministry of Heavy Industries.

“ Few strategies address smart manufacturing employment

Box 4.9 Malaysia's Industry4WRD Readiness Assessments

The Industry4WRD Readiness Assessment under the Industry4WRD initiative determines SMEs' readiness and identifies gaps and areas to improve their prospects for adopting smart manufacturing technologies. It will focus on three “shifting factors”—people, process and technology—to identify gaps and raise the technological capabilities of 500 SMEs from 2019 to 2021 (allocating 210 million ringgit).

The assessment uses a predetermined set of indicators to understand present capabilities and gaps, and to enable firms to prepare feasible strategies and plans towards Industry 4.0. It should help firms to:

- Determine their state of readiness to adopt smart manufacturing technologies.
- Identify the gaps and areas of improvement for smart manufacturing adoption and opportunities for productivity improvements and growth.
- Develop feasible strategies and plans to implement projects incorporating new technology.

A novel feature of the assessment is a module tailored for manufacturing-related services.

A first call received around 300 applications for firms by March 2019, and the government aims to conduct more intensive awareness activities, especially in smaller cities.

Source: UNIDO elaboration.

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Invest heavily in human resource and research capabilities

Capacity gaps exist between generations and between women and men

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Technology is not the only factor influencing employment

(L . 2019).

Limited technological experience creates ongoing problems in demands for skills

(- 2019).

Few strategies address smart manufacturing employment

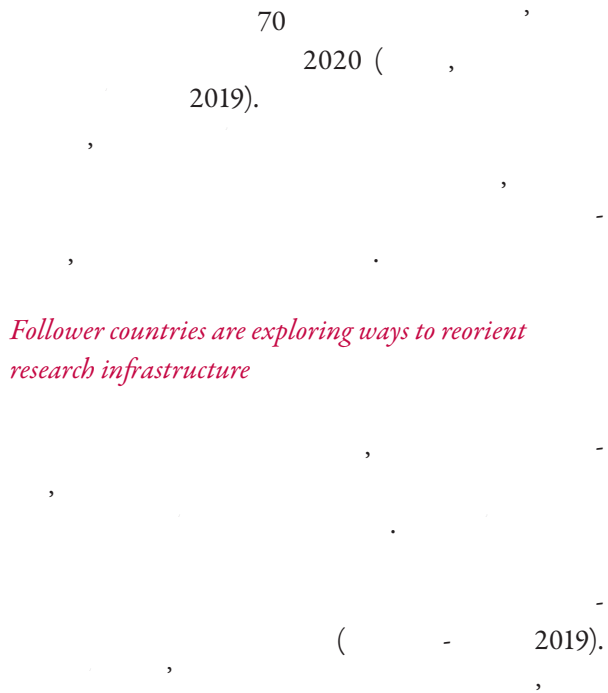
(, 2016).

(, 2018).

So, explore the potential of technical and vocational education and training



“ Objective, evidence-based debates are needed to inform decision-making for designing and implementing national strategies for smart manufacturing



“ The overarching pledge to leave no one behind in the 2030 Agenda for Sustainable Development calls for technological solutions to local problems accessible to all

Responses to ADP reinforce the importance of capability building

Countries at distinct stages of development require different responses

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“ Mobilizing technical centres to foster academia–industry interaction is a frequently used policy tool for knowledge sharing and awareness raising around ADPs

Policy should improve understanding of ADP technologies and the conditions for their development, adoption and dissemination

Policy should assist economic agents in addressing expected challenges

Both innovation and industrial policies are needed to advance ADP technologies

Tools for assessing technologies and their possible contribution to business development

A pledge to further international collaboration

Further international collaboration is needed

“ International policy coordination and collaboration should continue to buttress efforts to leap forward

Latecomer, laggard and even follower countries may wish to diversify partnerships

Latecomer, laggard and even follower countries may wish to diversify partnerships. This is particularly true for countries that have not yet fully developed their digital production capabilities. These countries should focus on building strong relationships with a diverse range of partners, including both developed and developing countries. This will help them to access the latest technologies and expertise, and to build a strong foundation for their digital production sector. (OECD, 2017).

Closer collaboration should be the basis of strategies

Closer collaboration should be the basis of strategies. This is particularly true for countries that have not yet fully developed their digital production capabilities. These countries should focus on building strong relationships with a diverse range of partners, including both developed and developing countries. This will help them to access the latest technologies and expertise, and to build a strong foundation for their digital production sector. (OECD, 2017).

Boost the ability to address global development challenges

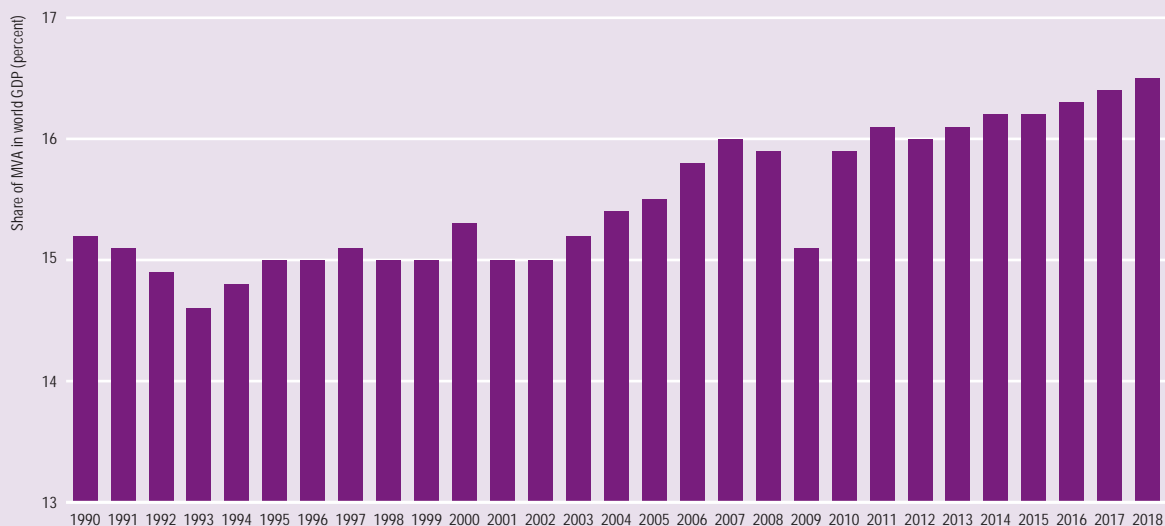
Boost the ability to address global development challenges. This is particularly true for countries that have not yet fully developed their digital production capabilities. These countries should focus on building strong relationships with a diverse range of partners, including both developed and developing countries. This will help them to access the latest technologies and expertise, and to build a strong foundation for their digital production sector. (OECD, 2017).

Part B

Trends in
industrial
development
indicators

“ Chinese manufacturing increased its share in world MVA from 3 percent in 1990 to 25 percent in 2018

Figure 5.2
Share of MVA in world GDP



Note: GDP is gross domestic product. MVA is manufacturing value added. All values are in constant \$ 2010.
Source: UNIDO elaboration based on the Manufacturing Value Added database 2019 (UNIDO 2019g).

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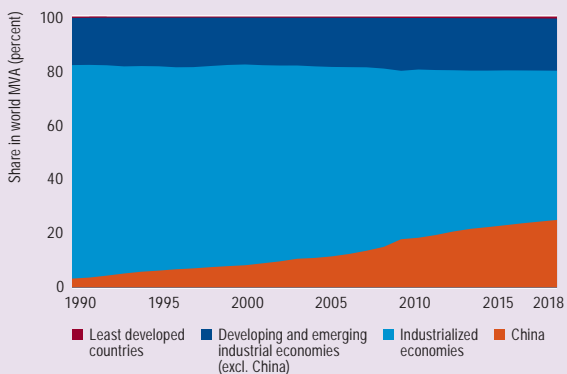
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Figure 5.3
Share in world MVA by economy group



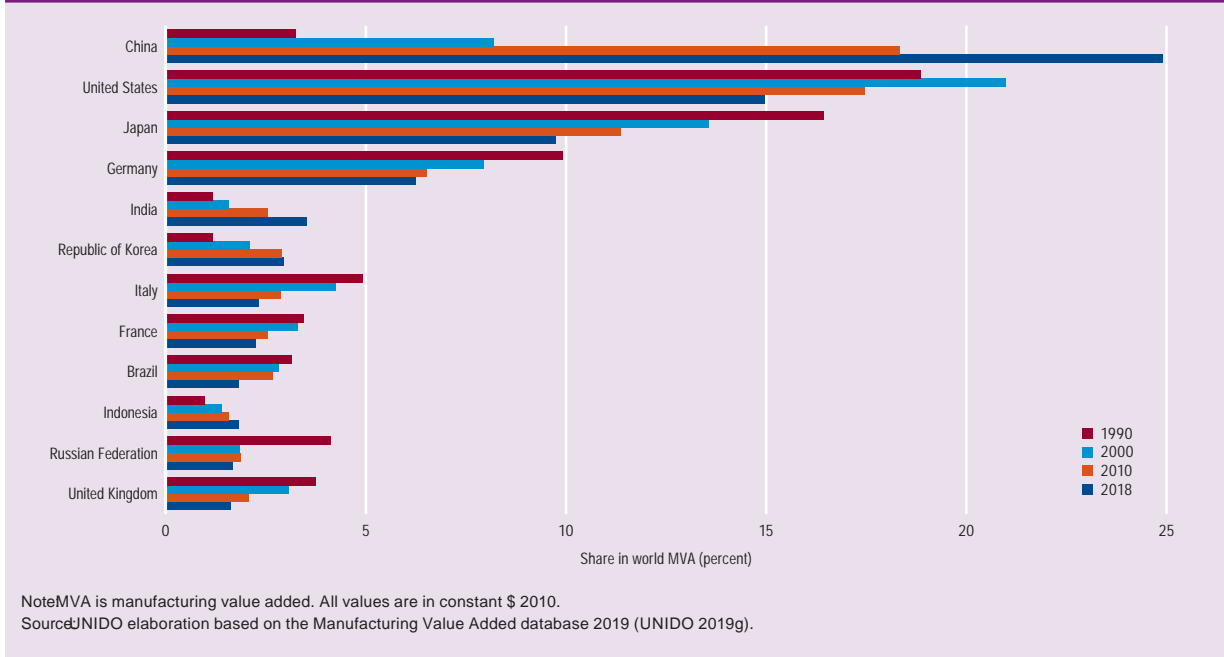
Note: MVA is manufacturing value added. All values are in constant \$ 2010. Industrialization level classification is based on Annex C.1.
Source: UNIDO elaboration based on the Manufacturing Value Added database 2019 (UNIDO 2019g).

1990 2018 12

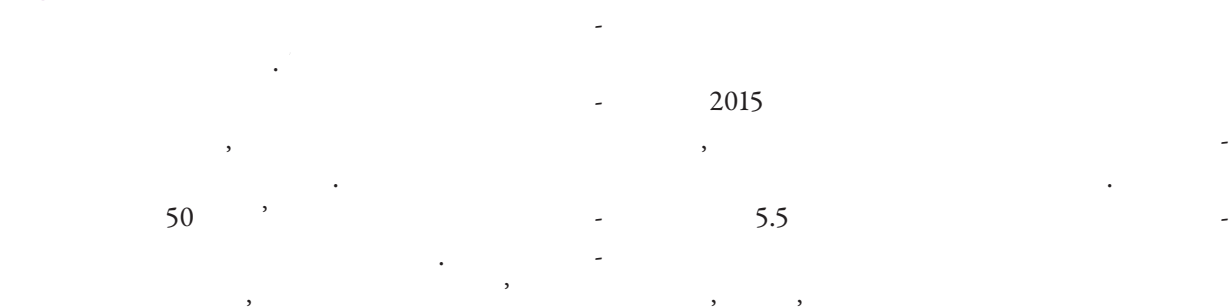
71 74 (5.4). 2018,

“ Enhancing export performance requires expanding manufacturing exports

Figure 5.4
Share of the 12 largest manufacturing economies in world MVA

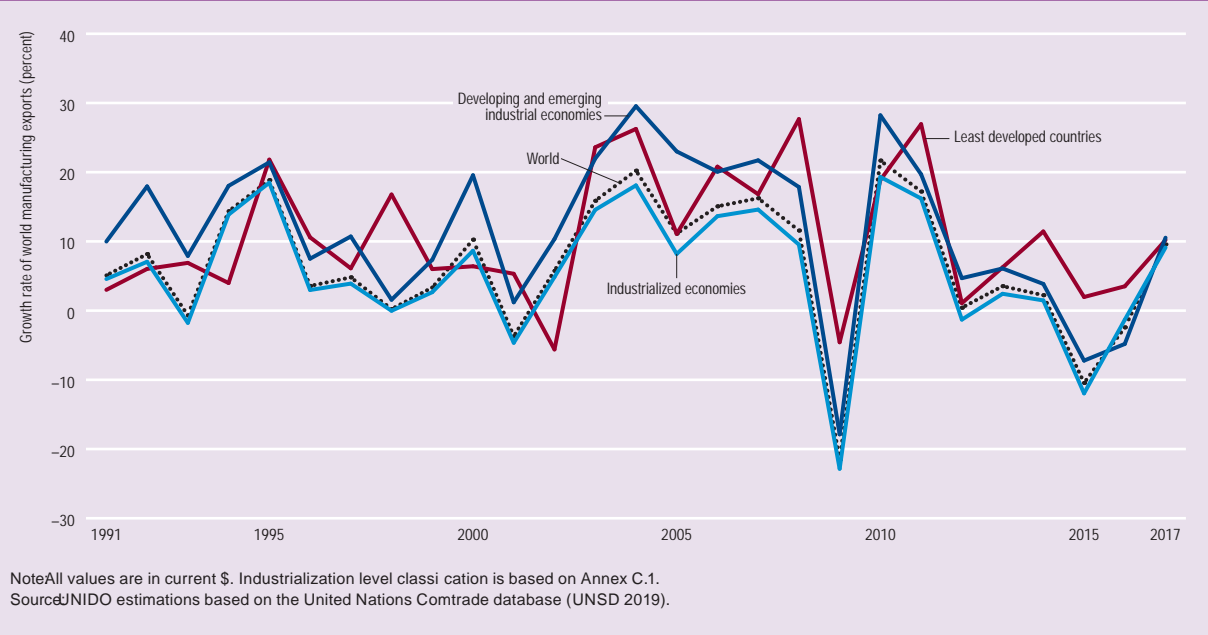


Evolution of world manufacturing exports



“ Exports of medium- and high-technology goods increase with the level of countries’ industrialization

Figure 5.5
World manufacturing exports growth by economy groups



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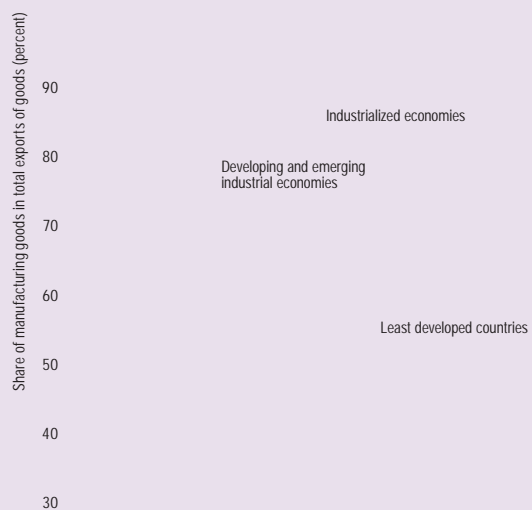
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“ China’s share of manufacturing exports in its total exports steadily increased over 1990–2017

Figure 5.6
Manufacturing exports as a share of total exports by economy group



“ Manufacturing sector employment increased 0.9 percent a year on average from 1992 to 2018

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Evolution of world manufacturing employment

INDUSTRIAL TRENDS

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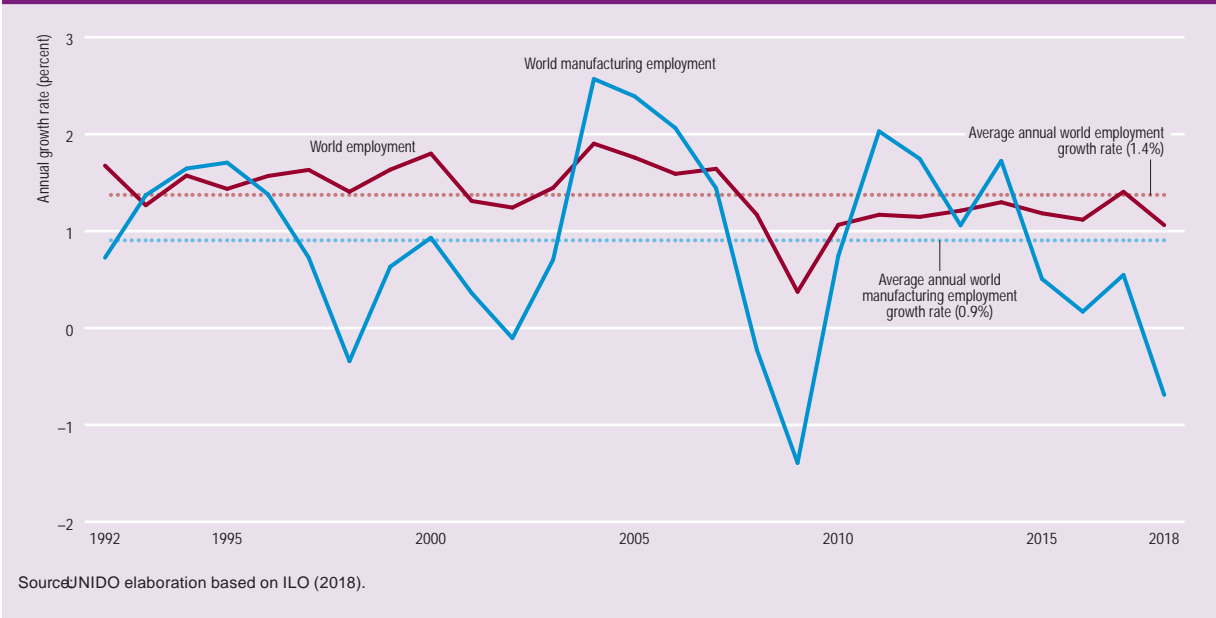
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Figure 5.9 Annual growth rates of world manufacturing employment and world total employment



“ Most manufacturing employment growth occurred in developing and emerging industrial economies

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“ During 1991–2018, labour productivity in the manufacturing sector grew faster than in the total economy

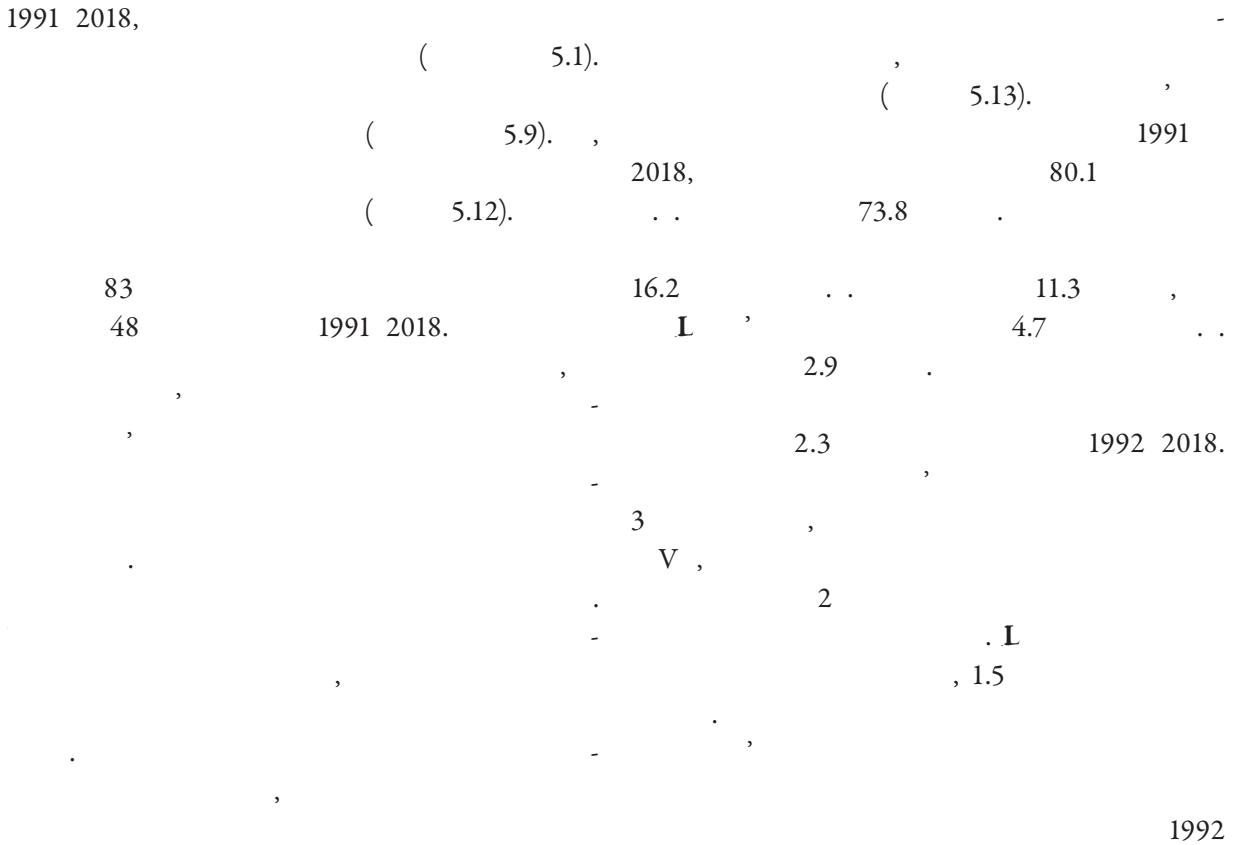
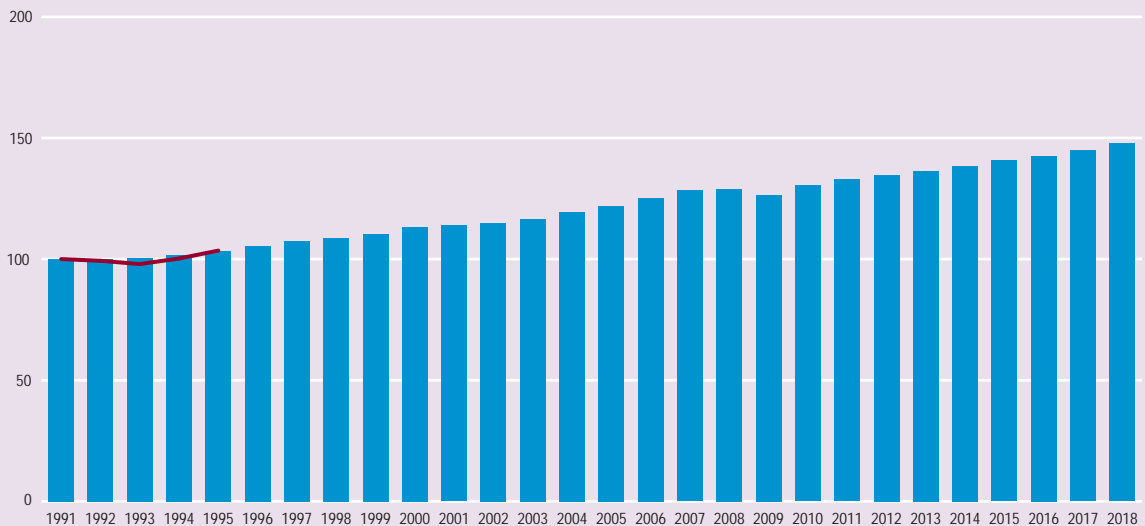


Figure 6.12 World labour productivity in manufacturing and in the entire economy



“ Structural change towards technology-intensive sectors promotes the development of innovative activities

Table 5.1
Economy group shares in manufacturing goods at different technology levels

	2005	2010	2015	2016	2017
Low-technology					
Industrialized economies	67.5	59.1	53.0	52.6	51.8
Developing and emerging industrial economies (excluding China)	24.5	26.3	26.8	26.6	26.6
Least developed countries	0.6	0.9	1.3	1.3	1.4
China	7.4	13.7	19.0	19.5	20.2
Total	100.0	100.0	100.0	100.0	100.0
Medium-low-technology					
Industrialized economies	68.4	59.3	53.5	52.9	52.8
Developing and emerging industrial economies (excluding China)	22.7	24.1	23.2	23.1	23.1
Least developed countries	0.2	0.3	0.4	0.4	0.4
China	8.6	16.3	22.9	23.6	23.7
Total	100.0	100.0	100.0	100.0	100.0
Medium-high- and high-technology					
Industrialized economies	78.7	70.7	65.3	64.1	63.2
Developing and emerging industrial economies (excluding China)	14.3	15.8	15.4	15.3	15.3
Least developed countries	0.1	0.1	0.1	0.1	0.1
China	7.0	13.5	19.2	20.5	21.4
Total	100.0	100.0	100.0	100.0	100.0

Note Each value represents the percentage share of an economy group in the global manufacturing value added (MVA) of the sectors corresponding to a specific technology level. See Annex C.1 for the economy group classification and Annex C.2 for the technological classification of manufacturing activities. MVA is in constant \$ 2010. Source UNIDO estimation based on UNIDO (2019f).

Sectoral analysis of world manufacturing value added

(2013, 2015).

(2005).

“ Accelerated technical change has changed the structure of goods being produced

	2005	2010	2015	2016	2017
Industrialized economies					
Low-technology	28.6	27.4	26.2	26.3	25.9
Medium-low-technology	25.6	24.3	23.9	23.9	23.8
Medium-high- and high-technology	45.9	48.3	49.9	49.8	50.3
Total	100.0	100.0	100.0	100.0	100.0
Developing and emerging industrial economies					
Low-technology	35.9	33.6	32.4	32.0	31.7
Medium-low-technology	31.1	30.0	29.6	29.3	28.7
Medium-high- and high-technology	33.0	36.3	37.9	38.6	39.6
Total	100.0	100.0	100.0	100.0	100.0
Least developed countries					
Low-technology	70.1	70.4	70.9	70.7	70.8
Medium-low-technology	21.6	20.5	19.7	18.9	19.2
Medium-high- and high-technology	8.3	9.1	9.4	10.4	10.0
Total	100.0	100.0	100.0	100.0	100.0
World					
Low-technology	30.7	29.8	29.0	28.9	28.6
Medium-low-technology	27.1	26.3	26.2	26.1	25.8
Medium-high- and high-technology	42.2	43.9	44.8	44.9	45.6
Total	100.0	100.0	100.0	100.0	100.0

Table 5.2
Technology level of goods by economy group

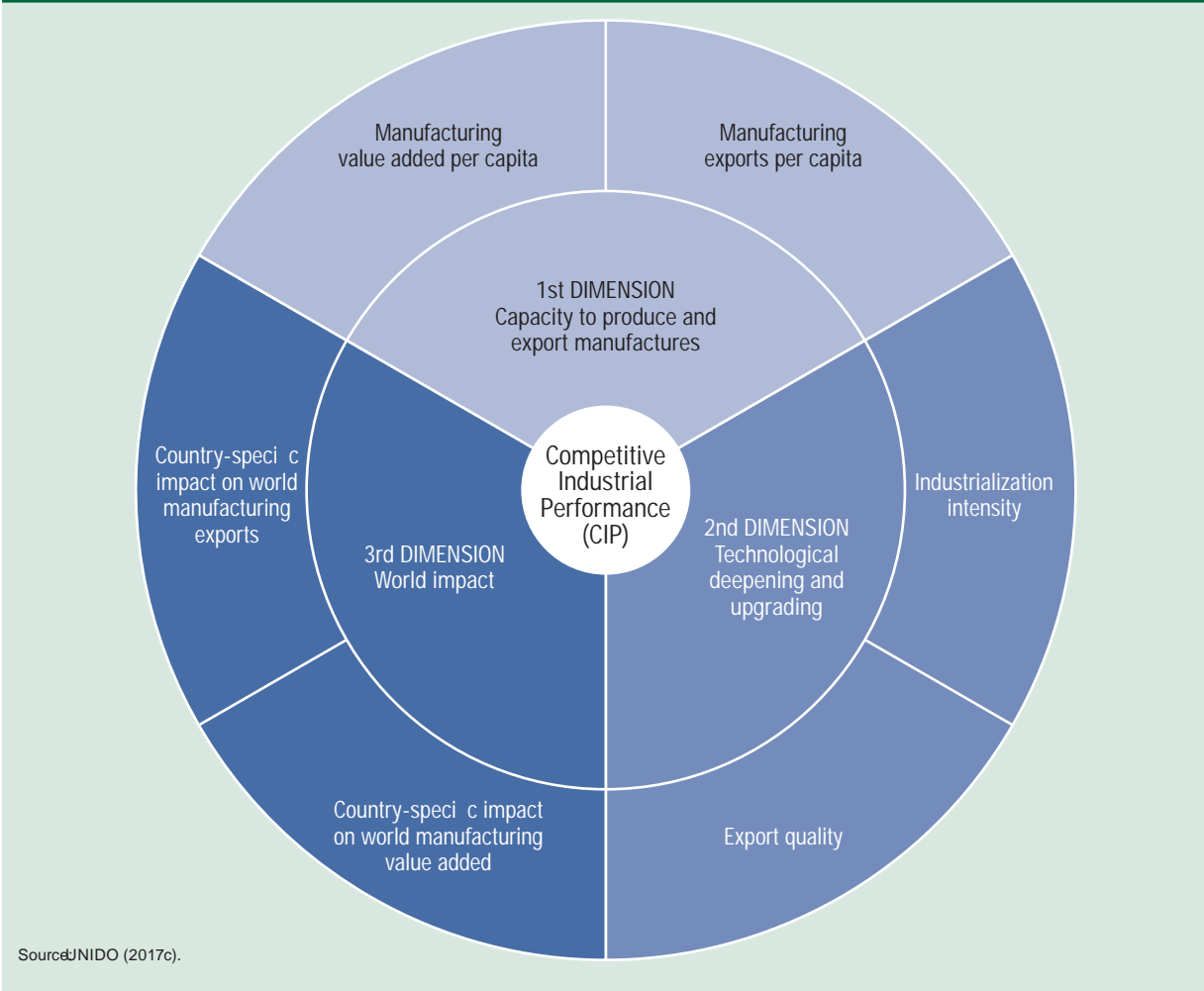
	2005	2010	2015	2016	2017
Industrialized economies					
Low-technology	28.6	27.4	26.2	26.3	25.9
Medium-low-technology	25.6	24.3	23.9	23.9	23.8
Medium-high- and high-technology	45.9	48.3	49.9	49.8	50.3
Total	100.0	100.0	100.0	100.0	100.0
Developing and emerging industrial economies					
Low-technology	35.9	33.6	32.4	32.0	31.7
Medium-low-technology	31.1	30.0	29.6	29.3	28.7
Medium-high- and high-technology	33.0	36.3	37.9	38.6	39.6
Total	100.0	100.0	100.0	100.0	100.0
Least developed countries					
Low-technology	70.1	70.4	70.9	70.7	70.8
Medium-low-technology	21.6	20.5	19.7	18.9	19.2
Medium-high- and high-technology	8.3	9.1	9.4	10.4	10.0
Total	100.0	100.0	100.0	100.0	100.0
World					
Low-technology	30.7	29.8	29.0	28.9	28.6
Medium-low-technology	27.1	26.3	26.2	26.1	25.8
Medium-high- and high-technology	42.2	43.9	44.8	44.9	45.6
Total	100.0	100.0	100.0	100.0	100.0

Note: Each value represents the percentage share of a specific technology level in the total manufacturing value added (MVA) of an economy group. See Annex C.1 for the economy group classification and Annex C.2 for the technological classification of manufacturing activities. MVA is in constant \$ 2010.

Source: UNIDO estimation based on UNIDO (2019f).

“ Industrial competitiveness is key to inclusive and sustainable industrial development

Figure 6.1
Dimensions of the CIP Index



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“ The top quintile of the CIP Index consists almost entirely of industrialized economies; Germany, with the highest composite score, ranks first

■ Industrialized economies ■ Emerging industrial economies ■ Other developing economies ■ Least developed countries

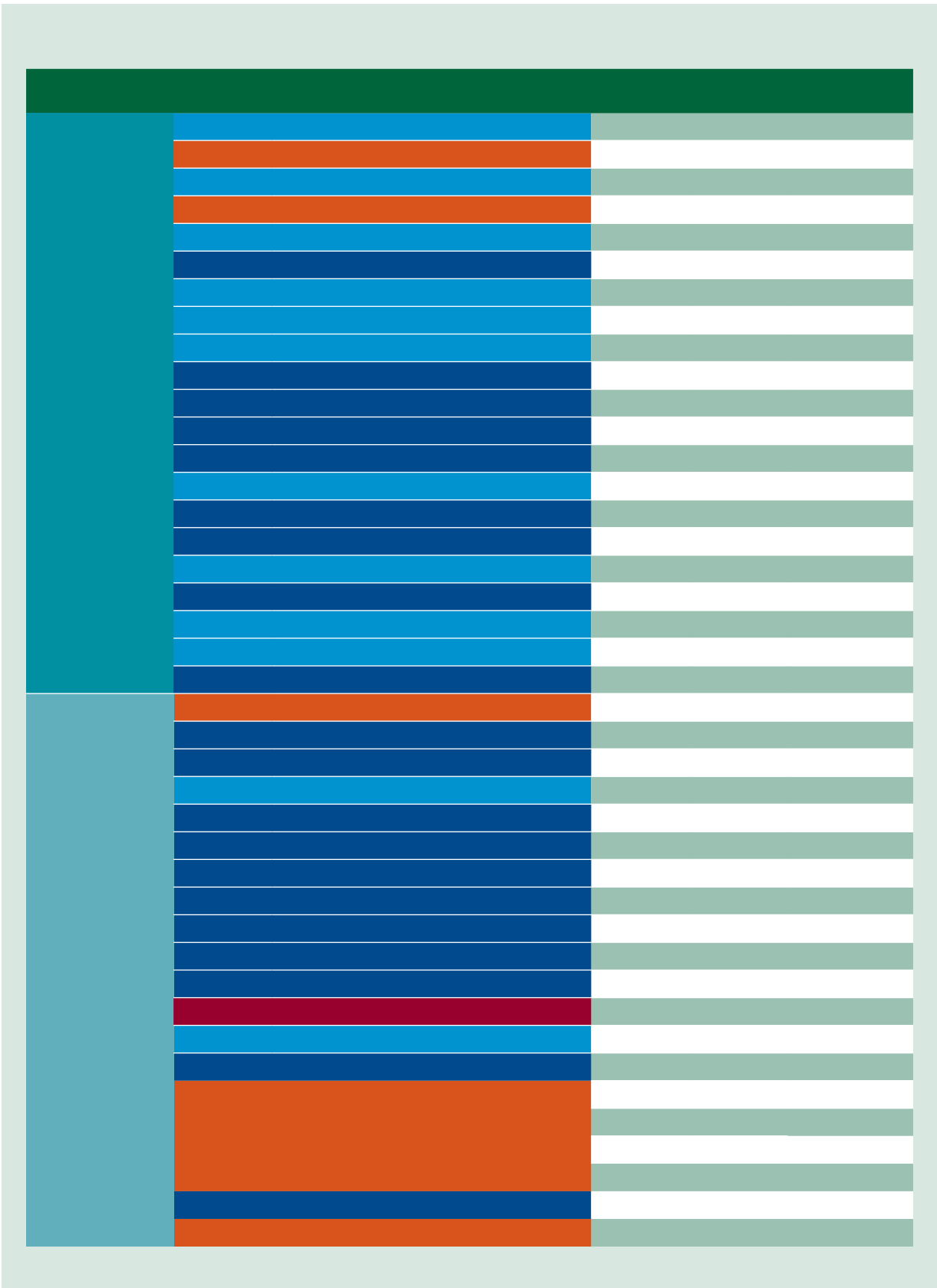
Quintile	Rank 2017	Country	Score 2017	Rank 2015	Change in rank, 2015–2017
Top quintile	1	Germany	0.5146	1	
	2	Japan	0.4043	2	
	3	China	0.3687	3	
	4	Republic of Korea	0.3646	5	▲
	5	United States of America	0.3551	4	▼
	6	Ireland	0.3237	7	▲
	7	Switzerland	0.3119	6	▼
	8	Belgium	0.2716	8	
	9	Italy	0.2690	9	
	10	Netherlands	0.2687	11	▲
	11	France	0.2605	10	▼
	12	Singapore	0.2563	12	
	13	Taiwan Province of China	0.2394	13	
	14	Austria	0.2242	14	
	15	Czech Republic	0.2153	18	▲
	16	Sweden	0.2076	17	▲
	17	United Kingdom	0.2070	15	▼
	18	Canada	0.2038	16	▼
	19	Spain	0.2009	19	
	20	Denmark	0.1754	21	▲
	21	Malaysia	0.1664	22	▲
	22	Mexico	0.1662	20	▼
	23	Poland	0.1649	23	
	24	Slovakia	0.1589	25	▲
	25	Finland	0.1481	26	▲
	26	Hungary	0.1459	27	▲
	27	Thailand	0.1458	24	▼
	28	Turkey	0.1343	28	
	29	Israel	0.1243	29	
	30	Australia	0.1152	30	
Upper middle quintile	31	Russian Federation	0.1086	31	
	32	Romania	0.1084	33	▲
	33	Slovenia	0.1066	35	▲
	34	Portugal	0.1020	34	
	35	Brazil	0.0975	36	▲
	36	Norway			

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“ Ranking second through fifth are Japan, China, the Republic of Korea and the United States

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THE COMPETITIVE INDUSTRIAL PERFORMANCE INDEX



“ Asia and Pacific includes three of the top four countries on the CIP ranking

Table 6.1 (continued)
2019 CIP Index

Quintile	Rank 2017	Country	Score 2017	Rank 2015	Change in rank, 2015–2017
Middle quintile	81	Eswatini	0.0256	81	
	82	Jordan	0.0250	80	▼
	83	Pakistan	0.0240	83	
	84	Lebanon	0.0226	91	▲
	85	Brunei Darussalam	0.0220	87	▲
	86	Mauritius	0.0214	88	▲
	87	Hong Kong SAR, China	0.0207	85	▼
	88	Botswana	0.0205	86	▼
	89	Cambodia	0.0203	90	▲
	90	Myanmar	0.0202	97	▲
Lower middle quintile	91	Ecuador	0.0193	89	▼
	92	Cyprus	0.0165	95	▲
	93	Honduras	0.0158	93	
	94	Georgia	0.0154	96	▲
	95	Algeria	0.0153	94	▼
	96	Côte d'Ivoire	0.0149	101	▲
	97	Namibia	0.0146	92	▼
	98	Paraguay	0.0138	98	
	99	Armenia	0.0133	104	▲
	100	Plurinational State of Bolivia	0.0130	99	▼
	101	Jamaica	0.0119	100	▼
	102	Nigeria	0.0114	84	▼
	103	Lao People's Democratic Rep	0.0110	105	▲
	104	Congo	0.0105	114	▲
	105	Suriname	0.0100	106	▲
	106	Republic of Moldova	0.0098	111	▲
	107	Mongolia	0.0097	102	▼
	108	Barbados	0.0097	108	
	109	Albania	0.0096	109	
	110	Senegal	0.0093	113	▲
111	State of Palestine	0.0093	110	▼	
112	Kenya	0.0093	107	▼	
113	Gabon	0.0092	112	▼	
114	Fiji	0.0092	116	▲	
115	Azerbaijan	0.0090	103	▼	
116	Syrian Arab Republic	0.0087	115	▼	
117	Cameroon	0.0083	117		
118	Kyrgyzstan	0.0075	121	▲	
119	Bahamas	0.0072	120	▲	
120	Montenegro	0.0067	124	▲	

(continued)

“ The CIP dimensions are path-dependent, so a country must make a continuous effort to move up in the rankings

6

THE COMPETITIVE INDUSTRIAL PERFORMANCE INDEX

Table 6.1 (continued)
2019 CIP Index

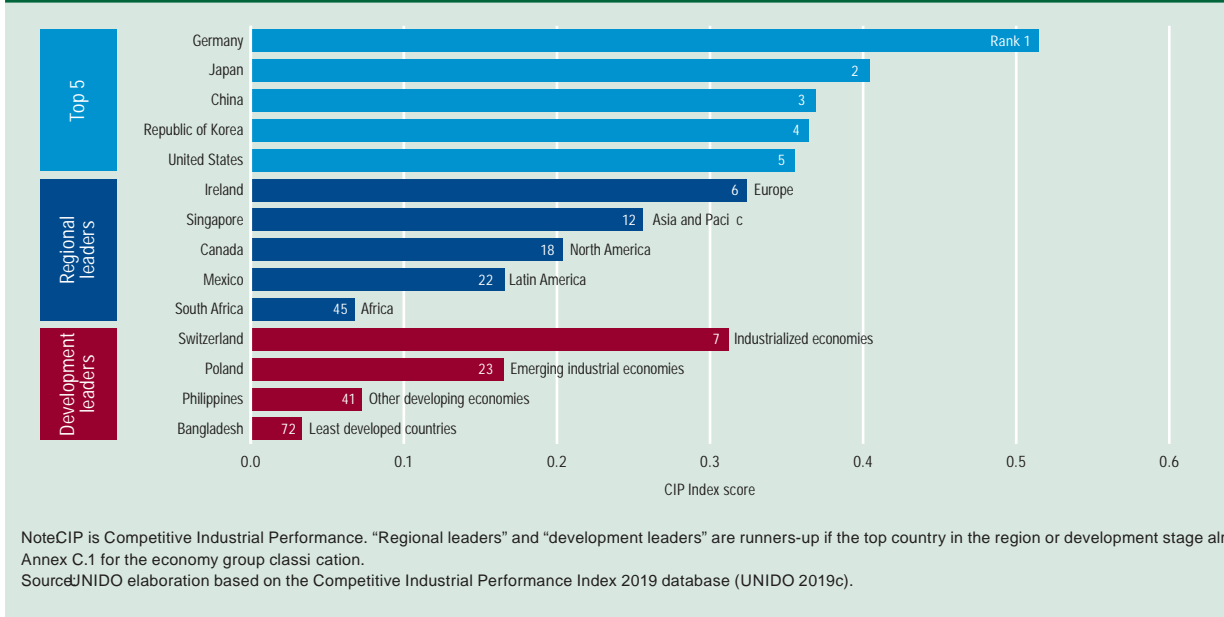
Quintile	Rank 2017	Country	Score 2017	Rank 2015	Change in rank, 2015–2017
Bottom quintile	121	Zambia	0.0066	118	▼
	122	Papua New Guinea	0.0061	123	▲
	123	Ghana	0.0058	122	▼
	124	Zimbabwe	0.0054	125	▲
	125	Belize	0.0053	127	▲
	126	Madagascar	0.0052	126	
	127	United Republic of Tanzania	0.0047	119	▼
	128	Central African Republic	0.0046	131	▲
	129	Tajikistan	0.0041	130	▲
	130	Uganda	0.0041	128	▼
	131	Angola	0.0036	133	▲
	132	Nepal	0.0036	132	
	133	Mozambique	0.0035	129	▼
	134	Saint Lucia	0.0031	136	▲
	135	Cabo Verde	0.0031	138	▲
	136	Bermuda	0.0029	139	▲
	137	Haiti	0.0028	135	▼
	138	Malawi	0.0023	134	▼
	139	Rwanda	0.0022	141	▲
	140	Yemen	0.0017	140	
	141	Ethiopia	0.0016	148	▲
	142	Maldives	0.0016	144	▲
	143	Afghanistan	0.0012	143	
	144	Niger	0.0009	137	▼
	145	Macao SAR, China	0.0008	145	
	146	Iraq	0.0006	142	▼
	147	Gambia	0.0004	146	▼
	148	Burundi	0.0000	147	▼
	149	Eritrea	0.0000	149	
	150	Tonga	0.0000	150	

Source: UNIDO elaboration based on the Competitive Industrial Performance Index 2019 database (UNIDO 2019c).

Results by geographical region and development stage

“ Changes in yearly observations may provide policymakers timely insights into the effectiveness of current strategies

Figure 6.2
Scores and ranks of the top CIP performing economies in 2017



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“ The level of industrialization is central to SDG 9

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THE COMPETITIVE INDUSTRIAL PERFORMANCE INDEX



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Sustainable Development Goal 9

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SDG 9.2.1 Manufacturing value added as a proportion of GDP and MVA per capita

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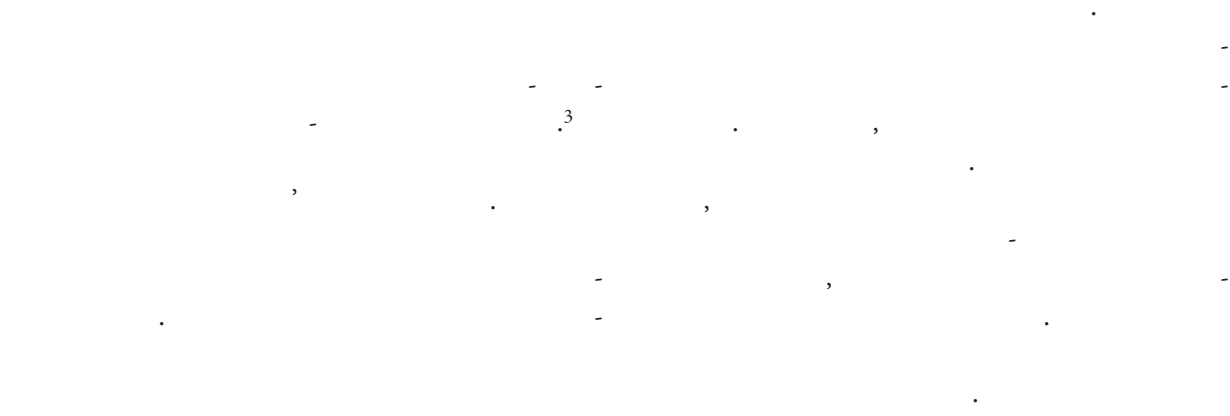
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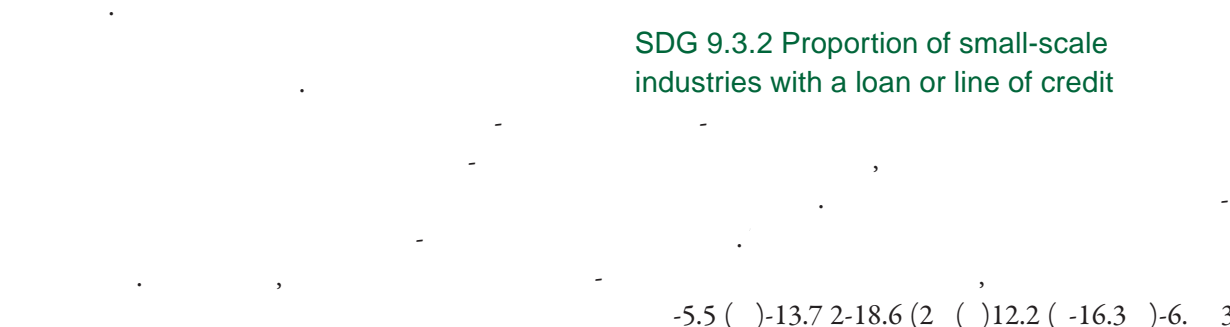
“ Micro, small and medium-sized enterprises are the major sources of employment in developing economies



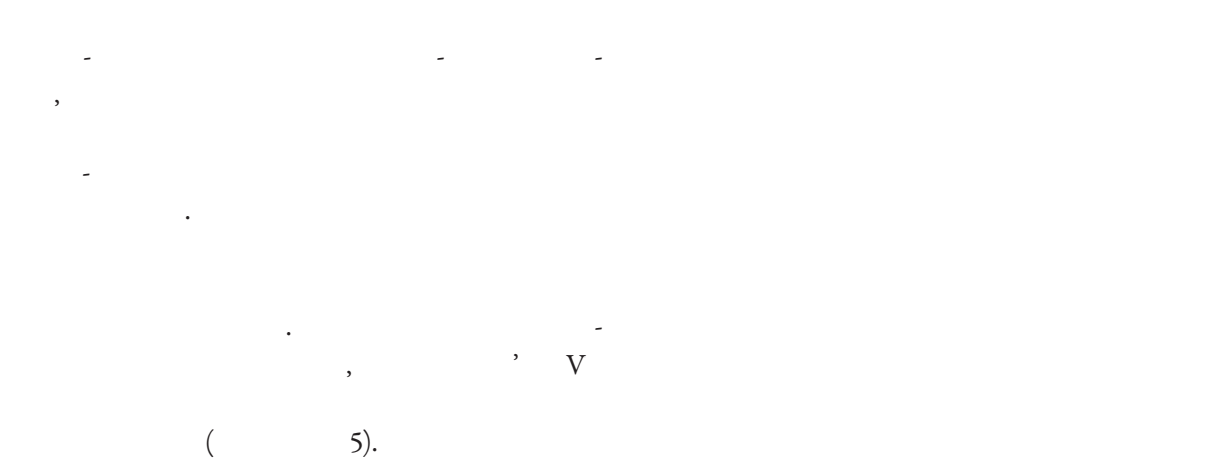
SDG 9.2.2 Manufacturing employment as a proportion of total employment



SDG 9.3.1 Proportion of small-scale industries in total industry value added



SDG 9.3.2 Proportion of small-scale industries with a loan or line of credit



SDG 9.2.1 Manufacturing value added as a proportion of total value added

“ Sustainable industrialization requires global cooperation and integration

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THE COMPETITIVE INDUSTRIAL PERFORMANCE INDEX

SDG 9.4.1 Carbon dioxide emissions per unit of value added

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SDG 9.b.1 Proportion of medium- and high-tech industry value added in total value added

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Annexes

Annex A.1

Producing the landscape of production and use of ADP technologies (Chapter 1)

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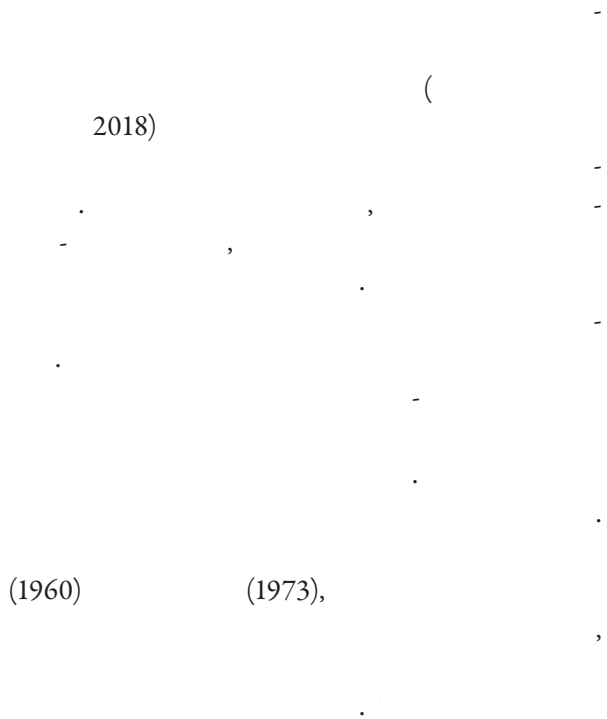
Measuring the creation and diffusion of ADP technologies using patent and trade data

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Annex A.2

Knowledge-intensive business services and robots (Chapter 2)

Measuring knowledge-intensive business services



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Annex A.3

Surveys of the adoption of digital production technologies by industrial firms (Chapter 3)

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Table A.2
Final sample composition by firm size and industry

Country	Size	Sector		Total
		TDI industries	Other sectors	
Argentina	Large	22	16	38
	Small	58	75	133
	Total	80	91	171
Brazil	Large	193	135	328
	Small	—	—	—
	Total	193	135	328
Ghana	Large	—	59	59
	Small	—	138	138
	Total	—	197	197
Thailand	Large	69	36	105
	Small	45	50	95
	Total	114	86	200
Viet Nam	Large	73	84	157
	Small	49	55	104
	Total	122	139	261
Total		509	649	1,157

Note: Large firms have 100 or more employees. Small firms have fewer than 100 employees. TDI is technology- and digital-intensive. TDI industries include automotive and auto parts and electronics. Other sectors include food and beverages; textiles, leather and footwear; plastic and rubber; metal products; wood products; and furniture.
Source: UNIDO elaboration based on data collected by the UNIDO firm-level surveys "Adoption of digital production technologies by industrial firms" and on Kupfer et al. (2019).

Table A.3
Topic coverage by individual country

Topics	Argentina	Brazil	Ghana	Thailand	Viet Nam
Current and expected use of digital production technologies	●	●	●	●	●
Employment and skills	●		●	●	●
Location of production and trade			●	●	●
Energy and sustainability			●	●	●

Source: UNIDO elaboration based on data collected by the UNIDO firm-level surveys "Adoption of digital production technologies by industrial firms."

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Measures for adoption of technological generations and readiness

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Table A.4
Digital technology generations and business functions

Generation of digital technologies		Business function				
		Supplier relationship	Product development	Production management	Client relationship	Business management
G 4.0	Fourth generation: smart production	Real time web-based relation	Virtual development systems (such as virtual manufacturing)	Machine-to-machine system, cobots, augmented reality, additive manufacturing	Client relationship based online monitoring product use (such as artificial intelligence in customer services)	Business management supported by big data analytics
G 3.0	Third generation: integrated production	Digital system for processing orders, stocks and payments	Integrated data product system (such as product data management and/or product lifecycle management)	Computerized process execution system	Internet based support for sales and after services (such as mobile app, customer data analytics)	Integrated platform to support decision making (such as advanced enterprise resource planning)
G 2.0	Second generation: lean production	Automated electronic transmission of orders (such as email)	Computer-aided design and computer-integrated manufacturing, computer-aided engineering, computer-aided process planning	Partially or fully integrated computer-aided manufacturing	Automated devices to support sales (such as customer relationship management)	Enterprise resource management in few areas (such as enterprise resource planning)
G 1.0	First generation: rigid production	Manual electronic transmission of orders (such as email)	Stand-alone computer aided design	Stand-alone automation	Electronic contact (such as spreadsheet registry, email)	Information systems by area/ department
G 0.0	Zero generation: analog production	Manual transmission of orders (such as personal contact, telephone)	Manual generation of designs (such as 2D/3D drawings in 2D space)	Non-micro-electronic based machinery	Manual handling of contacts (such as personal contact, telephone)	No software support to business management

Note: The technical solutions identified in correspondence of each technological generation and each business function have been specified with the support of specialized engineers (IEL 2018). Generation 0.0 was included only in the survey questionnaires collected in Ghana, Thailand and Viet Nam. Source: UNIDO elaboration based on Indústria 2027 Survey (IEL 2018) and on Kupfer et al. (2019).

Currently adopted (Firm_c) and expected (Firm_e) technological generation

(1) $Sum_c = \sum_{i=1}^4 f_i \cdot c$, where $4 \leq Sum_c \leq 16$

(2) $Firm_e = \begin{cases} 0 & \text{generation 0.0 if } 0 \leq Sum_c < 4 \\ 1 & \text{generation 1.0 if } 4 \leq Sum_c < 6 \\ 2 & \text{generation 2.0 if } 6 \leq Sum_c < 7 \\ 3 & \text{generation 3.0 if } 7 \leq Sum_c < 10 \\ 4 & \text{generation 4.0 if } 10 \leq Sum_c \leq 16 \end{cases}$

Plans and actions to reach the projected generation ($Firm_a$)

$(Firm_a)$
 f_i
 (Sum_a)
 $(Firm_a = 1,2,3,4)$

$$(3) Firm_a \begin{cases} 1 & \text{no action if } 4 \leq Sum_a \leq 6 \\ 2 & \text{initial studies if } 7 \leq Sum_a \leq 9 \\ 3 & \text{plan available but not yet implemented if } 10 \leq Sum_a \leq 12 \\ 4 & \text{plan in execution if } 13 \leq Sum_a \leq 16 \end{cases}$$

UNIDO digitalization readiness index

$$Firm_a = \frac{Firm_c + Firm_e}{2}$$

$$(4) DRI = Firm_c + (Firm_e - Firm_c) * \dots$$

$$(5) \begin{cases} 0 & \text{if } Firm_a = 1 \text{ (no action)} \\ 0.33 & \text{if } Firm_a = 2 \text{ (initial studies)} \\ 0.66 & \text{if } Firm_a = 3 \text{ (plan available but not yet implemented)} \\ 1 & \text{if } Firm_a = 4 \text{ (plan in execution)} \end{cases}$$

$$(6) Firm \text{ readiness category} \begin{cases} 1 & \text{lagging behind if } Firm_e < 2 \\ 2 & \text{catching up if } 2 < Firm_e < 4 \\ 3 & \text{forging ahead if } Firm_e \geq 4 \end{cases}$$

$$Firm_e - Firm_a \leq 3.5$$

Table A.5
Firm readiness categories

Firm _c	Firm _e	Firm _a			
		1	2	3	4
0 or 1	0 or 1	1	1	1	1
	2	1	1	1	1
	3	1	1	2	2
	4	1	1	2	2
2	2	1	1	1	1
	3	1	1	2	2
	4	1	1	2	3
3	3	2	2	2	2
	4	2	2	3	3
4	4	3	3	3	3

Note: A firm is not allowed to advance three generations even if there are plans in execution (for example, a firm that is currently in generation 1.0 and is expecting to be in generation 4.0 in 5 to 10 years). In this case, the firm is assigned to generation 1.0. A firm is excluded if the expected technology generation in future is lower than current one.
Source: Kupfer et al. 2019.

Annex A.4

Summary of strategic responses to ADP technologies in 11 countries (Chapter 4)

Table A.1
Strategic responses to ADP technologies in selected economies, by geographical region

Strategy name	Timeline	Responsible agency	Strategic objectives	Strategic sectors	Policy instruments	Performance indicators
Latin America and the Caribbean						
Argentina Working group/ mechanism set up to develop a strategy	N/A	Ministry of Science, Technology and Pro- ductive Innovation, National Institute of Industrial Technology	N/A	Diagnostic studies ongoing or to be carried out in: <ul style="list-style-type: none"> • Biotechnology • Franchising • Software • Electric vehicles • Textiles • Health technologies • Computers • Aeronautics and aerospace • Shoes • Robotics • 3D printing 	N/A	N/A
Brazil Plano de CT&I para Manufatura Avançada no Brasil	N/A	Ministry of Sci- ence, Technology, Innovation and Communication	Provide Brazilian firms with conditions to access and adopt smart manufacturing ecosystems, with sup- port from science, tech- nology and innovation. Ultimately, this should assist the develop- ment of strategic value chains, and promis- ing economic sectors capable of addressing local demands.	<ul style="list-style-type: none"> • Aerospace and aerospce • Agriculture • Health-related industries • Basic chemicals • Biodiversity-based industries • Digital industries • Petroleum and gas • Renewable energies 	From Innovation Law (Law no. 13.243 / 2016), several possible instru- ments are considered: <ul style="list-style-type: none"> • Direct subsidies • Direct capital injection/strategic partnerships • Technology vouchers • Strategic procure- ment, notably of specific technologies • Tax breaks • Grants and scholarships • Investment funds • Financial securities, either encouraged or not • Investment in research and devel- opment within public service concessions or sectoral contracts 	Document provides substantive evidence of scientific and tech- nological production in Brazil and of technol- ogical adoption by firms.

Table A.1 (continued)
Strategic responses to ADP technologies in selected economies, by geographical region

Country	Strategy name	Timeline	Responsible agency	Strategic objectives	Strategic sectors	Policy instruments	Performance indicators
Chile	Strategic Programme Smart Industries (PEII) 2015–2025	2015–2017 (short-term), 2018–2020 (medium-term) and 2020–2025 (long-term)	Chilean Economic Development Agency (CORFO)	<ul style="list-style-type: none"> Develop an enabling digital ecosystem to underpin industrial transformation Facilitate coordination between industrial supply and demand Develop a mechanism to identify and select priority sectors Contribute to productivity and value addition in domestic industry 	<ul style="list-style-type: none"> Mining (particularly copper) Agriculture and food Smart cities Other sectors to be identified in the future 	Public–private partnerships	<ul style="list-style-type: none"> Increased available speed for national broadband Penetration of high-speed internet Reduced deficit of human resources in ICTs Private sector participation in PEII implementation Number of industries involved in the programme Interoperability in mining Interoperability and introduction of sensor technologies in agriculture Urban areas with smart city–enabling infrastructure
Mexico	Roadmap	2030	Ministry of Economy	<ul style="list-style-type: none"> Increase the value content of Mexican manufactured exports Enhance industry–academia collaboration as the basis for innovation Become a dynamic market for IoT within a decade of adoption of the roadmap 	<p>Automotive, aerospace and chemicals as case studies of the country's manufacturing paradigms. Other sectors will be designed based on findings from other thematic roadmaps</p>	<ul style="list-style-type: none"> Pilot programmes Boost digitization and access to internet services in the country 	<ul style="list-style-type: none"> In 2019 and 2021, two regional clusters should be set in place with a mandate to develop industry 4.0 hyper-flexible manufacturing operating systems, which will be the platform for systems integration and application development By 2022, the value of the domestic market for IoT should amount to about \$8 billion

Table A1 (continued)
Strategic responses to ADP technologies in selected economies, by geographical region

Strategy name	Timeline	Responsible agency	Strategic objectives	Strategic sectors	Policy Instruments	Performance indicators	
Asia and Paci c							
China	Made in China 2025	2025, with milestones for 2020	Ministry of Industry and Information Technology (MIIT) is the lead agency, but responsibilities for implementation are shared by other agencies at different levels	To facilitate the country's evolution from a large manufacturing country to a "manufacturing power" strong in innovation and manufacturing	<ul style="list-style-type: none"> High-grade computer numerical control machine tools and robots Aerospace equipment, marine engineering equipment, high-tech ships Advanced rail transit equipment Energy-saving and new energy vehicles Electric power equipment Agricultural machinery and equipment New material Biomedicine and high performance medical devices 	<ul style="list-style-type: none"> Public-private partnership Value added tax reform to take R&D into deduction Perfecting the multi-level talent training system 	<ul style="list-style-type: none"> R&D/revenue Patents/revenue Competitiveness Index* Value added ratio increase Labour productivity growth rate Broadband penetration rate Digital R&D and design tools penetration rate Computer numerical control of key processes Reduction in energy consumption per MVA Reduction in CO₂ emission per MVA Reduction in water consumption per MVA Industrial solid waste comprehensive use rate
Malaysia	Industry4ward	2025	Ministry of International Trade and Investment	<ul style="list-style-type: none"> Attract stakeholders to smart manufacturing technologies and processes. Increase Malaysia's attractiveness as a preferred manufacturing location Create the right ecosystem for smart manufacturing in line with existing and future development initiatives Transform domestic industry capabilities 	<ul style="list-style-type: none"> Electrical and electronics Machinery and equipment Chemicals, aerospace and medical devices Automotive Textiles Transport Pharmaceuticals Metal Food processing Services 	<ul style="list-style-type: none"> Funding and outcome-based incentives (tax incentives) Enabling ecosystem and digital infrastructure (digital connectivity between different stakeholders, notably government, firms and education organizations) Regulatory frameworks (creating a dedicated smart manufacturing platform, several issues around data generation, storage and use) Dedicated training and upskilling programmes Access to smart technologies and standards (through public-private partnerships) 	<ul style="list-style-type: none"> Increase by 30 percent productivity per person, from about \$25,000 Increase the absolute contribution of manufacturing to the national economy from about \$60.7 billion to \$93.7 billion Climb from 35th place to the top 30 in the Global Innovation Index ranking Augment from 18 percent to 35 percent the share of high-skilled workers in manufacturing

Strategy name	Timeline	Responsible agency	Strategic objectives	Strategic sectors	Policy instruments	Performance indicators
Thailand Thailand 4.0 20-Year National Strategy (2017-2036) 12th National Economy4 (c5 (TJ-0 To)-19.5 (n)-18.8 (Tw 9 0 Td(T)-5.2 (m)-6.5 (e)-d(T)-3g (20)20.1 (-2.2 (i)2.6 (ia)9 (te)-27.7 (g)0(n)-2.6ci)22.7 (0ITd[2D 11.846e(0)96 0 133.2 (t-d)-6.5-9.6 (h N)-20.)1.incl)19 10.T(ha)-2.2 (0)2.6 (ia)-1.integopm						

Table A.1 (continued)
Strategic responses to ADP technologies in selected economies, by geographical region

Strategy name	Timeline	Responsible agency	Strategic objectives	Strategic sectors	Policy instruments	Performance indicators
Europe						
Turkey	N/A	Higher Council of Science & Technology; the Scientific and Technological Research Council of Turkey	To be determined	<ul style="list-style-type: none"> Digitalization: emphasis on big data and cloud computing, virtualization and cyber-security Connectivity: emphasis on IoT and sensor technologies Future factories: additive manufacturing, advanced robotic systems and automation and control systems 	<ul style="list-style-type: none"> To be determined 	<ul style="list-style-type: none"> To be determined
Middle East						
Saudi Arabia	2030	N/A	<ul style="list-style-type: none"> Increasing competitiveness of industries within sectors of the National Industrial Development and Logistics Program Expand existing value chains and develop new ones Mitigate impact of reforms in energy, natural gas and labour markets Develop environmental system for smart manufacturing technologies Create new high-skill jobs to attract national labour force 	<ul style="list-style-type: none"> Chemicals and pharmaceuticals Basic materials Food and beverage Textiles Advanced industries Basic industries/materials 	<ul style="list-style-type: none"> Establishment of capacity-building centres for pilot testing, demonstrating technologies, training and capacity development 	<ul style="list-style-type: none"> Improvements in annual operating income of existing assets of firms endorsing smart manufacturing Total required technological cost

* Comprehensive index consisting of 12 indicators, developed by AQSIQ, the General Administration of Quality Supervision, Inspection and Quarantine. Note: MVA is manufacturing value added. IoT is Internet of Things. R&D is research and development. ICT is information and communications technology. Source: UNIDO elaboration.

Notes

- 1. 7. , .(2019).
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- 3. , L .(2019). 9. -
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- 8. 2008 11. -
- 9. (2008)/ 2010 (2010) . .(2019).

Annex B.1

Rankings on the three dimensions of the Competitive Industrial Performance Index, by geographical regions

Table B1
European economies' ranking on the three dimensions of industrial competitiveness

Economy	Capacity to produce and export manufactures (1st dimension)		Technological deepening and upgrading (2nd dimension)		World impact (3rd dimension)		CIP rank	
	2015	2017	2015	2017	2015	2017	2015	2017
Germany	5	5	6	5	3	3	1	1
Ireland	1	1	4	3	24	24	7	6
Switzerland	2	2	13	13	18	19	6	7
Belgium	4	4	21	21	17	17	8	8
Italy	19	18	24	24	7	6	9	9
Netherlands	7	7	27	30	14	13	11	10
France	22	21	22	22	6	7	10	11
Austria	6	6	16	16	25	25	14	14
Czechia	12	11	9	7	29	27	18	15
Sweden	9	10	18	19	26	26	17	16
United Kingdom	30	30	33	34	9	9	15	17
Spain	27	26	32	33	12	11	19	19
Denmark	10	9	26	20	33	33	21	20
Poland	39	36	25	26	22	22	23	23
Slovakia	14	14	10	9	41	39	25	24
Finland	13	13	30	27	39	38	26	25
Hungary	23	22	8	10	36	36	27	26
Turkey	48	48	37	37	20	20	28	28
Russian Federation	57	58	69	66	13	14	31	31
Romania	42	41	15	15	37	37	33	32
Slovenia	16	15	19	18	59	57	35	33
Portugal	35	34	49	48	42	42	34	34
Norway	18	20	59	67	43	46	32	36
Lithuania	26	25	36	39	60	59	40	40
Luxembourg	8	8	67	69	74	75	42	44
Belarus	49	50	23	23	56	55	45	46
Estonia	25	24	39	42	71	73	49	48
Greece	50	47	71	72	53	50	52	50
Croatia	45	43	43	46	67	63	56	54
Bulgaria	54	51	51	51	62	60	58	55
Latvia	41	40	55	55	77	76	59	57
Serbia	65	62	44	44	69	69	65	62
Malta	32	28	48	41	100	98	66	64
Ukraine	92	91	56	57	54	53	69	67
Iceland	24	27	87	89	104	107	71	73
North Macedonia	61	57	35	36	93	91	79	74

Economy	Capacity to produce and export manufactures (1st dimension)		Technological deepening and upgrading (2nd dimension)		World impact (3rd dimension)		CIP rank	
	2015	2017	2015	2017	2015	2017	2015	2017
Bosnia and Herzegovina	68	64	65	65	87	87	82	

Table B3 (continued)
Asia and Pacific economies' ranking on the three dimensions of industrial competitiveness

Economy	Capacity to produce and export manufactures (1st dimension)		Technological deepening and upgrading (2nd dimension)		World impact (3rd dimension)		CIP rank	
	2015	2017	2015	2017	2015	2017	2015	2017
Indonesia	80	80	42	43	19	18	38	38
India	110	108	34	32	8	8	39	39
Philippines	81	81	11	11	31	32	43	41
United Arab Emirates	38	38	119	111	44	44	41	42
Viet Nam	79	77	31	29	32	31	46	43
New Zealand	37	37	94	92	57	56	48	47
Islamic Republic of Iran	77	75	62	60	35	34	53	49
Qatar	29	29	84	87	63	61	50	53
Bahrain	28	32	70	68	75	77	55	56
Kuwait	40	44	106	112	61	64	54	59
Kazakhstan	69	68	99	107	58	58	68	66
Oman	51	54	92	96	70	71	63	68
Bangladesh	114	113	63	58	45	43	73	72
Sri Lanka	86	86	75	76	65	62	78	77
Jordan	82	84	47	50	79	81	80	82
Pakistan	119	120	64	64	50	49	83	83
Lebanon	90	78	79	86	90	86	91	84
Brunei Darussalam	43	42	81	88	121	116	87	85
Hong Kong SAR, China	78	82	86	105	83	84	85	87
Cambodia	102	103	76	73	82	78	90	89
Myanmar	118	114	113	75	76	68	97	90
Armenia	95	89	110	104	114	110	104	99
Lao People's Dem. Rep.	111	110	101	103	107	105	105	103
Mongolia	88	95	136	142	109	112	102	107
State of Palestine	112	112	98	93	115	119	110	111
Fiji	87	88	102	94	134	131	116	114
Azerbaijan	107	116	135	133	95	102	103	115
Syrian Arab Republic	126	123	117	116	94	93	115	116
Kyrgyzstan	121	117	96	99	127	124	121	118
Papua New Guinea	122	122	141	135	119	120	123	122
Tajikistan	135	135	104	101	131	129	130	129
Nepal	141	139	114	115	126	125	132	132
Yemen	145	144	120	129	133	133	140	140
Maldives	120	119	148	147	146	144	144	142
Afghanistan	146	145	143	146	130	135	143	143
Macao SAR, China	124	129	149	149	144	145	145	145
Iraq	143	143	147	150	125	128	142	146
Tonga	131	130	138	131	150	150	150	150
Asia and Pacific (average)	81	81	80	80	74	73	76	76

Source: UNIDO elaboration based on the Competitive Industrial Performance Index 2019 database (UNIDO 2019c).

Table B4
Latin American and Caribbean economies' ranking on the three dimensions of industrial competitiveness

Economy	Capacity to produce and export manufactures (1st dimension)		Technological deepening and upgrading (2nd dimension)		World impact (3rd dimension)		CIP rank	
	2015	2017	2015	2017	2015	2017	2015	2017
Mexico	47	49	17	17	10	10	20	22
Brazil	70	69	53	52	16	15	36	35
Argentina	63	66	60	61	40	41	47	51
Chile	53	53	89	91	46	45	51	52
Trinidad and Tobago	36	39	45	45	80	82	57	58
Peru	76	72	93	90	51	48	61	60
Costa Rica	55	55	57	59	72	72	67	65
Bolivarian Republic of Venezuela	71	76	128	122	49	52	64	69
Colombia	89	92	78	80	52	51	70	70
El Salvador	72	71	50	49	81	79	76	75
Guatemala	83	85	54	54	68	70	75	76
Panama	56	61	97	102	78	80	74	78
Uruguay	58	60	90	98	84	85	77	79
Ecuador	93	94	126	127	73	74	89	91
Honduras	103	104	72	79	91	90	93	93
Paraguay	101	102	115	110	98	94	98	98
Plurinational State of Bolivia	106	106	140	128	89	89	99	100
Jamaica	94	98	85	84	113	115	100	101
Suriname	67	73	130	124	132	130	106	105
Barbados	73	74	58	56	137	139	108	108
Bahamas	91	90	77	71	140	140	120	119
Belize	100	99	124	108	141	141	127	125
Saint Lucia	104	101	123	118	147	146	136	134
Haiti	142	140	100	100	135	132	135	137
Latin America and the Caribbean (average)	79	80	86	84	84	84	83	83

Source: UNIDO elaboration based on the Competitive Industrial Performance Index 2019 database (UNIDO 2019c).

Table B5
African economies' ranking on the three dimensions of industrial competitiveness

Economy	Capacity to produce and export manufactures (1st dimension)		Technological deepening and upgrading (2nd dimension)		World impact (3rd dimension)		CIP rank	
	2015	2017	2015	2017	2015	2017	2015	2017
South Africa	64	65	52	53	34	35	44	45
Morocco	84	83	41	40	55	54	60	61
Tunisia	66	70	40	35	64	65	62	63
Egypt	105	105	61	63	48	47	72	71
Eswatini	60	59	38	38	103	101	81	81
Mauritius	59	56	83	82	105	104	88	86
Botswana	62	63	112	114	92	92	86	88
Algeria	108	109	146	144	66	66	94	95
Côte d'Ivoire	116	115	108	83	86	83	101	96
Namibia	75	79	118	121	101	106	92	97
Nigeria	115	132	116	119	47	67	84	102
Republic of Congo	109	107	129	123	112	108	114	104
Senegal	123	121	82	81	102	100	113	110
Kenya	128	128	95	106	85	88	107	112
Gabon	85	87	145	143	116	118	112	113
Cameroon	125	124	121	120	96	95	117	117
Zambia	127	125	133	130	106	109	118	121
Ghana	129	127	144	145	97	96	122	123
Zimbabwe	132	131	105	113	117	121	125	124
Madagascar	134	134	127	126	111	111	126	126
United Republic of Tanzania	133	136	132	139	88	99	119	127
Central African Republic	136	133	20	25	139	137	131	128
Uganda	138	138	122	125	110	113	128	130
Angola	130	126	150	148	99	97	133	131
Mozambique	137	137	137	140	120	122	129	133
Cabo Verde	117	118	107	85	143	143	138	135
Malawi	139	142	109	117	129	134	134	138
Rwanda	140	141	134	137	136	136	141	139
Ethiopia	149	146	139	136	122	126	148	141
Niger	147	148	88	97	128	127	137	144
Gambia	144	147	103	138	145	149	146	147
Burundi	148	149	125	134	142	142	147	148
Eritrea	150	150	142	141	148	147	149	149
Africa (average)	116	116	106	107	103	104	112	113

Source: UNIDO elaboration based on the Competitive Industrial Performance Index 2019 database (UNIDO 2019c).

Economy	Proportion of medium- and high-tech industry value added in total manufacturing value added (percent)	Manufacturing value added per capita (2010 \$)	Manufacturing value added as a proportion of GDP (percent)
	2017	2017	2017
Saudi Arabia	39.22	2,576	12.44
Indonesia	35.35	888	21.50
India	42.87	330	16.86
Lithuania	24.89	3,065	18.64
Philippines	43.32	651	22.49
United Arab Emirates	35.92	3,434	8.45
Viet Nam	38.68	309	16.84
Luxembourg	20.02	5,574	5.03
South Africa	24.43	927	12.37
Belarus	38.83	1,468	22.96
New Zealand	18.53	3,696	9.77
Estonia	27.48	2,799	14.68
Islamic Republic of Iran	46.02	868	12.46
Greece	20.03	1,829	8.24
Argentina	26.00	1,487	14.29
Chile	20.96	1,461	9.67
Qatar	47.86	5,961	9.21
Croatia	27.77	1,852	12.38
Bulgaria	29.21	1,113	13.41
Bahrain	22.17	3,315	15.01
Latvia	20.60	1,719	11.11
Trinidad and Tobago	39.60	2,428	15.41
Kuwait	32.87	1,544	4.62
Peru	15.13	795	12.91
Morocco	27.75	534	15.29
Serbia	26.75	728	15.20
Tunisia	28.87	665	15.65
Malta	37.97	2,202	7.65
Costa Rica	16.69	1,273	12.82
Kazakhstan	13.35	1,099	10.10
Ukraine	29.17	305	10.61
Oman	20.64	1,537	9.73
Bolivarian Republic of Venezuela	34.28	1,168	13.13
Colombia	23.33	835	10.99
Egypt	18.38	410	14.87
Bangladesh	9.76	222	20.47
Iceland	13.90	6,281	12.40
North Macedonia	29.61	709	13.51
El Salvador	19.13	749	19.35

Table B1 (continued)
Sustainable Development Goal 9 targets included in the CIP Index

Economy	Proportion of medium- and high-tech industry value added in total manufacturing value added (percent)	Manufacturing value added per capita (2010 \$)	Manufacturing value added as a proportion of GDP (percent)
	2017	2017	2017
Guatemala	22.40	567	18.15
Sri Lanka	8.87	608	15.41
Panama	6.40	577	5.07
Uruguay	15.29	1,742	12.15
Bosnia and Herzegovina	17.29	672	12.08
Eswatini	2.23	1,361	34.01
Jordan	23.66	504	15.58
Pakistan	24.62	156	13.02
Lebanon	15.57	361	5.09
Brunei Darussalam	3.32	4,697	14.94
Mauritius	5.24	1,252	12.30
Hong Kong SAR, China	37.38	498	1.31
Botswana	5.79	474	6.30
Cambodia	0.26	194	17.08
Myanmar	7.62	292	23.46
Ecuador	13.57	638	12.22
Cyprus	23.68	867	4.06
Honduras	7.16	356	16.17
Georgia	8.58	466	11.44
Algeria	2.69	207	4.31
Côte d'Ivoire	14.99	237	14.41
Namibia	7.35	600	10.22
Paraguay	21.83	439	10.81
Armenia	4.62	435	9.68
Plurinational State of Bolivia	9.70	277	11.00
Jamaica	18.77	362	7.52
Nigeria	33.44	223	9.26
Lao People's Dem. Rep.	3.77	193	10.89
Republic of Congo	2.42	102	3.76
Suriname	11.62	1,416	17.29
Republic of Moldova	19.51	220	11.61
Mongolia	5.37	215	5.34
Barbados	38.11	777	4.91
Albania	4.47	280	5.86
Senegal	21.65	112	9.88
State of Palestine	2.52	268	11.28
Kenya	14.98	116	9.92
Gabon	5.39	403	4.70
Fiji	7.09	479	11.16

Annex C.1

Country and economy groups

Table C1
Countries and economies by industrialization level and geographical region

INDUSTRIALIZED ECONOMIES				
Asia and Pacific				
Australia ^{a,b,c}	Hong Kong SAR, China ^a	Kuwait	New Zealand ^{a,c}	United Arab Emirates
Bahrain	Israel ^a	Macao SAR, China	Qatar	
French Polynesia	Japan ^{a,b,c}	Malaysia ^a	Singapore ^{a,c}	
Guam	Korea, Republic of ^{a,b,c}	New Caledonia	Taiwan Province of China ^b	
Europe				
Andorra	Estonia ^{a,b,c}	Ireland ^b	Monaco	Slovakia ^{a,b,c}
Austria ^{a,b,c}	Finland ^{a,b,c}	Italy ^{a,b,c}	Netherlands ^{a,b,c}	Slovenia ^{a,b,c}
Belarus	France ^{a,b,c}	Liechtenstein	Norway ^{a,b,c}	Spain ^{a,b,c}
Belgium ^{a,b,c}	Germany ^{a,b,c}	Lithuania ^{a,b,c}	Portugal ^{a,b,c}	Sweden ^{a,b,c}
Czechia ^{a,b,c}	Hungary ^{a,b,c}	Luxembourg ^b	Russian Federation ^{a,b}	Switzerland ^b
Denmark ^{a,b,c}	Iceland ^a	Malta ^{a,b}	San Marino	United Kingdom ^{a,b,c}
Latin America and the Caribbean				
Aruba	Cayman Islands	French Guiana	Trinidad and Tobago	
British Virgin Islands	Curaçao	Puerto Rico	United States Virgin Islands	
North America				
Bermuda	Canada ^{a,b,c}	Greenland	United States ^{a,b,c}	
EMERGING INDUSTRIAL ECONOMIES				
Africa				
Egypt	Mauritius	South Africa ^a	Tunisia ^a	
Asia and Pacific				
Brunei Darussalam	India ^{a,b}	Iran, Islamic Republic of	Oman	Thailand ^a
China ^{a,b,c}	Indonesia ^{a,b}	Kazakhstan ^a	Saudi Arabia ^a	
Europe				
Bulgaria ^{a,b}	Greece ^{a,b,c}	Poland ^{a,b,c}	Turkey ^{a,b,c}	
Croatia ^{a,b}	Latvia ^{a,b}	Romania ^{a,b,c}	Ukraine	
Cyprus ^{a,b}	North Macedonia	Serbia		
Latin America and the Caribbean				
Argentina ^{a,c}	Chile ^{a,c}	Costa Rica ^a	Peru ^a	Uruguay
Brazil ^{a,b}	Colombia ^a	Mexico ^{a,b,c}	Suriname	Venezuela, Bolivarian Republic of
OTHER DEVELOPING ECONOMIES				
Africa				
Algeria	Congo, Republic of the	Gabon	Morocco ^a	Seychelles
Botswana	Côte d'Ivoire	Ghana	Namibia	Zimbabwe
Cabo Verde	Equatorial Guinea	Kenya	Nigeria	
Cameroon	Eswatini, Kingdom of	Libya	Réunion	

Table C.1 (continued)
Countries and economies by industrialization level and geographical region

OTHER DEVELOPING ECONOMIES				
Asia and Pacific				
Armenia	Korea, Democratic People's Republic of	Mongolia	Samoa	Uzbekistan
Azerbaijan	Kyrgyzstan	Pakistan	Sri Lanka	Viet Nam
Cook Islands	Lebanon	Palau	Syrian Arab Republic	
Fiji	Maldives	Palestine, State of	Tajikistan	
Iraq	Marshall Islands	Papua New Guinea	Tonga	
Jordan	Micronesia, Federated States of	Philippines ^a	Turkmenistan	
Europe				
Albania	Bosnia and Herzegovina	Georgia	Moldova, Republic of	Montenegro
Latin America and the Caribbean				
Anguilla	Bolivia, Plurinational State of	El Salvador	Honduras	Panama
Antigua and Barbuda	Cuba	Grenada	Jamaica	Paraguay
Bahamas	Dominica	Guadeloupe	Martinique	Saint Kitts and Nevis
Barbados	Dominican Republic	Guatemala	Montserrat	Saint Lucia
Belize	Ecuador	Guyana	Nicaragua	Saint Vincent and the Grenadines
LEAST DEVELOPED COUNTRIES				
Africa				
Angola	Congo, Democratic Republic of the	Lesotho	Niger	Sudan
Benin	Djibouti	Liberia	Rwanda	Tanzania, United Republic of
Burkina Faso	Eritrea	Madagascar	São Tomé and Príncipe	Togo
Burundi	Ethiopia	Malawi	Senegal	Uganda
Central African Republic	Gambia	Mali	Sierra Leone	Zambia
Chad	Guinea	Mauritania	Somalia	
Comoros	Guinea-Bissau	Mozambique	South Sudan	
Asia and Pacific				
Afghanistan	Cambodia	Myanmar	Timor-Leste	Yemen
Bangladesh	Kiribati	Nepal	Tuvalu	
Bhutan	Lao People's Democratic Republic	Solomon Islands	Vanuatu	
Latin America and the Caribbean				
Haiti				

a. Included in OECD Inter-Country Input-Output (ICIO) tables (OECD 2016, 2018b).

b. Included in World Input-Output Database (WIOD) (Timmer et al. 2015).

c. Included in the Analytical Business Enterprise R&D database (OECD 2018a).

Note: Industrialized economies include economies with adjusted manufacturing value added (MVA) per capita higher than \$2,500 (international PPP) or a gross domestic product higher than \$2,500 (international PPP).

Emerging industrial economies include economies with adjusted MVA per capita ranging between \$1,000 (international PPP) and \$2,500 or whose share of the world MVA is higher than 0.1%.

The list of least developed countries is based on decisions of the United Nations General Assembly. All remaining economies are included in the group "other developing economies."

Source: UNIDO elaboration based on UNIDO (2019f).

Annex C.2

Classification of manufacturing sectors by technology groups

Table C.1
Definition of medium- and high-technology manufacturing exports

Standard International Trade Classification Rev. 3 codes of medium- and high-technology exports
266t267
512t513, 525, 533, 541t542, 553t554, 562, 571t575, 579, 581t583, 591, 593, 597, 598
653, 671t672, 678
711t714, 716, 718, 721t728, 731, 733, 735, 737, 741t749, 751t752, 759, 761t764, 771t776, 778, 781t786, 791t793
811t813, 871t874, 881t882, 884t885, 891

Source: UNIDO elaboration based on UNIDO (2017c).

Table C.2
Technology classification of industrial activities

International Standard Industrial Classification Rev. 4	Description	Technology group
10	Manufacture of food products	Low
11	Manufacture of beverages	Low
12	Manufacture of tobacco products	Low
13	Manufacture of textiles	Low
14	Manufacture of wearing apparel	Low
15	Manufacture of leather and related products	Low
16	Manufacture of wood and of products of wood and cork, except furniture; manufacture of articles of straw and plaiting materials	Low
17	Manufacture of paper and paper products	Low
18	Printing and reproduction of recorded media	Low
19	Manufacture of coke and refined petroleum products	Medium-low
20	Manufacture of chemicals and chemical products	Medium-high and high
21	Manufacture of basic pharmaceutical products and pharmaceutical preparations	Medium-high and high
22	Manufacture of rubber and plastics products	Medium-low
23	Manufacture of other non-metallic mineral products	Medium-low
24	Manufacture of basic metals	Medium-low
25	Manufacture of fabricated metal products, except machinery and equipment	Medium-low
26	Manufacture of computer, electronic and optical products	Medium-high and high
27	Manufacture of electrical equipment	Medium-high and high
28	Manufacture of machinery and equipment not elsewhere classified	Medium-high and high
29	Manufacture of motor vehicles, trailers and semi-trailers	Medium-high and high
30	Manufacture of other transport equipment	Medium-high and high
31	Manufacture of furniture	Low
32	Other manufacturing	Low

Source: UNIDO elaboration based on OECD (2011), adapted from ISIC rev. 3 to ISIC rev. 4.

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